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Semi-Resistive Approach for Tightly Coupled Dipole Array Bandwidth Enhancement

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ABSTRACT A new approach to enhance the bandwidth of Tightly Coupled Dipole Arrays (TCDA) is presented. The new design achieves the integration of a semi-resistive Frequency Selective Surface network (FSS) composed of a non-resistive low-pass FSS and two resistive band-stop FSSs. The integration of this FSS network within a dual-polarized Tightly Coupled Dipole Array (TCDA) led to an increased impedance bandwidth of 28:1 from 0.20GHz to 5.6GHz. Notably, the use of an FSS superstrate allowed for scanning down to 60° at VSWR < 3 in the E-plane and VSWR < 4 in the D- and H-planes. Additionally, the strategic use of the inserted low-pass FSS reduces the resistive effects above 2.5GHz for improved average efficiency. A 12×12 array prototype was fabricated and tested to verify the bandwidth and gain of a finite array. The simulated radiation efficiency was demonstrated to be 83%, on average, across the band.

INDEX TERMS Tightly coupled dipole array (TCDA), ultra-wideband (UWB) array, phased array, frequency selective surface (FSS) network, wide-angle impedance matching (WAIM), bandwidth enhancement.

I. INTRODUCTION

THE GROWING interest for small space communication
platforms (CubeSats) with increased data throughput and broad spectrum coverage implies a need for lowprofile UWB arrays capable of more than 10:1 impedance bandwidth [\[1\]](#page-6-0)–[\[3\]](#page-6-1). To this end, Tightly Coupled Dipole Arrays (TCDA) capable of greater than 10:1 impedance bandwidth have been proposed. In addition to the tightness between nearby dipoles, another critical aspect of the TCDAs is the integration of unbalanced to balanced feed (balun) within a single board [\[4\]](#page-6-2)–[\[6\]](#page-6-3). These baluns are capable of suppressing common-modes across a wide bandwidth while concurrently performing a 4:1 impedance transformation. Other types of wideband arrays are the Frequency-Scaled Ultra-wide Spectrum Elements (FUSE) and employ carefully placed shorting pins and H-Walls [\[7\]](#page-6-4). Recently, Wide Angle Impedance Matching (WAIM) layers were introduced with TCDAs for greater bandwidth while scanning [\[8\]](#page-6-5)–[\[9\]](#page-6-6). These artificial substrate loadings exhibit anisotropy and are essentially paired with connected slot arrays to extend their bandwidth up to an octave [\[10\]](#page-6-7)–[\[12\]](#page-6-8). Despite all these improvements, low-profile TCDA still exhibits less

bandwidth as compared to tapered slot arrays unless resistive loading is used the aperture efficiency is reduced [\[13\]](#page-6-9). Notably, TCDAs have better polarization purity and much lower profile, but recent works are considering reducing cross-polarization on tapered slot arrays [\[14\]](#page-6-10)–[\[16\]](#page-6-11). To further increase TCDA bandwidth, previous designs incorporated uniform resistive FSS. These designs exhibited periodic attenuation at ground plane resonance locations and the added bandwidth was achieved by lowering efficiency across the entire frequency range [\[17\]](#page-7-0)–[\[21\]](#page-7-1).

In this communication, we introduce a revised version of a resistively loaded TCDA that exhibits a wider bandwidth with higher average efficiency across the frequency band. Notably, our design integrates a semi-resistive FSS network that concurrently suppresses ground plane shorts and preserves the higher frequency band from losses. The presented array is dual-polarized and operates from 0.20 to 5.6 GHz with a VSWR \lt 3 down to 60 \degree scanning in the E-plane and 45◦ in the D- and H- planes. This is achieved using a triple-layer semi-resistive FSS Network between the ground plane and the radiators as seen in Figs. 1 and 2. The design exhibits excellent cross-polarization performance.

FIGURE 1. Unit cell detail of the novel semi-resistively loaded TCDA. A 5 × 5 array illustrates the egg-crate arrangement of the array.

A 12×12 element prototype was fabricated and measured to verify the performance. It is also worth mentioning that the aperture thickness from the top of the WAIM-FSS to the bottom of the connector is only 0.069λ*low*, where λ*low* is the wavelength at the lowest operating frequency of 200 MHz.

This communication is organized as follows. Section II introduces the design approach and the proposed FSS network. Section III presents the measurements of a 12×12 prototype and Section IV discusses further improvements. In summary, the proposed design provides a proof of concept to extend the bandwidth of TCDAs without appreciably reducing efficiency across the operational frequency range.

II. ARRAY DESIGN AND SIMULATION

A. ARRAY AND FSS SUPERSTRATE DESIGN

As seen in Fig. [2,](#page-2-0) the dipoles, feed structure, and WAIM-FSS are designed on a single 2-layers Rogers 4003 board of thickness $t = 0.305$ mm and inserted vertically against the ground plane. The dipole arms reside in the center Rogers layer, and the capacitive overlapping arms are placed at the outer layers to achieve the current sheet effect between adjacent dipoles. The capacitive coupling is controlled by fine-tuning the length (L_c) and width (W_c) of the overlapping metal pads forming the dipole and the capacitive pads. Additionally, the FSS superstrate (WAIM-FSS) is designed for low scanning angles. This superstrate FSS exhibits a cutoff frequency beyond those of the dipole array and serves to emulate an equivalent dielectric constant, ϵ_{Eq} . Hence, it serves to lower the impedance mismatch between the dipoles and free-space [\[8\]](#page-6-5), [\[22\]](#page-7-2). The WAIM-FSS length, *hw*, width d_w and, pitch s_w are key parameters (See Fig. [2](#page-2-0) and Fig. 4) to fine-tune its equivalent impedance Z_{FSS} looking into the ground plane from the array plane. Importantly, the overall structure is packaged in a thickness smaller than $\lambda_{low}/14.5$, measured from the bottom of the feed connectors to the top of the WAIM-FSS layers. In cohesion with previous designs, the proposed novel semi-resistive FSS network in the substrate simulates an intermediate ground plane for higher frequencies while canceling reflections in the lower

B. ARRAY AND FSS SUPERSTRATE DESIGN

Essential to the triple-layer FSS substrate are the frequency characteristics of the low-pass FSS at the top in Figs. [1](#page-1-0) and 2. Above its cut-off frequency (f_0) this FSS acts as the ground plane itself, leading to ground plane distance control. This enables improved bandwidth and resonance suppression. To further understand the low-pass FSS operation, Fig. [3](#page-2-1) depicts its equivalent circuit, assuming a "perfect" band-pass/shielding. At frequencies below cut-off (in green), the radiated wave front propagates through the low-pass FSS and acquires additional transmission phase $\phi_t(f)$ (due to the FSS). Referring to Fig. [3,](#page-2-1) the wave continues to the ground plane and gets reflected with a reflection phase of π . In its return, it passes again through the FSS and acquires an added phase delay. Further, after propagation of a distance 2*h* a phase of 2*kh* is also added. In total, the overall phase delay of the wave after propagation from the antenna aperture plane to the ground plane and back is

$$
\Delta \phi_1 = 2kh + 2\phi_t(f) + \pi \tag{1}
$$

In this, *h* denotes the height of the antenna plane, $\phi_t(f)$ is the transmission phase after going through the low-pass FSS, and *k* refers to the wavenumber. At frequencies above the low-pass FSS cut-off, the wave is reflected with a phase $\phi_r(f)$. Adding the distance 2*d*, the phase delay from the antenna aperture plane to the FSS plane and back is

$$
\Delta \phi_2 = 2kd + \phi_r(f) \tag{2}
$$

Optimization of the low pass FSS layer (See Fig. [3](#page-2-1) for the equivalent circuit) is necessary to guarantee coherent addition of the direct and reflected waves for frequencies above *f*¹ and *f*₀. Here, $f_1 = \frac{c_0}{\lambda_1}$ denotes the frequency of the highest observed ground plane resonance. Indeed, if the distance between the FSS and the dipole is $\frac{\lambda_1}{4}$, and considering the frequencies above the FSS cut-off, the first ground plane resonance will occur when $\frac{\lambda_{res}}{2} = \frac{\lambda_1}{4}$. A challenge is to choose the appropriate f_1 so that the resonances in the upper band are removed.

In practice, the frequency response of the FSS exhibits a certain roll-off. From the equivalent transmission line circuit of the lossless low-pass FSS, as in Fig. [3,](#page-2-1) we can express the transmission phase of the FSS as [\[23\]](#page-7-3)

$$
\phi_t(f) = \tan^{-1}(C_1 \pi Z_0 f) = -\tan^{-1}\left(\frac{f}{f_0}\right)
$$
 (3)

Above, C_1 is the equivalent capacitance of the low-pass FSS, and *Z*⁰ denotes the characteristic impedance of freespace (Transmission Line Model). From this, we observe

FIGURE 2. Proposed semi-resistively loaded TCDA showing the triple-layer FSS substrate enabling 28:1 impedance bandwidth. Three FSSs are placed at various heights from the ground plane and have suitably designed pass-bands to reconfigure the ground plane electrical thickness. Another innovation of our design is the Klopfenstein tapered balun transitioning to each dipole arm with blind vias for greater bandwidth.

FIGURE 3. Cross section of the TCDA showing the phase paths.

that the transmission phase of the FSS varies between 0 and $\frac{\pi}{4}$ below the cut-off frequency. Therefore, lower frequencies exhibit a delay between 0 and $\frac{\pi}{2}$. This implies that resonances are pushed to the lower band.

C. NOVEL SEMI-RESISTIVE FSS NETWORK

The novel FSS network equivalent circuit is depicted in Fig. [4](#page-3-0) and the FSSs Details are shown in Fig. [5.](#page-3-1) As mentioned earlier, the first FSS (FSS-1) is a lossless low-pass FSS. However, the second (FSS-2) and third (FSS-3) FSSs have resistive loading. The first FSS exhibits a low-pass response with a cut-off frequency (3dB) at 2 GHz. That is, for the lower frequencies, it is more or less transparent. For frequencies above 2 GHz, it becomes reflective and serves as the ground plane's new location. The second FSS is a resistive band-stop ring designed to attenuate the ground plane short at 2 GHz. Notably, it exhibits a peak of attenuation at 2 GHz. The third FSS is a resistive band-stop ring with a peak of attenuation at 0.5 GHz.

Interwoven separations were added around the periphery to minimize its size and remain $\langle \lambda_{high}/2 \rangle$. Notably, the increased capacitive coupling between adjacent cells lowers the resonance of the FSS. Both FSS-2 and FSS-3 used resistive loading of $10\Omega/Sq$. As compared to previous resistive

duced back into the equivalent circuit. The entire circuit was then used to optimize the FSS network. Each FSS was

represented using their respective lumped components equivalent [\[23\]](#page-7-3), [\[25\]](#page-7-7). This approach led to quick optimization and an excellent starting point for full-wave simulations. The final optimized parameters for each FSS unit cell are given in see Fig. [5.](#page-3-1) They are: $W_1 = 20$ mm, $W_2 = 23$ mm, $W_3 = 23$ mm, $s_2 = 1$ mm, $s_3 = 1$ mm, $g_3 = 0.5$ mm. The overall FSS network performance is plotted in Fig. [6.](#page-3-2)

FSS designs [\[18\]](#page-7-4), [\[19\]](#page-7-5), [\[24\]](#page-7-6), this novel FSS network limits losses to restricted bandwidth. That is, it accomplishes a more targeted attenuation, qualifying it as semi-resistive. Overall, the FSS network acts as a low-pass filter for waves

The design was optimized using a hybrid full-wave/circuit analysis of the circuit Fig. [4](#page-3-0) using both Ansys HFSS and Ansys Circuits. From the TCDA equivalent circuit (left-most graphic) we extracted the dipole and the feed components via full-wave simulations. As seen, a ground-plane free unit cell was isolated and simulated using two Floquet excitations. The top Floquet excitation is located at $\frac{\lambda_{low}}{4}$ away from the dipole plane, where λ_{low} is the lowest frequency of operation. The bottom Floquet excitation is arbitrary located under the usual ground plane location. The phase of the second excitation is de-embedded into the dipole plane to suppress additional phase shifts. That is, the full-wave simulation (center graphic in Fig. [4\)](#page-3-0) characterizes the dipole unit cell comprised of the WAIM-FSS, the overlapping dipoles, and the balun feeds. The optimized dipole was then intro-

propagating towards the ground plane.

D. 30:1 KLOPFENSTEIN TAPERED BALUN

To achieve a greater impedance bandwidth, the array feed must be designed in tandem with the radiating elements. Typically, tapered baluns that are avoided because of their length. However, contrary to the design presented in [\[5\]](#page-6-12), [\[26\]](#page-7-8), the proposed balun design combines both mode transduction and impedance transformation similarly to [\[27\]](#page-7-9). This approach allows wider bandwidth while limiting the aperture depth under the ground plane $(\lambda_{low}/14.5)$, a Klopfenstein tapered profile is designed using a Bézier

FIGURE 4. Equivalent circuit of the Novel semi-resistively loaded TCDA, showing the FSS-Network equivalent circuit, including the Klopfenstein tapered balun presented later.

FIGURE 5. Representation of the three FSS unit cell in the TCDA substrate to enable 28:1 impedance bandwidth. From left to right: top Low-pass FSS, resistive ring-shaped stop-band FSS, inter-digitized stop-band FSS. It is noted that, *W***1,** *W***2,** and *W*₃ represent the ring widths of the outer frame of FSS-1, FSS-2 and FSS-3 respectively. The thicknesses of FSS-2 and FSS-3 are controlled by the parameters s_2 and s3. Further, g₃ represents the pitch between the interwoven teeth of FSS-3. The final dimensions of each layer are W_1 = 20 mm, W_2 = 23 mm, W_3 = 23 mm, $s_2 = 1$ mm, $s_3 = 1$ mm, and $g_3 = 0.5$ mm.

FIGURE 6. Simulated FSS network transmission coefficient and phase response of a plane wave reflected from an infinite ground plane in presence of the FSS semi-resistive network.

curve approximation. Such a design involves simplicity (polynomial curve) and efficiency and is better than a classical exponential taper. Also, this design approach is compatible with electromagnetics simulation CAD tools.

The novel balun is depicted in Fig. [7,](#page-3-3) and is comprised of two parts: A mode transducer and an impedance transformer. By optimizing the transition between the two parts of the balun we can achieve a minimum of reflection. Notably, if the transductive part is too long, the impedance transformation will not be as effective. On the other hand, if it is too short, an abrupt transition from the unbalanced excitation is observed and the differential mode will not be properly excited. Through optimization, more than 15dB insulation

FIGURE 7. Klopfenstein tapered balun comprised of a mode transducer and an impedance transformer. The balun includes a smooth transition from an unbalanced input (50 Ω) to a pair of balanced outputs, each exhibiting 188:5 Ω .

between the common and differential modes across the entire band. Concurrently, the input impedance was tapered from 50Ω to \sim 188.5Ω at the dipole terminations. Notably, the extended length of the impedance transformer appears as twin lines, leading to a common-mode resonance between adjacent cells during scanning. However, the low-pass FSS and the resistive loading suppress the common-mode resonance. The final dimensions of the fabricated balun are: $L_t = 30$ mm, $L_i = 69$ mm, $W_g = 10$ mm, $W_{in} = 1$ mm, $W_{out} = 0.3$ mm, $s_{out} = 0.7$ mm.

E. INFINITE ARRAY SIMULATION

An infinite array simulation was realized using the commercially available software ANSYS HFSS. As seen in Fig. [9,](#page-4-0) the dual-polarized TCDA operates from 0.20 to 5.6 GHz and shows an impressive 28:1 bandwidth with VSWR < 3 at broadside. Also, VSWR < 3 and VSWR < 4 are observed, when scanning down to 60° in the E- and Hplane, respectively. Reduced performance in the H-plane is expected when scanning to low angles due to variations in the dipole array impedance [\[28\]](#page-7-10). Such mismatch can be reduced by improving the design of WAIM layers. However, such designs require more complex fabrication and incorporation of horizontal boards. As anticipated, the radiation efficiency matches the attenuation of the FSS network presented in Fig. [6.](#page-3-2) It shows 2 efficiency lows at 40% and 35% corresponding to the suppression of resonances in the lower

FIGURE 8. Simulated broadside radiation efficiency of the designed TCDA with 28:1 impedance bandwidth.

FIGURE 9. Simulated infinite array active VSWR, at broadside radiation and while scanning in both E- and H- planes.

FIGURE 10. Left to right : Fabricated Card with Klopfenstein Tapered Balun, Fabricated 12×12 array with semi-resistive FSS network.

band. Importantly, higher frequencies are barely affected by the resistive loading. This is because the top low-pass FSS "shields" propagation towards the lower resistive FSSs. That is, the novel FSS network suppresses the periodic behavior of the typical R-cards and provides a better-averaged efficiency of 83%. The unit cell dimensions are given in Table [1.](#page-5-0)

III. PROTOTYPE FABRICATION AND MEASUREMENTS

A. FABRICATED PROTOTYPE

To assess the characteristics of the infinite array, a 12×12 prototype was fabricated. The fabricated array is composed of a 12×1 linear polarized boards, slotted to form the classical egg-crate configuration. The constructed array is depicted in Fig. [10.](#page-4-1) The boards are comprised of three metal layers of Rogers 4003 material with permittivity $\epsilon_r = 3.55$ and loss tangent tan $\delta = 0.00027$ and a total thickness of 0.61 mm.

The dipole arms and the scanning FSS are placed in the middle layer and inserted between the overlaps. To assemble the layers, the boards are first adjusted through all the FSS layers as well as the ground plane. Coincident notches are

FIGURE 11. Measured and simulated active VSWR of the center TCDA elements at broadside, 45◦ and 60◦ scanning. (a) EPlane, (b) D-Plane, (c) H-Plane.

then matching in all the FSS layers as well as the ground plane to insert the TCDA boards. Once the egg-crate is completed, the height of each FSS is adjusted and secured with nylon screws placed at the edge of the array. Notably, the width of the ground and the FSSs are extended to a 14×14 size to allow support by the screws. Additionally, the vertical boards were secured using extra substrate teeth on the side of the balun.

The aforementioned assembly and designs drastically reduce the height between the aperture. As the impedance transformation is mostly done above the ground plane, the remaining aperture depth (under the ground plane) is limited to 5 mm. Also, the mounting process gives more stability and structural resilience. The FSS network is fabricated using 0.51 mm thick FR4. Depending on the application, thicker boards can provide stronger structural rigidity in the middle of the array. If the design was to redo we would recommend using a thicker board to prevent sagging of the boards in the middle of the array.

B. ACTIVE IMPEDANCE MEASUREMENTS

The fabricated array shown in Fig. [10](#page-4-1) was used to carry out active impedance measurements using the N5222B Vector

FIGURE 12. Measured broadside VSWR of an off-centered element with comparison to a center element. Ground shorts are observed as the elements get further away from the center.

FIGURE 13. Simulated and measured broadside realized gains of a unit cell at different location in the array.

Network Analyser (VNA). During the measurements, the mutual coupling with neighboring elements was quantified and combined with the return loss of the antenna elements under test. Assuming a uniform feeding and a square lattice, the active S-parameters of the (*p, q*) element is found using the expression in [\[28\]](#page-7-10)

$$
\Gamma_{p,q}(\theta, \phi) = \sum_{m=1}^{M} \sum_{n=1}^{N} S_{mn,pq} e^{-jD([m-p]u + [n-q]v)} \tag{4}
$$

where (θ, ϕ) is the array scan direction, $u = k \sin \theta \cos \phi$ and $v = k \sin \theta \sin \phi$ are the u–v coordinates, and k is the freespace wavenumber. As usual, S*mn*,*pq* refer to the measured S-parameters *mn* and pq elements, and M, N and D, are the number of elements along the x and y directions and the lattice spacing.

The measured active central elements VSWR is shown in Fig. [11](#page-4-2) alongside infinite array simulations. As seen, measured results match the infinite array simulations and verify the simulated 28:1 impedance bandwidth with $VSWR < 3$ from 0.20 to 5.6 GHz at broadside. We also observe that scanning down to $\theta = 45^\circ$ is achieved across the 28:1 band in E-plane and down to $\theta = 60^\circ$ in D/H-planes. Good scanning agreement is also seen with some discrepancies for D/H-planes down to $\theta = 60^{\circ}$, where VSWR spikes of 3.5 and 4 are observed at some frequencies. These discrepancies are attributed to the finite size of the array.

To account for the finite effects, active VSWR measurements of various off-centered elements were also conducted. As depicted in Fig. [12,](#page-5-1) higher VSWR was observed for off-centered elements. This degraded VSWR is mainly

FIGURE 14. Measured broadside co-polarization gain of one central row of the fabricated prototype (12 elements).

TABLE 1. Unit cell dimensions ac cording to Fig. [5](#page-3-1) and Fig. [2.](#page-2-0)

Parameters	Dimensions (mm)	Parameters	Dimensions (mm)
W_1	20	L_d	8.75
W_2	23	R_d	
W_3	22	s_d	6.3
s_2		${\cal L}_{feed} \ {\cal W}_{feed}$	
s_3			0.8
g_3	0.5	$\tilde{R_{via}}$	0.127
d_w	5.5	s_{via}	0.7
g_w	0.1	R_{pad}	0.254
h_w	10	h	100
s_w	0.125	$_{h_1}$	15.5
W_c	0.725	h_2	
L_c	0.85	h_3	55

due to edge effects and to lack of surrounding elements. Additionally, the finite aspect of the FSS network is observed as the ground plane short rises. Notably, the further the elements from the center, the FSS network performance is also degrading.

C. FAR-FIELD MEASUREMENTS

Gain measurements were conducted in our near-field anechoic chamber across the 0.650–6 GHz operating band. The measured broadside gain versus frequency for the center and off-centered elements are also included in Fig. [13.](#page-5-2) The theoretical aperture gain $4\pi A/\lambda^2$ is used as a reference for these measurements. We observe that the center elements gain closely tracks the simulated realized gain. As predicted and as seen in Fig. [13,](#page-5-2) a maximum drop of 3.1 dB in the measured gain is observed at $f = 1.8$ GHz. This drop is associated with the reverberation within the substrates as discussed previously. As the simulated efficiency indicates a second and less important radiation efficiency drop is expected around 0.5GHz.

Notably, the measured gain curves show a more efficient operation, giving good agreement with the predicted (and measured) 28:1 VSWR bandwidth. Indeed, the measured array exhibits an improved total efficiency (72% on average). It is also important to note that off-centered elements have a gain similar to the center one with some discrepancy below $f = 1$ GHz due to higher reflection observed previously in Fig. [12.](#page-5-1)

To account for the finite effects of the TCDA, the measured broadside gain of a 12×1 elements linear array was also measured and given in Fig. [14.](#page-5-3) These measurements were conducted using a 12-ways power divider with subsequent post-processing that includes the array factor and

FIGURE 15. Measured embedded patterns of the center array element in E, D, and H planes with comparison to infinite array simulation. (a) 650MHz (b) 2000MHz (c) 5600MHz.

the power divider losses. Notably, the gain measurements for this single board linear array of the TCDA account for finite effects as well as all couplings among the elements. Importantly, the single board gain behavior is similar to the TCDA unit cell gain. That is, it again shows a gain drop at $f = 2$ GHz

The gain patterns at $f = 0.650$ GHz, $f = 2$ GHz and $f = 5.6$ GHz are presented in Fig. [15\(](#page-6-13)a)–(c) for E-/H-/D-plane, respectively. The theoretical ideal element pattern is also included for reference. Notably, the measured copolarization patterns closely follow both simulations and theoretical aperture gain of $4\pi \cos\theta A/\lambda^2$. As expected, at $f = 650$ MHz the beamwidth is wider since the array element is only $\lambda/18$ in aperture size at 650 MHz. Nevertheless, finite array measurements are in good agreement with some discrepancies in the cross-polarization levels. The latter are mostly attributed to the difficulty in achieving perfect alignment during fabrication and measurements. Measurements and simulations show that cross-polarization levels remain more than 15 dB below the co-polarization level. Typically, the observed pattern ripples are due to the finite size of the array. Also, the small pattern asymmetries are due to small asymmetries in the fabricated elements.

TABLE 2. Bandwidth/efficiency trade-off comparison with previous work.

IV. CONCLUSION AND REMARKS

This article presented the design, fabrication, and measurement of a bandwidth enhanced TCDA. This was done by introducing: 1) a triple layer FSS network in the substrate and 2) a new Klopfenstein tapered feed incorporating mode transducer and impedance transformer. The fabricated dualpolarized 12×12 array prototype achieved a measured 28:1 contiguous impedance bandwidth (0.20–5.6 GHz) when scanning down to $60°$ with VSWR < 3 in the E-plane and $VSWR < 4$ in D- and H-planes. Measurements validated the improved radiation efficiency as compared to past designs. Table [2](#page-6-14) shows a comparison of the average efficiencies (Radiation or Total) with previous work. As seen, this work shows for the first time an average total efficiency greater than 70%.

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