

## RESEARCH ARTICLE

# Tuning Performance Parameters of Ge-on-Si Avalanche Photodetector—Part II: Large Bias Operation

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**ABSTRACT** The carrier multiplication phenomenon involves hot carriers, which gain kinetic energy while accelerating to equilibrium with the established avalanching electric fields, and is typically explained via the local avalanche model. This work presents two vertical Ge-on-Si avalanche photodetectors fabricated in a separate absorption, charge, and multiplication configuration. Uniformity in materials, doping densities, and device dimensions is maintained, except for the multiplication width, which is used as a control parameter to manipulate avalanching fields under identical electric biasing and illumination schemes. Nonlocal carrier multiplication model is implemented during analysis of the extracted current-voltage signatures under small and large reverse biasing arrangements. For such an APD characterized by thinner multiplication region ( $W_m = 0.1 \mu\text{m}$ ), reduced linear and Geiger-mode multiplication regimes are perceived to be at play, outperforming the device having thicker multiplication region in almost all related figures of merit, *e.g.*, responsivity (22.58 A/W), photo-to-dark current ratio ( $\sim 10^5$ ), normalized photo-to-dark current ratio ( $2.5 \times 10^9 \text{W}^{-1}$ ), specific detectivity ( $7.45 \times 10^{12}$  Jones), and noise equivalent power ( $\sim 2.42 \times 10^{-15} \text{W}/\sqrt{\text{Hz}}$ ). The enhanced performance characteristics are due to excessively strong avalanching fields, reduced thermal charge density, and negligible dead space compared to its counterpart characterized by thicker multiplication width.

**INDEX TERMS** Avalanche photodetector (APD), Geiger-mode, linear multiplication, vertical Ge-on-Si APD.

## I. INTRODUCTION

Avalanche photodetectors (APDs) have long been employed for detecting weak signals, with applications in optical communication, low-light surveillance, photon-limited scientific instruments in astronomy, low-light microscopy, photon counting, and quantum key distribution [1], [2], [3], [4], [5],

[6], [7], [8], [9]. Traditionally, group III–V heterostructures, such as InGaAs/InP devices with separate absorption, grading, charge, and multiplication (SAGCM) layers, are used for both linear and Geiger-mode applications in the short wave infrared (SWIR) wavelengths [10], [11], [12], [13].

Ge-on-Si APDs serve as an alternative to III–V heterostructures in terms of materials and applications. They are cost-effective, extend the spectral range relative to silicon, and support industrial-scale production using complementary

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metal–oxide–semiconductor (CMOS) manufacturing processes [12]. These APDs can also be effectively used in on-chip optical interconnections within silicon photonic devices, providing hardware support for high-speed optical communications [16], [17]. Several vertical configuration separate absorption, charge, and multiplication (SACM) structures for Ge-on-Si APDs have been reported, focusing on optimizing the dimensions and doping density of different layers to appropriately tailor the electric fields [18], [19], [20].

APDs tailored for linear and Geiger mode operations share structural similarities, often utilizing the same technologies or processes, yet they exhibit distinct differences. Achieving optimal performance in each mode necessitates adjustments in layer thicknesses and doping characteristics, leading to trade-offs between various attributes. In linear-mode operation, a high gain-bandwidth product is beneficial, with the width of the multiplication region ( $W_m$ ) being inversely proportional to it. Linear-mode APD designs thus necessitate thinner  $W_m$ , typically below  $1 \mu\text{m}$ . Contrariwise, the gain-bandwidth product has no direct influence on Geiger-mode operation. Here, thicker  $W_m$  is preferred, resulting in lower breakdown fields and reduced tunneling contributions. Therefore, single-photon avalanche detection (SPAD) designs typically configure wider  $W_m$ , often exceeding  $1 \mu\text{m}$  [21].

In this work, vertical Ge-on-Si APDs characterized by  $W_m = (0.1, 0.5) \mu\text{m}$  are fabricated and subsequently tested for photodetection/carrier multiplication capabilities under  $1550 \text{ nm}$  wavelength illumination. The devices are tested under similar electrical biasing, and illumination schemes to investigate the dead space region effects over the carrier multiplication capabilities of the devices as nonlocal impact ionization model is considered for elaborating the extracted results. Relatively stronger fields are expected inside Ge-on-Si APD having thin multiplication region ( $0.1 \mu\text{m}$ ), and vice versa. The obtained results are counter intuitive w.r.t previously discussed threshold  $W_m = 1 \mu\text{m}$ , distinguishing linear and Geiger mode regimes. We observe that thinning of the multiplication region results in enhanced carrier multiplication capability of the device with additional benefits of reduced punch-through and threshold avalanching voltages directly enabling the investigated APD in low power consumption infrared detection platforms.

The rest of this paper is organized as follows. Section II provides details of the employed fabrication processes, measurement scheme, and a thoughtful discussion of the operational physical mechanisms affecting the results. This is followed by Section III, in which the device's current-voltage ( $I - V$ ) signatures under sweeping bias and unmodulated  $1550 \text{ nm}$  illumination are presented. It also offers details about various figures of merit, such as responsivity, photo-to-dark current ratio, noise-equivalent power, normalized photo-to-dark current ratio, and specific detectivity. Section IV provides a comparison of the obtained characteristics with

various state-of-the-art photodetectors. Finally, we conclude our work in Section V.

## II. DEVICE FABRICATION AND WORKING PRINCIPLE

Carrier multiplication events are usually described through “local” ionization coefficients,  $\alpha$  for electrons and  $\beta$  for holes. These are equal to the inverse of the mean distance a carrier travels before ionizing. They increase rapidly with the electric field, since only at high fields can carriers attain adequate energy to impact ionize and still maintain the conservation of energy and crystal momentum. The term ‘local’ implies that ionization coefficients  $\alpha$  and  $\beta$  are solely dependent on the local electric field. However, this assumption is never completely correct. Injected carriers acquiring thermal energies, have to travel a certain distance down the field before their distribution in energy heats, and the relevant ionization coefficient attains equilibrium with the field. Within this so-called ‘dead space,’ carrier multiplication is not plausible. Previously, fabrication technologies were not sophisticated enough to form very thin multiplication regions, consequently requiring very large applied bias ( $\sim 100 \text{ V}$ ) to reduce the ionization path lengths and achieve a multiplication factor of  $\sim 100$  [22]. Under such large biasing schemes, the dead space, usually of the order of a few tenths of a micron, could then be ignored, and the local approximation was fairly logical. However, a non-local carrier multiplication model becomes more relevant at small applied bias, where a carrier has to inevitably accelerate over relatively longer distances before becoming a “hot” carrier.

We have prepared devices in the SACM PIN configuration [15] characterized with  $W'_m$ s of  $0.1 \mu\text{m}$  and  $0.5 \mu\text{m}$ , as shown in tabular form in Fig. 1a. This is to investigate the electric field intensities effects over multiplication quantification while keeping all fabrication, illumination, and electrical biasing conditions similar. Under similar biasing conditions, with the increase of  $W_m$ , inevitable dead space is incorporated, directly manipulating the multiplication capability of the device. Initially, a  $0.1 \mu\text{m}$  thick  $\text{N}^{++}$  silicon contact layer ( $1.0 \times 10^{20} \text{ cm}^{-3}$ ) is grown on a  $100 \mu\text{m}$  thick high-resistivity silicon substrate. Next, the silicon-based multiplication layer ( $1.0 \times 10^{15} \text{ cm}^{-3}$ ) is sequentially grown. Following this, a  $0.1 \mu\text{m}$  thick p-doped silicon film ( $1.0 \times 10^{17} \text{ cm}^{-3}$ ) serving as the charge layer is deposited. This is followed by the deposition of a  $1 \mu\text{m}$  thick Ge absorber layer ( $1.0 \times 10^{15} \text{ cm}^{-3}$ ), which can photoionize under  $1550 \text{ nm}$  illumination. Finally, a  $0.1 \mu\text{m}$  thick  $\text{P}^{++}$  Ge contact layer ( $1.0 \times 10^{20} \text{ cm}^{-3}$ ) is grown on top of the absorber layer.

The ready to test packaged Ge-on-Si APD is shown in Fig. 1b (left side). Whereas, the related electrical circuitry for measuring current ( $I$ ) conducting through Ge-on-Si APD is represented on the right-side of Fig. 1(b). Various colors merely illustrate different constituent layers. We have implemented a Programmable Keithley 4200A-SCS Waveform Analyzer which provides the AC input signal  $V$ , and records the corresponding currents conducting through the device.

The voltage is applied in sweeping fashion ranging between  $(-2, 1) V$  and  $(-50, 1) V$ .

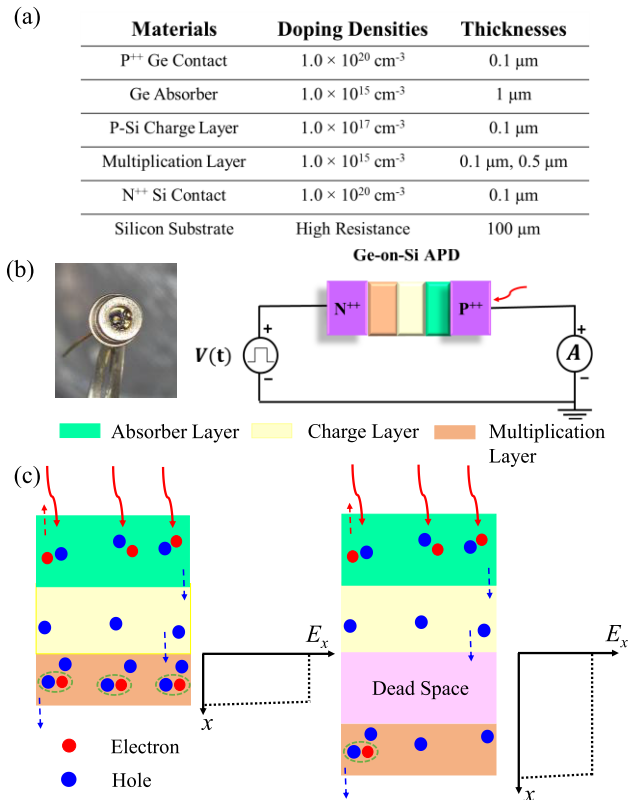
On the left side of Fig.1c, it is emphasized that photo-generated carriers in the Ge absorber under normal incidence of 1550 nm unmodulated illumination experience high carrier multiplication, once they transport into 0.1  $\mu m$  thick multiplication region in a rather “cold” manner. This is realized via very strong electric field established inside multiplication region. At relatively small bias, the charge layer is incapable of sufficiently accelerating the carriers before entering the multiplication region. But, presence of very large electric field results in negligible dead space length (10 nm). The right side of Fig.1c depicts that via changing the  $W_m$  to 0.5  $\mu m$ , the electric field strength is compromised inside the multiplication region. Although the electric field is still higher than avalanche threshold ( $\sim 1.5 \times 10^5 V/cm$ ) [23]. The carrier has to accelerate prior to gaining sufficient energy to cause impact ionization. An inevitable dead space ( $\sim 100 - 200 nm$ ), is incorporated into the device operation. The dead space inside the widened multiplication region (0.5  $\mu m$ ) is a zone, where photogenerated carriers accelerate without causing ionization events.

### III. RESULTS AND DISCUSSIONS

#### A. CURRENT VS. VOLTAGE CHARACTERISTICS

We present dark and photo response signatures of the employed Ge-on-Si APDs through  $I$  vs.  $V$  characteristics as shown in Fig.2. The linearly swept voltage  $V$  varies between  $(-50, 1)V$ , whereas illumination intensity ( $P$ ) of 1550 nm unmodulated laser is fixed at 40  $\mu W$ . The presented  $I$  curves portray  $W_m$  dependent behavior. Open circuit voltage ( $V_{oc}$ ), usually produced in photodiodes, enabling them for solar cell application is created in both the devices characterized by  $W_m$  of 0.1  $\mu m$ , and 0.5  $\mu m$ . Conventionally, when reverse biasing across an APD is increased, the dark current which is usually of the order of (10–100) nA suddenly increases, once the punch-through voltage is reached (beyond this voltage APD functions in the linear multiplication mode, *i.e.*, carrier multiplication is linearly related to the input power density, and applied bias). The further increase of the reverse biasing beyond the avalanche threshold voltage, sets the device in the Geiger-mode operation where single or few photo ionized carriers result in a significant measurable and sustainable current level.

The measurements shown in Fig.2, exhibit that for the Ge-on-Si APD characterized by  $W_m = 0.1 \mu m$ , punch-through voltage is reduced to  $\sim (-0.15, -0.25) V$ , while avalanche threshold voltage is also indefinitely reduced. The same device also functions even better under dark condition, resulting from reduced thermal charge density. Subsequently, thermal carriers are not significantly amplified over all of the employed reverse bias range. These  $I$  signatures, clearly indicate the initiation of Geiger-mode operation in the voltage range of  $-13 V$  to  $-21 V$ , for Ge-on-Si APD characterized by  $W_m = 0.5 \mu m$ . This instigates from reduced electric field in multiplication region under similar biasing, as carriers

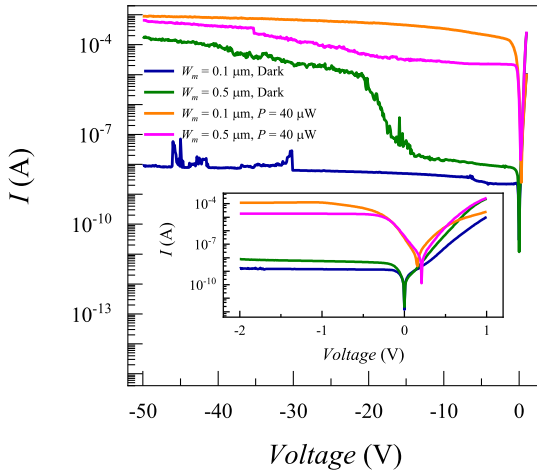


**FIGURE 1.** For the selectively and epitaxially grown separate absorption, charge, and multiplication configuration Ge-on-Si APD, (a) Various constituent materials, their thicknesses, doping types, and densities are shown in tabular form. (b) The actual vertical Ge-on-Si APD in the ready-to-test packaged form is shown on the left side, while a pictorial schematic of the electrical biasing scheme is shown on the right side. (c) Left: The photo-generation in the Ge absorber layer under 1550 nm unmodulated illumination shows high carrier multiplication in the 0.1  $\mu m$  thick multiplication region due excessively strong electric fields. Right: Although, for the device characterized with  $W_m = 0.5 \mu m$ , the electric field is still higher than the avalanche threshold, the carriers must accelerate over a longer dead space before gaining sufficient energy to cause impact ionization.

experience enlarged dead space phenomenon. The presented data also highlights a distinguishable photo responses in the forward bias regimes of devices’ operation as shown in the inset. With increasing  $W_m$  forward biased photo response increases, once sweep bias is larger than 0.6 V, while the reverse trend holds for forward biasing within (0, 0.6) V range.

#### B. RESPONSIVITY

Then, for the employed Ge-on-Si APDs, responsivity ( $R$ ) which is a metric relating photocurrent ( $I_{pc}$ ) to the incident illumination  $P$  as  $R = I_{pc}/P$  is presented in Fig.3. It illustrates a device’s capability of converting photo-generated carriers into current flowing through the device that is subsequently readout. The  $R$  values larger than one, suggest about carrier multiplication phenomenon at play. The data demonstrated in Fig.3 depicts that for the applied reverse bias  $(-50, 0.4)V$  under 40  $\mu W$  illumination, the APD having  $W_m$  of 0.1  $\mu m$ , is characterized by  $R > 1$ . This confirms about



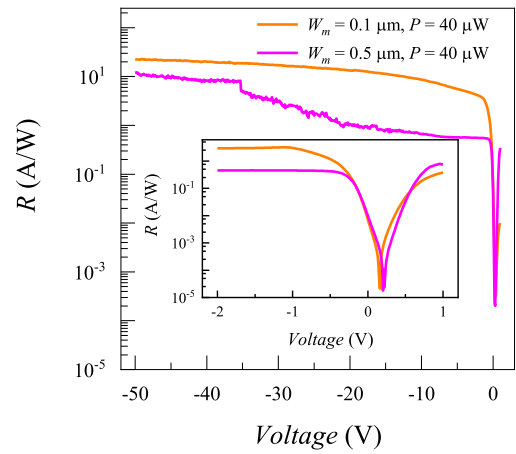
**FIGURE 2.** The dark and photocurrent ( $I$ ) signatures for the employed Ge-on-Si APDs illuminated by an unmodulated intensity of  $40 \mu W$ , are plotted for  $W_m$  values of  $0.1 \mu m$  and  $0.5 \mu m$ . The inset corresponds to dark and illuminated measurements under an electrical biasing sweep of  $(-2, 1)V$ .

reduced punch-through voltage and indefinitely low voltage Geiger-mode enabled in the device due to multiplication region thinning.

The respective  $R$  values at  $-50V$  are achieved as  $22.58A/W$ , and  $11.88A/W$  for devices characterized by  $W_m$  of  $0.1 \mu m$ , and  $0.5 \mu m$ . The comparatively reduced  $R$  signature over similar reverse bias range for the APD having  $0.5 \mu m$  thick multiplication region firstly originate, from the compromised carrier multiplication capability due to the engagement of enlarged dead space, and secondly through the thermal charge multiplication particularly in  $(-50, 13)V$  bias range. The dark condition multiplication is an absent phenomenon in the thinned device ( $W_m$  of  $0.1 \mu m$ ) due to very minuscule thermal charge. The inset focuses on the fact that carrier multiplication ensuring  $R > 1$  is enabled in device with  $W_m$  of  $0.1 \mu m$ . While the device characterized by  $W_m$  of  $0.5 \mu m$  has not yet plunged into linear carrier multiplication regime over  $(-2, 0)V$  sweep range ensuing  $R < 1$ . Moreover, the  $R$  in the forward biased domain is not actual concern of the study.

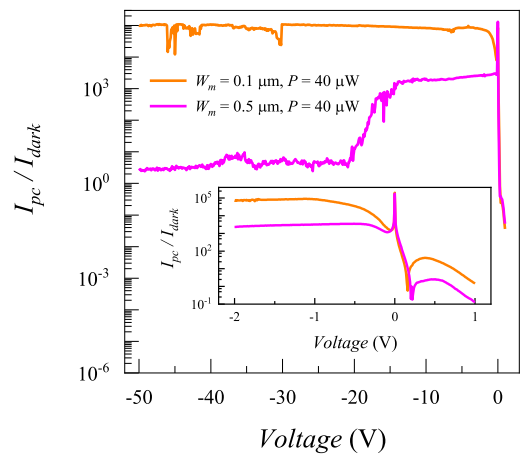
### C. PHOTO-TO-DARK CURRENT RATIO

Subsequently, the capability of the Ge-on-Si APD to act as an illumination controlled switch is shown in Fig.4, via photo-to-dark current ratio ( $I_{pc}/I_{dark} = (I - I_{dark})/I_{dark}$ ) employed as the related figure of merit. Larger  $I_{pc}/I_{dark}$  ratios are obtained for the Ge-on-Si APD characterized by  $W_m$  of  $0.1 \mu m$  over all the reverse biased region, approaching  $\sim 10^5$  at  $V = -50V$ . It exhibits very similar analogy with previously presented data as punch-through and threshold voltages for linear and Geiger-mode multiplication regimes are reduced due to strong electric field establishments inside thinned multiplication region. Carriers gain impact ionizing momentums very quickly while traversing through negligible dead space region ( $\sim 10 nm$ ).



**FIGURE 3.** The responsivity ( $R$ ) signatures for the employed Ge-on-Si APDs illuminated by an unmodulated intensity of  $40 \mu W$ , are plotted for  $W_m$  values of  $0.1 \mu m$  and  $0.5 \mu m$ . The inset corresponds to  $R$  signatures achieved under an electrical biasing sweep of  $(-2, 1)V$ .

Under similar biasing scheme for the device having  $W_m = 0.5 \mu m$ , electric field strength is reduced, compromising the carrier multiplication capability of the device as avalanching voltage lies within  $(-13, 21)V$ . Moreover, as density of thermal carriers is enhanced, the subsequent problem of dark current amplification further weakens  $I_{pc}/I_{dark}$ . The declining  $I_{pc}/I_{dark}$  values within  $(-13, 50)V$  is related to thermal charge amplification. Minimum  $I_{pc}/I_{dark}$  value of  $2.58$  is obtained at  $V = -50V$ . Whereas for the Ge-on-Si APD characterized by  $W_m$  of  $0.1 \mu m$ ,  $I_{pc}/I_{dark}$  value of  $\sim 72805$  is obtained at  $V = -2V$  ensured due to linear multiplication of photo charge and absence of thermal charge amplification as shown in the inset of Fig.4.



**FIGURE 4.** The photo-to-dark current ( $I_{pc}/I_{dark}$ ) signatures for the employed Ge-on-Si APDs illuminated by an unmodulated intensity of  $40 \mu W$ , are plotted for  $W_m$  values of  $0.1 \mu m$  and  $0.5 \mu m$ . The inset corresponds to  $I_{pc}/I_{dark}$  signatures achieved under an electrical biasing sweep of  $(-2, 1)V$ .

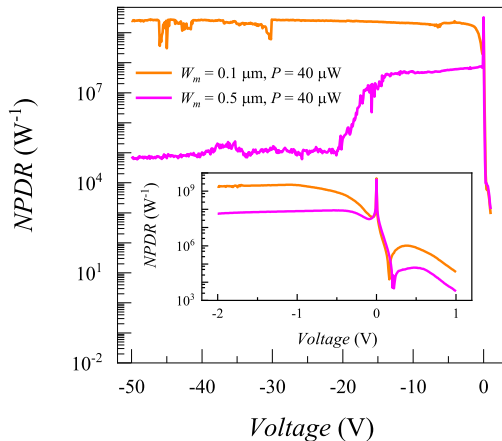
### D. NORMALIZED PHOTO-TO-DARK CURRENT RATIO

Fig.5 illustrates another figure of merit namely, normalized photo-to-dark-current ratio ( $NPDR$ ) evaluated by

normalizing  $I_{pc}/I_{dark}$  with reference to input unmodulated illumination intensity  $P$ . The  $NPDR$  assists comparing  $R$  of different photodetectors for a given amount of  $I_{dark}$ . Moreover, if the incident wavelength is fixed, one could have a direct comparison of the external quantum efficiency for different detectors for a reference  $I_{dark}$ . The  $NPDR$  signatures shown in Fig.5 follow the same physical reasoning as stated for previously presented  $I$ ,  $R$ , and  $I_{pc}/I_{dark}$  curves. If Fig.4, and Fig.5 are equated, the  $NPDR$  signatures for devices having  $W_m = (0.1, 0.5) \mu m$  and  $P = 40 \mu W$  are much resembling via scaling of  $I_{pc}/I_{dark}$  through  $P$ . Similarly,  $NDPR$  is also obtained through translation of  $R$  via  $I_{dark}$ , as shown in the following equation,

$$NPDR = \frac{I_{pc}/I_{dark}}{P} = \frac{I_{pc}/P}{I_{dark}} = \frac{R}{I_{dark}}.$$

The corresponding  $NPDR$  values achieved at  $V = -50V$  for devices having  $W_m$ 's of  $(0.1, 0.5) \mu m$  are  $(2.5 \times 10^9, 6.45 \times 10^4) W^{-1}$ . The inset presents  $NPDR$  signatures extracted over sweep range of  $(-2, 1) V$ . The related maxima achieved at  $V = -2V$  are  $(1.82 \times 10^9, 5.77 \times 10^7) W^{-1}$ . Conclusively, low  $NPDR$  values even achieved at the large reverse bias voltages originate due to higher thermal charge density produced in thick space charge region, reduced photo carrier multiplication, enlarged dead space and higher probability of thermal charge multiplication.



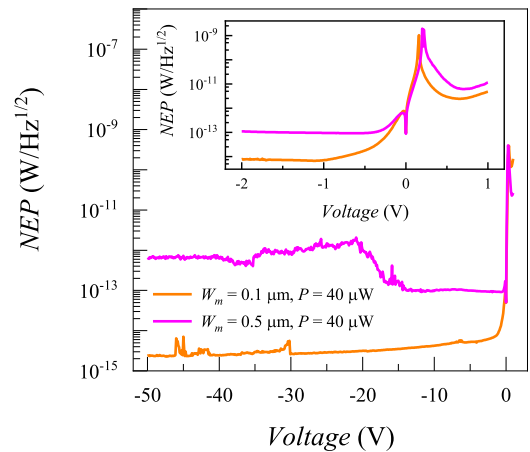
**FIGURE 5.** The normalized photo-to-dark current ( $NPDR$ ) signatures for the employed Ge-on-Si APDs illuminated by an unmodulated intensity of  $40 \mu W$ , are plotted for  $W_m$  values of  $0.1 \mu m$  and  $0.5 \mu m$ . The inset corresponds to  $NPDR$  signatures achieved under an electrical biasing sweep of  $(-2, 1) V$ .

### E. NOISE-EQUIVALENT POWER

Furthermore, we plot noise-equivalent-power ( $NEP$ ), which is a metric to evaluate optical power for  $SNR$  of 1, while a good photodetector is characterized by a low  $NEP$ . From data demonstrated in Fig.6, we accomplish that Ge-on-Si APD having  $W_m$  of  $0.1 \mu m$ , perform noticeably well at  $40 \mu W$  illumination resulting in lowest  $NEP$  value at  $V = -50V$  approaching  $\sim 2.42 \times 10^{-15} W/\sqrt{Hz}$ , thanks to enhanced carrier multiplication capability of the device under illumination

and almost negligible multiplication of the thermal carriers resulting from the thinning of multiplication region.

Whereas, the Ge-on-Si APD characterized by  $W_m = 0.5 \mu m$ , perform reasonably well up to  $-13V$  in the reverse biased region, and experiences performance deterioration once thermal carriers are also amplified within  $-(50, 13) V$  requiring large illumination to deal with thermal carriers density boost. A large  $NEP$  value of  $6.46 \times 10^{-13} W/\sqrt{Hz}$  obtained at  $V = -50V$  for device having  $W_m$  of  $0.5 \mu m$  confirms engagement of dead space at play. For the similar device, the slightly improved  $NEP$  value ( $\sim 10^{-13} W/\sqrt{Hz}$ ) achieved even at the small reverse  $V = -2V$  bias voltage as shown in the inset corresponds to low thermal charge density in the absence of Geiger-multiplication mode that is enabled within  $-(50, 13) V$ .

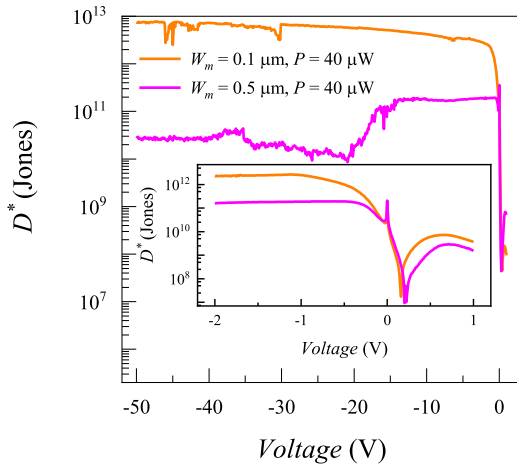


**FIGURE 6.** The noise-equivalent-power ( $NEP$ ) signatures for the employed Ge-on-Si APDs illuminated by an unmodulated intensity of  $40 \mu W$ , are plotted for  $W_m$  values of  $0.1 \mu m$  and  $0.5 \mu m$ . The inset corresponds to  $NEP$  signatures achieved under an electrical biasing sweep of  $(-2, 1) V$ .

### F. SPECIFIC DETECTIVITY

Furthermore, the specific detectivity ( $D^*$ ) for a certain photodetector having an area ( $A$ ), and  $I_{dark}$  as dark state current, is evaluated employing  $D^* = R\sqrt{A}/\sqrt{2eI_{dark}}$  and is demonstrated in Fig.7. It is analogous to the scaling of  $R$  through  $\sqrt{A}/\sqrt{2eI_{dark}}$  or translation of  $NPDR$  via  $\sqrt{AI_{dark}}/2e$ . Specific detectivity helps in comparing photo detection related figures of merit of devices categorized by different active areas, under similar  $I_{dark}$ .

The Ge-on-Si APD having  $W_m$  of  $0.1 \mu m$ , offers higher  $D^*$  values throughout the reverse biased regime approaching a maximum of  $7.45 \times 10^{12}$  Jones at  $V = -50 V$ , owing to better impact ionization plausibility of photo carriers, due to thinning of multiplication region which boosts electric field way beyond the Geiger-mode avalanche threshold, and reduces the thermal charge multiplication contribution due to minuscule thermal charge generation. Then, for the device having  $W_m$  of  $0.5 \mu m$ , rather compromised  $D^*$  values in reverse biased regime approaching a minimum of  $2.7 \times 10^{10}$  Jones at  $V = -50V$ , result from dead space incorporation at one



**FIGURE 7.** The specific detectivity ( $D^*$ ) signatures for the employed Ge-on-Si APDs illuminated by an unmodulated intensity of  $40 \mu\text{W}$ , are plotted for  $W_m$  values of  $0.1 \mu\text{m}$  and  $0.5 \mu\text{m}$ . The inset corresponds to  $D^*$  signatures achieved under an electrical biasing sweep of  $(-2, 1) \text{V}$ .

**TABLE 1.** Performance Comparison of The Employed Devices with Various State-of-the-Art APD's.

The “x” Means That The Parameter is Not Provided By The Article.

Device	$\lambda(\mu\text{m})$	$I_{\text{dark}}(\text{A})$	$R_{(\text{A/W})}$	$D^*$ (Jones)	$NEP_{(\text{W}/\sqrt{\text{Hz}})}$	Ref
Commercial Ge PD	1.6	$40 \mu$	x	x	$7.5 \times 10^{-16}$	[12]
Pseudo-Planar Ge-on-Si APD	1.55	$5.7 \mu$	0.41	x	x	[24]
Three-Terminal Ge-on-Si APD	1.55	$1 \mu$	0.08	x	x	[25]
Epitaxial Ge-Si APD	1.31	$65 \text{ m/cm}^2$	0.54	x	x	[26]
Waveguide-Integrated Ge/Si APD	1.55	$0.1 \text{ n}$	15.1	x	x	[27]
Negative Differential Ge-on-Si APD	1.55	$1.5 \mu$	0.35	x	x	[28]
Ge-Si SPAD	1.31, 1.55	$4 \text{ m}$	x	x	$10^{-14}$	[29]
Buffer Free Ge/Si SAM APD	1.55	$100 \mu$	12.7	x	x	[30]
Vertical Ge-on-Si APD	1.55	$8.9 \text{ n}$ $184 \mu$	22.54 11.88	$7.45 \times 10^{12}$ $2.7 \times 10^{10}$	$2.42 \times 10^{-15}$ $6.46 \times 10^{-13}$	This work

hand, and secondly due to the large dark current conducting within  $(-50, 13) \text{V}$ . Whereas, these  $D^*$  maxima for devices with  $W_m$ 's of  $(0.1, 0.5) \mu\text{m}$  at  $-2 \text{V}$  reverse bias approach  $(2.28 \times 10^{12}, 1.6 \times 10^{11}) \text{Jones}$  as shown in the inset.

#### IV. COMPARISON WITH THE STATE-OF-THE-ART APDS

Finally, TABLE 1 provides a detailed comparison of the measured or extracted parameters from our vertical SACM configuration Ge-on-Si APDs, categorized by  $W_m$ 's of  $0.1 \mu\text{m}$  and  $0.5 \mu\text{m}$ . The avalanche-based devices used for comparison come from diverse configurations, fabrication methods, and application areas.

The cost-effective manufacturing of the presented APDs makes them suitable for integration into silicon photonic platforms. This design is also easily adaptable for free-space next-generation sensing, LiDAR, adaptive optics, and imaging applications. The low dark current and enhanced responsivity meet the demands of autonomous driving and other applications requiring weak light detection. The distinct carrier generation characteristics of light and leakage current imply that carriers generated at different positions should be considered separately. We also plan to analyze the examined devices using the innovative history-dependent avalanche model, which could explain the usual abnormal increase in the excess noise factor observed in APDs [31].

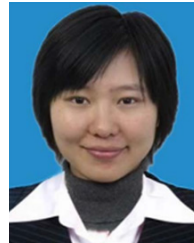
#### V. CONCLUSION

Two vertical Ge-on-Si APDs are fabricated in SACM PIN configuration by assuring uniformity of employed fabrication processes in context of materials, doping densities, and device dimensions. The multiplication width is implemented as a control parameter for manipulating avalanching fields under identical electric biasing and illumination schemes. Nonlocal carrier multiplication model is implemented during analysis of the extracted current-voltage signatures. For the device characterized by  $W_m = 0.5 \mu\text{m}$ , carriers have to accelerate over an inevitable larger dead space before acquiring sufficient momentum to initiate impact ionization, thus compromising its multiplication capability. Such device also suffers from larger thermal charge density which will further deteriorate overall performance once these thermal carriers are amplified under both linear, and Geiger mode regimes. The respective compromised figures of merit *e.g.*,  $R$ ,  $I_{\text{ph}}/I_{\text{dark}}$ ,  $NPDR$ ,  $NEP$ , and  $D^*$  obtained from APDs characterized by thicker multiplication region are  $11.88 \text{A/W}$ ,  $2.58$ ,  $6.45 \times 10^4 \text{W}^{-1}$ ,  $6.46 \times 10^{-13} \text{W}/\sqrt{\text{Hz}}$ , and  $2.7 \times 10^{10} \text{Jones}$ . Both of the APDs find solar cell application, owing to the illumination induced open circuit voltage, and low operational power requiring environments *e.g.*, LiDAR.

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