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## RESEARCH ARTICLE

# Improved Direct Torque Control of Induction Motor for Torque Ripple Minimization

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**ABSTRACT** A new direct torque control (DTC) method of an induction motor (IM) which minimizes torque ripple ( $T_{ripp}$ ) while preserving all the conventional DTC advantages is presented in this paper. Large  $T_{ripp}$  and current ripple are the main drawbacks of the conventional DTC. To address this problem, this paper gives a qualitative analysis of the main  $T_{ripp}$  sources of the conventional DTC. A novel strategy to reduce  $T_{ripp}$  in the constant  $T$  and in the field weakening (FW) regions is proposed. The performance of the proposed method is evaluated and compared with a recently published method that aims for the same goals that are pursued in this paper, as well as with the conventional DTC. The analysis has been carried out on the basis of the results obtained by theoretical analysis and hardware implementation.

**INDEX TERMS** Direct torque control, torque ripple, dynamic response, acceleration process.

## I. INTRODUCTION

Good dynamic response of an IM is vital for most of the industrial applications. Traditionally, scalar control schemes (Volts by Hertz) were typically implemented for IM. Said schemes, however, despite having a good steady-state performance, have a poor dynamic response [1], [2]. Hence, these schemes can be found in low-performance drives such as pumps or fans. On the other hand, when a higher performance is required, vector control is usually the preferred choice. Vector control allows operating an IM in an almost identical manner as a separately excited DC machine with detached control of torque and flux [3].

The conventional DTC scheme proposed by Takahashi [4] provides instantaneous electromagnetic torque ( $T$ ) response, and since it does not require coordinate transformations, it is simpler compared to the field-oriented control. However, this algorithm has important drawbacks, such as high torque ripple ( $T_{ripp}$ ), varying switching frequency and high current THD [5], [8]. Constant switching frequency has been achieved to a certain extent by different publications. One

of the modified DTC algorithms to attain constant switching frequency is known as space vector modulated direct torque control (SVM-DTC). It is commonly found in the literature that the closed-loop control of said algorithm is made by means of PI controllers or more advanced strategies, such as predictive or neuro-fuzzy controllers [9], [12]. An advanced DTC scheme with feedback linearization applying sliding mode control is presented in [11]. Another DTC-based algorithm that achieves nearly constant switching frequency via adaptive hysteresis bands is proposed in [13]. The constant switching frequency DTC strategy proposed in [14] implements space vector pulse width modulation by calculating in real-time the required reference voltage vector. These papers have mainly focused on the constant switching frequency regulation; thus, these methods have not shown a large improvement in reducing instantaneous  $T_{ripp}$ . Moreover, these strategies require extensive real-time calculations, increasing the complexity compared to the conventional DTC algorithm.

Several  $T_{ripp}$  reduction strategies that consist of multi-level inverters or double-inverter-fed motor drives can be found in the literature [15], [23]. However, the hardware complexity is substantially increased in these architectures.

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Furthermore, [16], [20], and [21] utilize PI controllers to regulate torque and flux. As a result, the dynamic response is worsened compared to the conventional DTC. Reference [16] also implements fuzzy-based control, increasing the computational requirements.

Model Predictive Control (MPC) is also commonly found in the literature [24], [26] as a strategy to reduce  $T_{ripp}$ . However, MPC-based strategies have important drawbacks. First of all, the selection process of the best switching state. The cost function is calculated for all possible combinations of the switching states. As the number of switching devices increases, the number of switching options increases exponentially, which makes the real-time implementation of the MPC strategy challenging [27], [28], [29]. Furthermore, predictive controllers are, by definition a model-based control technique and its formulation relies on the knowledge of the electrical parameters of the machine [27]. However, the direct use of system model for selecting the optimal control actions make predictive methods prone to changes in their performance when facing modeling errors or parameter variations. Therefore, the influence of errors in the prediction model remains as a major concern. Moreover, the prediction error is not only determined by parametric mismatch but also by the instantaneous values of load current and inverter output voltage [30], [31]. In order to ensure adequate performance, the effects of parameters mismatch in MPC have been assessed in the literature [29], [32], [33]. Consequently, these parameter identification algorithms further increase the already heavy computational burden of the MPC-based methods. An example that follows this approach can be found in [34]. Additionally, MPC architectures require to compensate the time delay caused by the data processing [35]. As a result, the computational burden of the MPC-based methods is prohibitively heavy for most of the standard industrial microcontroller boards.

The  $T_{ripp}$  minimization algorithms proposed in [36] and [37] are highly dependent on parameters. Thus, as happens for MPC-based architectures, online parameter identification algorithms have to be implemented. Moreover, the method proposed in [36] requires complex real-time calculations. For the case of [37],  $T_{ripp}$  is reduced in steady state but not during transients.

Another approach to reduce  $T_{ripp}$  is found in [38]. In this method, the stator flux magnitude  $\left(\left|\vec{\lambda}_s\right|\right)$  and  $T$  are controlled in separate sampling intervals, each at a time. Hence, a voltage vector that potentially could increase  $T$  is selected once every two sampling intervals. As it is shown in section III, this modus operandi causes severe  $T$  drops in the high-speed region, contributing to the increase of  $T_{ripp}$ . Furthermore, the control method proposed in the said article is based on the premise that  $\left|\vec{\lambda}_s\right|$  ripple reduction is as important as  $T_{ripp}$  reduction. However, as it is stated in [39],  $T_{ripp}$  creates more severe consequences, such as acoustic noise, vibration, and current THD.

Advanced control algorithms are also found in the literature as an alternative to reduce  $T_{ripp}$ . Sliding-mode control and feedback linearization are implemented in [11]. This method requires extensive computational power and is limited to the linear operation region.

A class of DTC schemes based on the concept of virtual vectors is proposed in [40]. In these schemes, conventional DTC is modified to reduce  $T_{ripp}$  by increasing the number of space voltage vectors that can be selected. The method proposed in [40] effectively reduces  $T_{ripp}$  in the low and medium speed ranges with a computational burden similar to the method that we propose. However, important drawbacks that are further discussed and compared to the performance of the method proposed in this paper, are also introduced.

Even though the efforts of the aforementioned papers have rendered the conventional DTC certain improvements in some aspects, they tend to do that by sacrificing one or more characteristics that make this method extensively implemented. These features are: simple algorithm with low computational cost, fast  $T$  dynamic response, maximum utilization of the DC bus capability, and maximum operating range of the constant  $T$  region. Therefore, the contributions of this article are listed as follows:

- 1) A novel DTC algorithm for an IM to effectively minimize  $T_{ripp}$  in the constant  $T$  and in the FW regions is proposed. This method is capable of preserving the totality of the positive attributes of the conventional DTC previously mentioned. Based on the conventional DTC, the minimum magnitude space voltage vector to provide the desired  $T$  response for any load condition when  $T < T^*$  is obtained. In order to enhance the  $T_{ripp}$  reduction in the medium and high-speed regions, an additional strategy based on limiting  $T$  drop when  $T > T^*$  is also implemented in these regions.
- 2) Since  $T$  drop is limited, the acceleration process is improved, making this paper capable to provide faster acceleration than the conventional DTC.
- 3) An analysis of the  $T_{ripp}$  sources in the conventional DTC is developed.
- 4) A detailed performance comparison of the proposed method, the approach developed in [40], and the conventional DTC is presented.

The remainder of this paper is arranged as follows. Section II describes the  $T$  production equations for an IM. Section III is an explanation of conventional DTC and its  $T_{ripp}$  sources. Section IV is a brief description of the method presented in [40] and its drawbacks. In Section V, a novel  $T_{ripp}$  minimization algorithm is proposed and analyzed. Section VI presents the stator flux estimator that is implemented in this study. Furthermore, the calculation of the reference stator flux magnitude  $(\lambda_s^*)$  is explained in detail. The experimental results and comparative analysis are shown in Section VII.

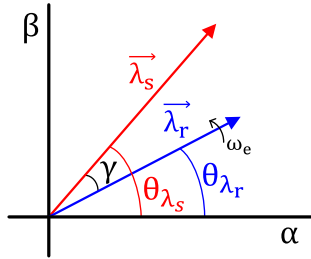


FIGURE 1. Stator and rotor flux vectors.

II. INDUCTION MOTOR TORQUE EQUATIONS

In this section, IM  $T$  equations are developed. From [41] and with a few assumptions that are explained below,  $T$  equations are adapted to apply them to the analysis that takes place in this dissertation, as well as on the proposed method.

For an IM,  $T$  can be expressed as [41]:

$$T = \frac{3}{2} P_P \frac{L_m}{L_s L_r - L_m^2} |\vec{\lambda}_s| |\vec{\lambda}_r| \sin(\gamma) \tag{1}$$

where  $P_P$  is the number of poles,  $|\vec{\lambda}_s|$  and  $|\vec{\lambda}_r|$  are the stator and rotor flux magnitudes, respectively,  $\gamma$  is the angle between stator flux ( $\vec{\lambda}_s$ ) and rotor flux ( $\vec{\lambda}_r$ ), as it is shown in Fig. 1.  $L_s$  is the stator inductance,  $L_r$  is the rotor inductance and  $L_m$  is the magnetizing inductance.

For constant  $|\vec{\lambda}_s|$  and  $|\vec{\lambda}_r|$ , the change in torque ( $\Delta T$ ) is almost proportional to the rate of change of  $\gamma$ .

$$\Delta T = \frac{3}{2} P_P \frac{L_m}{L_s L_r - L_m^2} |\vec{\lambda}_s| |\vec{\lambda}_r| \sin(\Delta\gamma) \tag{2}$$

Assuming that in one sampling period ( $T_s$ ),  $\Delta\gamma$  is small,  $\Delta T$  can be expressed as:

$$\Delta T = K_T \cdot \Delta\gamma \tag{3}$$

where  $K_T = \frac{3}{2} P_P \frac{L_m}{L_s L_r - L_m^2} |\vec{\lambda}_s| |\vec{\lambda}_r|$

Given its slow dynamic response, the rotational speed of  $\vec{\lambda}_r$  can be considered constant and equal to  $\omega_e$  [41], as it is indicated in Fig. 1. Hence, the change in the rotor flux angle ( $\Delta\theta_{\lambda_r}$ ) can be expressed as:

$$\Delta\theta_{\lambda_r} = \omega_e \cdot T_s \tag{4}$$

Thus,  $\Delta T$  is obtained:

$$\Delta T = K_T \cdot (\Delta\theta_{\lambda_s} - \omega_e \cdot T_s) \tag{5}$$

III. CONVENTIONAL DTC PRINCIPLES

The conventional DTC scheme [4] has the following working principle, as shown in Fig. 2a. The error between  $T$  and the reference torque ( $T^*$ ) is the input of the three-level hysteresis comparator that can be found in Fig. 2c. Similarly, the error between  $|\vec{\lambda}_s|$  and  $\lambda_s^*$  is the input of the two-level hysteresis comparator that can be found in Fig. 2b.

The digitized output of the flux and torque hysteric controllers, as well as the stator flux position sector, are the inputs

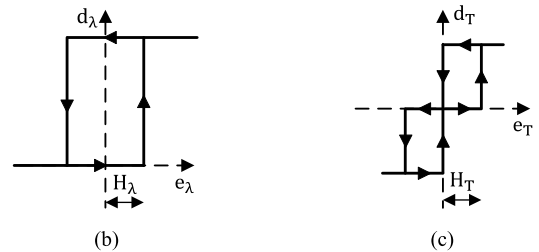
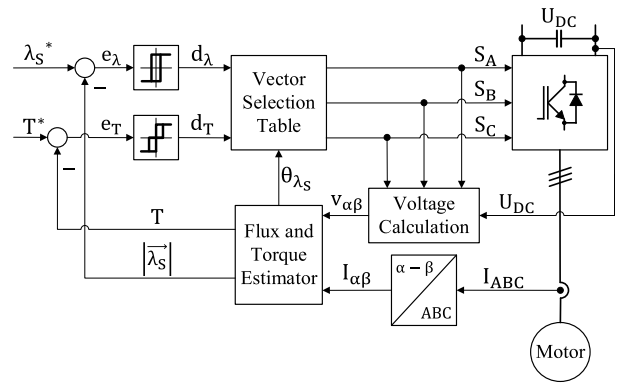


FIGURE 2. Conventional DTC principle: (a) Control scheme; (b) Flux hysteric cycle; (c) Torque hysteric cycle.

TABLE 1. Conventional DTC Optimum Switching Table.

$d_\psi$	$d_\tau$	Sector 1	Sector 2	Sector 3	Sector 4	Sector 5	Sector 6
1	1	$\vec{U}_2$	$\vec{U}_3$	$\vec{U}_4$	$\vec{U}_5$	$\vec{U}_6$	$\vec{U}_1$
	0	$\vec{U}_7$	$\vec{U}_0$	$\vec{U}_7$	$\vec{U}_0$	$\vec{U}_7$	$\vec{U}_0$
	-1	$\vec{U}_6$	$\vec{U}_1$	$\vec{U}_2$	$\vec{U}_3$	$\vec{U}_4$	$\vec{U}_5$
0	1	$\vec{U}_3$	$\vec{U}_4$	$\vec{U}_5$	$\vec{U}_6$	$\vec{U}_1$	$\vec{U}_2$
	0	$\vec{U}_0$	$\vec{U}_7$	$\vec{U}_0$	$\vec{U}_7$	$\vec{U}_0$	$\vec{U}_7$
	-1	$\vec{U}_5$	$\vec{U}_6$	$\vec{U}_1$	$\vec{U}_2$	$\vec{U}_3$	$\vec{U}_4$

to select the appropriate actual voltage vector ( $\vec{U}_{actual}$ ) from the switching table, which can be found in Table 1. The pulses to control the inverter power switches ( $S_A$ ,  $S_B$ , and  $S_C$ ) are generated based on the selection table.

As shown in Fig. 3, for the conventional DTC method, the plane is divided into six sectors. Taking sector 1 as an example,  $\vec{U}_1$ ,  $\vec{U}_2$  or  $\vec{U}_6$  can be selected to increase  $|\vec{\lambda}_s|$ . Conversely, a decrease can be obtained by selecting  $\vec{U}_3$ ,  $\vec{U}_4$  or  $\vec{U}_5$ . To increase  $T$ ,  $\vec{U}_2$ ,  $\vec{U}_3$  or  $\vec{U}_4$  can be selected. A reduction in  $T$  can be obtained by selecting  $\vec{U}_1$ ,  $\vec{U}_5$  or  $\vec{U}_6$ .

A. ANALYSIS OF  $T_{ripp}$  SOURCES IN THE CONVENTIONAL DTC

At low speed, during one  $T_s$ ,  $\Delta\theta_{\lambda_r} \approx 0$  and  $\Delta\gamma \approx \Delta\theta_{\lambda_s}$ . Hence, from (5),  $\Delta T$  can be expressed as

$$\Delta T \approx K_T \cdot \Delta\theta_{\lambda_s} \tag{6}$$

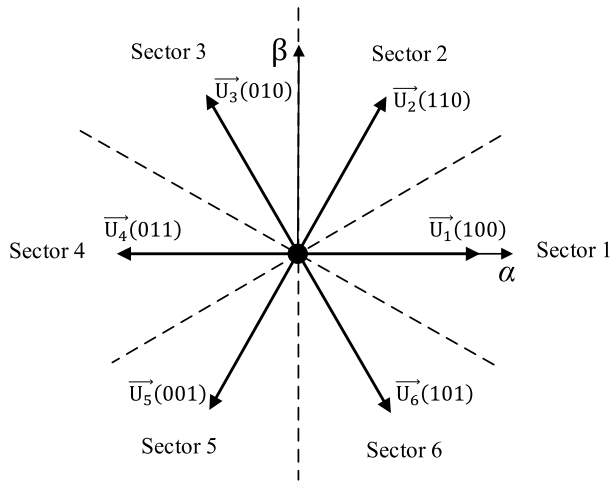


FIGURE 3. Actual voltage vectors in conventional DTC.

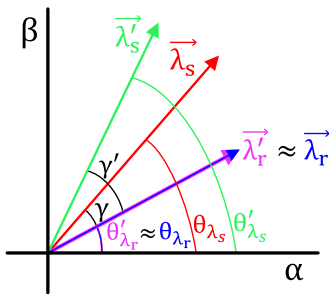


FIGURE 4. Excessive torque rise at low speed.

Thus, if  $\vec{U}_{actual}$  is applied,  $\Delta\gamma$  will be very large, and so  $\Delta T$ . This situation is illustrated in Fig. 4. Note that from now on, the apostrophe in the figures means *next sampled value*. It is written instead of  $(k + 1)$  to save space.

For conventional DTC, when  $T$  needs to be decreased, the approach is to apply a zero-voltage vector ( $\vec{U}_Z$ ). Applying such a vector stops  $\vec{\lambda}_s$ . Accordingly,  $\Delta\gamma$  is reduced and so  $T$ . In this situation, (5) can be rewritten as:

$$\Delta T \approx -K_T \cdot T_s \cdot \omega_e \quad (7)$$

At low speed, this is a correct approach,  $T$  is slowly decreased without contributing to  $T_{ripp}$  generation. However, at high speed, during one  $T_s$ ,  $\Delta\theta_{\lambda_r}$  is very large. Hence, given that  $\Delta\theta_{\lambda_s} \approx 0$  and  $\Delta\gamma \approx -\Delta\theta_{\lambda_r}$ ,  $T$  is excessively decreased. This situation is illustrated in Fig. 9(a).

#### IV. VIRTUAL SPACE VECTOR-BASED DIRECT TORQUE CONTROL METHOD

In this section, a recently published article [40] that aims for the same goal as this dissertation is examined. In addition, its weaknesses related to the method that we propose are briefly discussed. The said article presents different DTC schemes based on the concept of virtual voltage space vectors. The first scheme is almost identical to the conventional DTC. Nevertheless, it utilizes six virtual voltage vectors ( $\vec{U}_{virtual}$ )

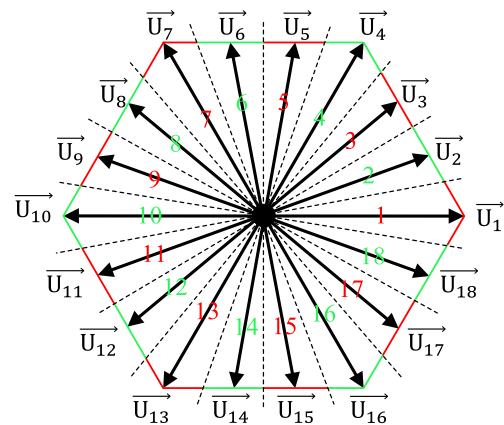


FIGURE 5. Sector division in direct torque control with eighteen sectors.

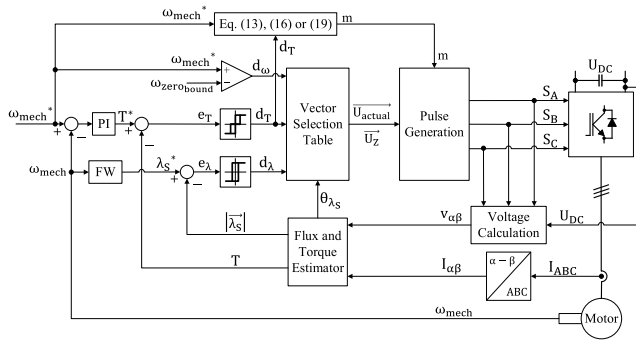
instead of the six  $\vec{U}_{actual}$  characteristic of conventional DTC. The magnitude of the virtual vectors ( $|\vec{U}_{virtual}|$ ) is smaller than the magnitude of the actual voltage vectors ( $|\vec{U}_{actual}|$ ). Thus,  $T$  response is degraded, and the maximum attainable speed is limited. Additionally, to synthesize  $\vec{U}_{virtual}$ , it is necessary to switch the two adjacent  $\vec{U}_{actual}$ , increasing the switching losses with respect to the conventional DTC. As a consequence, the first scheme does not provide improvements to the conventional DTC and substantial drawbacks are introduced. The second and third structures use a combination of  $\vec{U}_{virtual}$  and  $\vec{U}_{actual}$ . A  $T_{ripp}$  reduction is achieved by these two schemes at the expense of losing important attributes of the conventional DTC algorithm. Among the proposed structures, the highest  $T_{ripp}$  reduction is obtained for the scheme that utilizes eighteen sectors and a total of twenty voltage vectors. These vectors are composed of six  $\vec{U}_{actual}$ , twelve  $\vec{U}_{virtual}$ , and two  $\vec{U}_Z$ . Hence, said scheme is going to be used for comparison.  $\vec{U}_{actual}$  are the same as in the conventional DTC. Thus,  $|\vec{U}_{actual}| = 2/3 \cdot U_{DC}$  but  $|\vec{U}_{virtual}| \approx 0.586 \cdot U_{DC}$ .

The space vector distribution of this method can be seen in Fig. 5.

Compared to the method that we propose, this strategy to reduce  $T_{ripp}$  has several disadvantages. First of all, when  $T$  has to be increased, the full voltage vector is applied, even for a small  $T$  error. Hence, for low and medium-speed regions,  $T$  rises excessively, producing high  $T_{ripp}$ . Secondly, the algorithm relies on  $\vec{U}_Z$  to reduce  $T$ , creating severe  $T$  drops at high speeds. Furthermore, this method has a limited maximum attainable speed. Moreover, since sectors are narrower, flux angle estimation needs to be more accurate. These disadvantages will be proved and further discussed in section VI.

#### V. PROPOSED TORQUE RIPPLE MINIMIZATION ALGORITHM

In this section, the proposed  $T_{ripp}$  minimization algorithm is explained. A  $T_{ripp}$  reduction strategy is implemented both



**FIGURE 6.** Control diagram of the proposed torque ripple minimization algorithm.

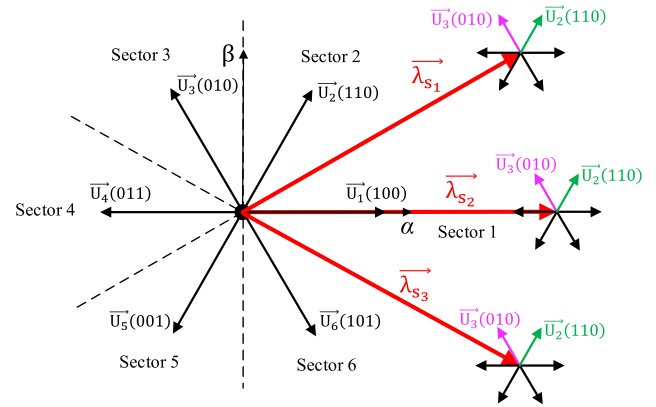
when  $T < T^*$  and when  $T > T^*$ . For the case where  $T < T^*$ , the minimum magnitude active voltage vector ( $\vec{U}_{active}$ ) that provides a good dynamic  $T$  response for the whole load range is obtained. Conversely, the  $T_{ripp}$  minimization strategy for the situation where  $T > T^*$ , is based on limiting the  $T$  drop. This strategy, as explained in section III, is the main source of  $T_{ripp}$  in the medium and high-speed regions.

The overall control diagram of the proposed  $T_{ripp}$  minimization algorithm is depicted in Fig. 6. It can be seen that  $\lambda_s^*$  is generated by the FW block and  $T^*$  is generated by an external speed control loop. Due to the fact that its proven reliability and easiness of implementation, a PI regulator is chosen to control the speed. However, if the reader of this article feels the necessity to optimize the speed response and can afford the increment of the computational burden, the speed controller could be designed according to more advanced techniques, such as sliding mode control [44]. A detailed explanation of the control diagram presented in Fig. 6 and the  $T_{ripp}$  minimization strategies when  $T < T^*$  and when  $T > T^*$  are described as follows.

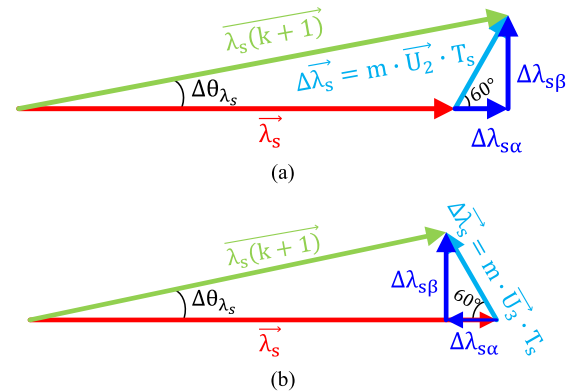
### A. MINIMUM $T_{ripp}$ ALGORITHM WHEN $T < T^*$

In order to obtain  $\vec{U}_{active}$ , a simple  $\omega_{mech}$ -dependent equation shall be obtained as follows.

Assuming that  $\vec{\lambda}_s$  is in sector 1 and both  $T$  and  $|\vec{\lambda}_s|$  have to be increased, based on Table 1,  $\vec{U}_2$  should be chosen. However, if  $T$  needs to be increased but  $|\vec{\lambda}_s|$  has to be decreased,  $\vec{U}_3$  should be chosen instead. Fig. 7 shows three different scenarios corresponding to three different  $\theta_{\lambda_s}$ . For the case where  $|\vec{\lambda}_s|$  has to be increased,  $\vec{U}_2$  is perpendicular to  $\vec{\lambda}_{s3}$ . Hence, it is in this specific moment when  $T$  production reaches the maximum. Contrarily, the minimum  $T$  production corresponds to  $\vec{\lambda}_s = \vec{\lambda}_{s1}$ . It is easily deducible that the average  $T$  production that  $\vec{U}_2$  generates over the whole sector 1 corresponds to the situation where  $\vec{\lambda}_s = \vec{\lambda}_{s2}$ , which coincides with the middle of sector 1. On the other hand, for the case where  $|\vec{\lambda}_s|$  has to be decreased, the maximum and minimum  $T$  production correspond to  $\vec{\lambda}_s = \vec{\lambda}_{s1}$  and



**FIGURE 7.** Torque generation for different  $\theta_{\lambda_s}$ .



**FIGURE 8.** Stator flux vector when torque needs to be increased: (a) Stator flux module is increased; (b) Stator flux module is decreased.

$\vec{\lambda}_s = \vec{\lambda}_{s3}$ , respectively. In the same fashion as for  $\vec{U}_2$ , the average  $T$  production that  $\vec{U}_3$  generates over the whole sector 1 corresponds to the situation where  $\vec{\lambda}_s = \vec{\lambda}_{s2}$ .

A graphical representation of  $\vec{\lambda}_s$  being in the middle of sector 1 when both  $T$  and  $|\vec{\lambda}_s|$  have to be increased is shown in Fig. 8(a). Equally, Fig. 8(b) illustrates the circumstance where  $T$  has to be increased but  $|\vec{\lambda}_s|$  decreased.

In Fig. 8,  $m$  is the ratio of  $|\vec{U}_{actual}|$  that is applied. It goes from 0 to 1. For instance, for the situation depicted in Fig. 8(a), if  $m = 0.5$ ,  $\vec{U}_{active} || \vec{U}_2$  but  $|\vec{U}_{active}| = 0.5 \cdot |\vec{U}_2|$ . In Fig. 8,  $|\vec{U}_2| = |\vec{U}_3| = |\vec{U}_{actual}| = (2/3) \cdot U_{DC}$ .

For the two situations depicted in Fig. 8, it happens that for small values of  $\Delta\theta_{\lambda_s}$ , the following approximations can be done:

$$|\vec{\lambda}_s| + \Delta\lambda_{s\alpha} \approx |\vec{\lambda}_s(k+1)| \approx \lambda_s^* \quad (8)$$

$$\begin{aligned} \Delta\lambda_{s\beta} &= m \cdot |\vec{U}_{actual}| \cdot \sin(60^\circ) \cdot T_s \\ &\approx 2 \cdot \lambda_s^* \cdot \sin\left(\frac{\Delta\theta_{\lambda_s}}{2}\right) \approx \lambda_s^* \cdot \Delta\theta_{\lambda_s} \quad (9) \end{aligned}$$



Combining (5) and (9) the following equation is obtained:

$$\frac{\Delta T}{K_T} + \omega_e \cdot T_s = \frac{m \cdot |\vec{U}_{actual}| \cdot \sqrt{3} \cdot T_s}{2 \cdot \lambda_s^*} \quad (10)$$

Since the goal of the method that we propose is to reduce  $T_{ripp}$  by applying the minimum  $|\vec{U}_{active}|$  that will simultaneously provide a good  $T$  response for the whole load range, the worst-case scenario is when the motor is working at full load. For this condition, the slip speed ( $\omega_{sl}$ ) is equal to its maximum value.  $\omega_{sl_{max}}$  is calculated based on [42]. If a good  $T$  response is guaranteed for such a condition, it is straightforward that a good response is going to be provided for the whole load range. Thus, for full-load conditions, (10) can be rewritten as

$$\frac{\Delta T}{K_T} + (\omega_{sl_{max}} + P_P \cdot \omega_{mech}) \cdot T_s = \frac{m \cdot |\vec{U}_{actual}| \cdot \sqrt{3} \cdot T_s}{2 \cdot \lambda_s^*} \quad (11)$$

Isolating  $m$

$$m = \frac{2 \cdot \lambda_s^*}{|\vec{U}_{actual}| \cdot \sqrt{3}} \cdot \left( \frac{\Delta T}{K_T \cdot T_s} + \omega_{sl_{max}} + P_P \cdot \omega_{mech} \right) \quad (12)$$

Replacing  $|\vec{U}_{actual}|$  for its value and  $\Delta T$  for  $\Delta T_{increase}$ , which is the minimum  $T$  rise in one  $T_s$  required to have a good  $T$  dynamic response at full-load conditions.  $\Delta T_{increase}$  is obtained according to [39].

$$m = \frac{\sqrt{3} \cdot \lambda_s^*}{U_{DC}} \cdot \left( \frac{\Delta T_{increase}}{K_T \cdot T_s} + \omega_{sl_{max}} + P_P \cdot \omega_{mech} \right) \quad (13)$$

Since the only variable in (13) is  $\omega_{mech}$ , a simple first-order equation has been obtained. Once the point where  $m = 1$  has been reached,  $|\vec{U}_{active}| = |\vec{U}_{actual}|$ , and the algorithm behaves as conventional DTC. The  $\omega_{mech}$  value at which  $m = 1$  is referred as the mechanical base speed ( $\omega_{mech_{base}}$ ). The maximum mechanical speed ( $\omega_{mech_{max}}$ ) that can be reached with this method (for full-load conditions) corresponds to the case where  $T$  cannot be further increased. In other words,  $\Delta T_{increase} = 0$ . For this situation,  $\Delta\theta_{\lambda_s} = \Delta\theta_{\lambda_r}$  and  $\Delta\gamma = 0$ . Applying said conditions in (13),  $\omega_{mech_{max}}$  is obtained

$$\omega_{mech_{max}} = \frac{1}{P_P} \cdot \left( \frac{U_{DC}}{\sqrt{3} \cdot \lambda_s^*} - \omega_{sl_{max}} \right) \quad (14)$$

### B. MINIMUM $T_{ripp}$ ALGORITHM WHEN $T > T^*$

Equation (7) shows that when  $\vec{U}_Z$  is applied, the higher  $\omega_e$ , the higher the  $T$  reduction. Hence, it is clear that at some point, for a high value of  $\omega_e$ ,  $T$  reduction when said vector is applied is going to be excessively large, contributing to the growth of  $T_{ripp}$ . After this point, a wiser strategy to reduce  $T$  is to apply a small  $|\vec{U}_{active}|$  which will produce a modest  $\Delta\theta_{\lambda_s}$ . To guarantee that  $T$  is reduced, it must be ensured that  $\Delta\theta_{\lambda_s} < \Delta\theta_{\lambda_r}$  for all conditions. Due to the fact that

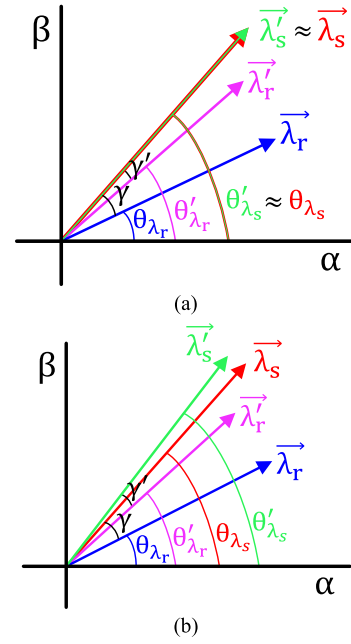


FIGURE 9. Torque reduction at high speed: (a) Zero-voltage vector is applied; (b) Small magnitude active voltage vector is applied.

the smallest  $T$  reduction happens for no-load conditions, the algorithm is going to be developed for said circumstances. Fig. 9(b) shows how a negative  $\Delta\gamma$  and thus, a  $T$  reduction can be obtained by applying  $\vec{U}_{active}$ . Since  $|\Delta\gamma|$  in Fig. 9(b) is smaller than in Fig. 9(a),  $T$  reduction and hence,  $T_{ripp}$  are smaller than for the case where  $\vec{U}_Z$  is applied.

To guarantee the controllability of the system, the parameter  $\Delta T_{decrease}$  is introduced. This parameter corresponds to the minimum  $T$  reduction in one  $T_s$  that is necessary to provide when  $\vec{U}_{active}$  is applied. As for  $\Delta T_{increase}$ ,  $\Delta T_{decrease}$  can be also obtained according to [39]. Note that since  $\Delta T_{decrease}$  indicates a  $T$  reduction, such a parameter has a negative value.

As mentioned before,  $T$  reduction when  $\vec{U}_Z$  is applied escalates with  $\omega_e$ . For no-load conditions,  $\omega_e = P_P \cdot \omega_{mech}$ . Hence,  $\omega_{zero_{bound}}$  is going to be defined as the value of  $\omega_{mech}$  for which the  $T$  reduction equals  $\Delta T_{decrease}$  when  $\vec{U}_Z$  is applied. If  $\omega_{mech} < \omega_{zero_{bound}}$ ,  $T$  will be reduced by applying  $\vec{U}_Z$ . On the contrary, if  $\omega_{mech} > \omega_{zero_{bound}}$ ,  $T$  will be reduced by applying  $\vec{U}_{active}$ . The election procedure of the voltage vector that will be applied is presented in the block diagram shown in Fig. 10.

From (7), if  $\omega_e$  is replaced with  $P_P \cdot \omega_{mech}$ , and  $\Delta T$  with  $\Delta T_{decrease}$ ,  $\omega_{zero_{bound}}$  is obtained

$$\omega_{zero_{bound}} = -\frac{\Delta T_{decrease}}{K_T \cdot P_P \cdot T_s} \quad (15)$$

After  $\omega_{zero_{bound}}$ ,  $|\vec{U}_{active}|$  to obtain a  $T$  reduction that matches  $\Delta T_{decrease}$  (for no-load condition) is obtained as follows. Said  $\vec{U}_{active}$  is based on the same  $\vec{U}_{actual}$  that, according to Table 1, would increase  $T$ . Thus, the situation is the same

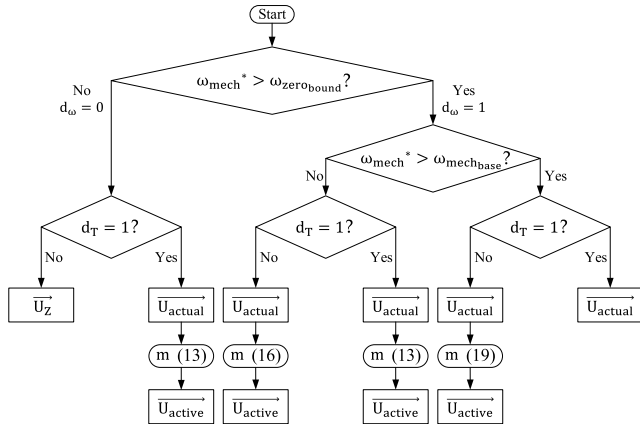


FIGURE 10. Voltage vector election procedure.

as the one depicted in Fig. 8. However, in this case  $\Delta\theta_{\lambda_s} < \Delta\theta_{\lambda_r}$ . Hence from (10), if  $\omega_e$  is replaced with  $P_P \cdot \omega_{mech}$ ,  $\Delta T$  with  $\Delta T_{decrease}$  and,  $m$  is isolated, the following equation is obtained

$$m = \frac{\sqrt{3} \cdot \lambda_s^*}{U_{DC}} \cdot \left( \frac{\Delta T_{decrease}}{K_T \cdot T_s} + P_P \cdot \omega_{mech} \right) \quad (16)$$

**C. MINIMUM  $T_{ripp}$  ALGORITHM IN THE FLUX WEAKENING REGION**

As it was previously mentioned, after  $\omega_{mech_{base}}$ , for the case where  $T < T^*$ , it happens that  $m = 1$ . Thus,  $\vec{U}_{active} = \vec{U}_{actual}$  and the  $T_{ripp}$  minimization algorithm does not require further consideration. On the other hand, the situation where  $T > T^*$  in the FW region requires more detailed examination.

Following the same fashion as for the constant  $T$  region, the algorithm is developed for no-load condition, which is the worst-case scenario when  $T > T^*$ . For this situation, the magnitude of the rotor current ( $|\vec{I}_r|$ ) is very small and can be considered to be zero. As a result,  $|\vec{\lambda}_r|$  can be approximated as

$$|\vec{\lambda}_r| \approx \frac{L_m}{L_s} \cdot |\vec{\lambda}_s| \quad (17)$$

Hence, considering that  $\lambda_s^* \approx |\vec{\lambda}_s|$ ,  $K_T$  can be rewritten as

$$K_T = K_L \cdot \lambda_s^{*2} \quad (18)$$

where  $K_L = \frac{3}{2} P_P \frac{L_m^2}{L_s \cdot (L_s L_r - L_m^2)}$

Accordingly, combining (16), (18), and (23), the equation for  $m$  when  $T > T^*$  in the FW region is obtained as

$$m = \frac{\sqrt{3}}{U_{DC}} \cdot \left( \frac{\Delta T_{decrease}}{K_L \cdot T_s \cdot \lambda_s^{max} \cdot \omega_{mech_{base}}} \cdot \omega_{mech} + P_P \cdot \lambda_s^{max} \cdot \omega_{mech_{base}} \right) \quad (19)$$

As happened for (13) and (16), a simple  $\omega_{mech}$ -dependent first-order equation has been obtained.

In the FW region,  $K_T$  is reduced as the speed increases. Thus, as it can be seen in (3),  $|\Delta T|$  decreases along with the  $K_T$  reduction, both when  $T < T^*$  and when  $T > T^*$ . In other words,  $T$  increment, as well as  $T$  reduction are slower in the FW region. As a result, when  $T > T^*$  in this region,  $m$  is reduced as the speed increases, in a manner contrary to what happened for the constant  $T$  region. This phenomenon is graphically shown in Fig. 14.

**D.  $\vec{U}_{active}$  GENERATION**

In the proposed algorithm,  $\vec{U}_{active}$  can be synthesized by only switching one leg of semiconductors every  $T_s$ . Thus, switching losses are reduced to a minimum.  $\vec{U}_{active}$  is generated by applying one of the six  $\vec{U}_{actual}$  for a percentage of  $T_s$  (defined by  $m$ ) and  $\vec{U}_Z$  for the remaining time. If  $\vec{U}_{active}$  is based on  $\vec{U}_1, \vec{U}_3$  or  $\vec{U}_5$ , the remaining time is going to be completed with  $\vec{U}_Z = \vec{U}_0 (0, 0, 0)$ . On the other hand, if  $\vec{U}_{active}$  is based on  $\vec{U}_2, \vec{U}_4$  or  $\vec{U}_6$ , it is to be completed with  $\vec{U}_Z = \vec{U}_7 (1, 1, 1)$ . The semiconductors that are not switching will be set high or low for the whole cycle. The switching sequence of the three high-side semiconductors is shown in Table 2. The three low-side semiconductors are complementary to the high-side ones.

The semiconductor that switches within one  $T_s$  will be modulated with a sawtooth carrier to insert the corresponding  $\vec{U}_Z$ , as it is depicted in Fig. 11.

**VI. STATOR FLUX ESTIMATION AND  $\lambda_s^*$  CALCULATION**

In this section, the stator flux estimator that is implemented to obtain  $|\vec{\lambda}_s|$  and  $\theta_{\lambda_s}$  is presented. Furthermore, the calculation of  $\lambda_s^*$ , both in the constant  $T$  and FW regions is explained in detail.

**A.  $\lambda_s^*$  CALCULATION IN THE CONSTANT  $T$  REGION**

In the constant  $T$  region,  $|\vec{\lambda}_s|$  is normally held at its rated value henceforth defined as  $\lambda_s^{max}$ . Maintaining maximum  $|\vec{\lambda}_s|$  level is beneficial because it allows the user to have the flexibility to set  $T$  between zero and maximum value without the need to adjust  $|\vec{\lambda}_r|$ , which is governed by a large time constant  $L_r/R_r$ . If the flux levels are held constant, any torque step will be only dictated by the time needed to change  $\gamma$ . Accordingly,  $\lambda_s^{max}$  can be calculated as [45]

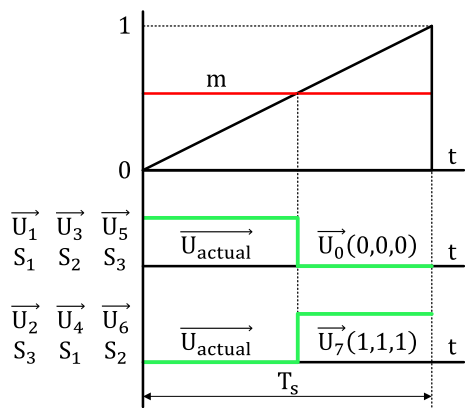
$$\lambda_s^{max} \approx \frac{V_{s_{rated}}}{\omega_{e_{rated}}} \quad (20)$$

where  $V_{s_{rated}}$  and  $\omega_{e_{rated}}$  are the rated (peak) voltage and rated frequency of the IM, respectively.

On the other hand, for motors without torque-producing current flow in the rotor, such as switched reluctance motors, the performance can be improved by adjusting the flux linkage according to the  $T$  variation demand, as it is proposed in [46].

**TABLE 2. Switching Sequence for Minimum Switching Losses.**

$\vec{U}_{active}$ based on:	$S_1$	$S_2$	$S_3$
$\vec{U}_1$	ON → OFF	OFF	OFF
$\vec{U}_2$	ON	ON	OFF → ON
$\vec{U}_3$	OFF	ON → OFF	OFF
$\vec{U}_4$	OFF → ON	ON	ON
$\vec{U}_5$	OFF	OFF	ON → OFF
$\vec{U}_6$	ON	OFF → ON	ON



**FIGURE 11.  $\vec{U}_{active}$  generation.**

**B.  $\lambda_s^*$  CALCULATION IN THE FW REGION**

In order to allow the operation of the system over the rated speed,  $|\vec{\lambda}_s|$  has to be decreased. The reason is to limit the back-EMF to a suitable level despite the increase in the speed.

In the FW region, the magnitude of the stator voltage ( $|\vec{V}_s|$ ) can be approximated as [47]

$$|\vec{V}_s| = \omega_e \cdot |\vec{\lambda}_s| \tag{21}$$

Thus, in the FW region,  $\lambda_s^*$  can be obtained as

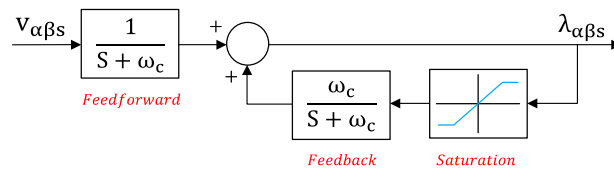
$$\lambda_s^* = \lambda_s^{max} \cdot \frac{\omega_{base}}{\omega_e} \tag{22}$$

In order to guarantee that the back-EMF does not exceed tolerable levels in the whole load range, full-load condition is considered. Thus, (22) is rewritten as

$$\lambda_s^* = \lambda_s^{max} \cdot \frac{\omega_{mechbase}}{\omega_{mech}} \tag{23}$$

**C. STATOR FLUX ESTIMATION**

Theoretically, the stator flux could be determined by integrating the electromagnetic force of the motor by  $\lambda_{\alpha\beta s} = \int (v_{\alpha\beta s} - R_s i_{\alpha\beta s}) dt$ . However, the implementation of an integrator for motor flux estimation has dc drift and initial value problems. Even a small portion of this dc offset can drive a pure integrator into saturation [43]. In the literature, different methods based on the “voltage model” are used to



**FIGURE 12. Modified integrator with saturable feedback.**

modify the integrators and remove the dc drift problem. The method “Algorithm 1” proposed in [43] is implemented in this study. This method offers good results, easy implementation, and complete independence from motor parameters. The block diagram of this stator flux estimator is shown in Fig. 12.

Based on this algorithm,  $|\vec{\lambda}_s|$  and  $\theta_{\lambda_s}$  can be obtained by (24) and (25), respectively.

$$|\vec{\lambda}_s| = \sqrt{(\lambda_{\alpha s}^2 + \lambda_{\beta s}^2)} \tag{24}$$

$$\theta_{\lambda_s} = \tan^{-1}(\lambda_{\beta s} / \lambda_{\alpha s}) \tag{25}$$

**VII. EXPERIMENTAL RESULTS AND DISCUSSIONS**

To verify the performance of the method that we propose, experimental measurements were performed with motor parameters as presented in Table 3. Furthermore, its performance was compared with the conventional DTC as well as with the eighteen sectors DTC from [40]. Each algorithm was implemented on TMS320F280049 (32-bit, 100MHz) micro-controller from Texas Instruments.  $t_{dead} = 2\mu s$ ,  $U_{DC} = 600V$ ,  $T_s = 25\mu s$ ,  $\Delta T_{increase} = |\Delta T_{decrease}| = 0.1Nm/s$ .

As is presented in Fig. 13(b), two IMs are connected through a coupling. One motor is used to implement either conventional DTC, eighteen sectors DTC or the proposed control algorithm while the other is controlled with conventional DTC as a load. Three-phase currents are measured using Hall effect sensors. An incremental encoder is used to measure the rotor speed. Fig. 13(a) shows the circuit prototype. It is composed of two three-phase inverters which share the same DC bus. In this fashion, the energy required to drive the motor is recycled by the load and returned to the DC bus. This configuration has two main advantages:

- 1) Only a small power supply to provide the energy dissipated by the losses is required.
- 2) No need for a resistor bank to dissipate the energy at the output of the load inverter.

Based on the parameters for the experimental setup where the proposed algorithm has been validated, Fig. 14 shows a graphical representation of (13), (16), and (19). For the case where  $T < T^*$ ,  $m = 1$  corresponds to  $\omega_{mechbase} = 174rad/sec$ . If  $\omega_{mech}$  is further increased,  $m$  will be kept constant at  $m = 1$ , and the full  $\vec{U}_{actual}$  will be applied to increase  $T$ .  $\omega_{zerobound} = 52rad/sec$ . Hence, below this value,  $T$  is decreased by means of  $\vec{U}_Z$ , as it is explained in Fig. 10. For the case where  $T > T^*$ , the maximum value of  $m$  is equal to 0.65. It is obtained for  $\omega_{mech} = \omega_{mechbase}$ . If  $\omega_{mech}$





(a)



(b)

**FIGURE 13. Prototype for experimental verification: (a) Circuit with the two inverters sharing the same DC bus; (b) Motor and load connected through a coupling.**

is further increased,  $m$  will be reduced according to (19), as it is explained in section V. If FW is not implemented and  $\lambda_s^* = \lambda_s^{max}$ , the constant  $T$  region can be extended up to  $\omega_{mech_{max}} = 202\text{rad/sec}$ .

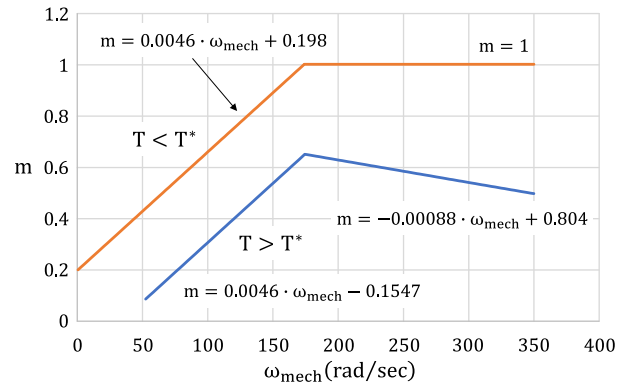
**A. STARTUP STAGE**

In DTC,  $\vec{\lambda}_s$  and  $T$  are directly controlled while the stator current is not directly regulated. If the IM is started directly without any special consideration on the current control, there may be a large starting current that triggers the over-current protection. Thus, to limit the starting current,  $|\vec{\lambda}_s|$  should be first stabilized before applying any  $T$ . The process of machine magnetization is called pre-excitation. During this process,  $\omega_{mech}^* = 0$  and  $\lambda_s^*$  is slowly increased.

Figure 15 shows the startup process of our proposed method. Fig. 15(a) presents the pre-excitation process and

**TABLE 3. Parameters of the Induction Motor.**

Parameter	Value	Parameter	Value
Rated Power	1.5 kW	Rated Torque	10 N·m
Rated Speed	1800 r/min	Stator Resistance	4.48 Ω
Rated Voltage	380 V	Rotor Resistance	2.78 Ω
Rated Current	3.3 A	Mutual Inductance	0.415 H
Rated Frequency	60 Hz	Stator Inductance	0.43 H
Inertia	0.017 kg·m <sup>2</sup>	Rotor Inductance	0.43 H



**FIGURE 14. Relationship between  $m$  and the mechanical speed.**

the acceleration process from  $\omega_{mech}^* = 0\text{rad/sec}$  to  $\omega_{mech}^* = 40\text{rad/sec}$ . Equally, Fig. 15(b) presents the pre-excitation process and the acceleration process from  $\omega_{mech}^* = 0\text{rad/sec}$  to  $\omega_{mech}^* = 170\text{rad/sec}$ .

The experimental results show that the pre-excitation process works properly.  $|\vec{\lambda}_s|$  perfectly follows  $\lambda_s^*$  and the stator current is kept under minimum levels. Once the pre-excitation procedure is over, it can be seen that in both scenarios the acceleration process is notoriously smooth.  $\omega_{mech}$  perfectly follows its command until steady-state operation is reached.

The results presented in Fig. 15(b) corroborate the theoretical analysis that took place regarding  $T_{ripp}$  reduction when  $T > T^*$ . It can be observed that while  $\omega_{mech} < \omega_{zero_{bound}}$ ,  $T$  drop increases along with the speed increment. Once  $\omega_{mech} > \omega_{zero_{bound}}$ , our  $T_{ripp}$  minimization algorithm for the case where  $T > T^*$  comes into action. After this point,  $T$  drop no longer increases with the speed. Thus, the effectiveness of our proposed method is proven.

**B. MAXIMUM ATTAINABLE SPEED AND ACCELERATION PROCESS**

In the same manner that it was done for the method that we propose,  $\omega_{mech_{max}}$  is obtained for the eighteen sectors DTC. Hence, from Fig. 5, a graphical representation of  $\vec{\lambda}_s$  when both  $T$  and  $|\vec{\lambda}_s|$  have to be increased is summarized in Fig. 16(a). Equally, Fig. 16(b) illustrates the circumstance where  $T$  has to be increased but  $|\vec{\lambda}_s|$ , decreased.

According to the switching vector selection table of this method, depending on which sector  $\vec{\lambda}_s$  is located,  $\vec{U}_{actual}$

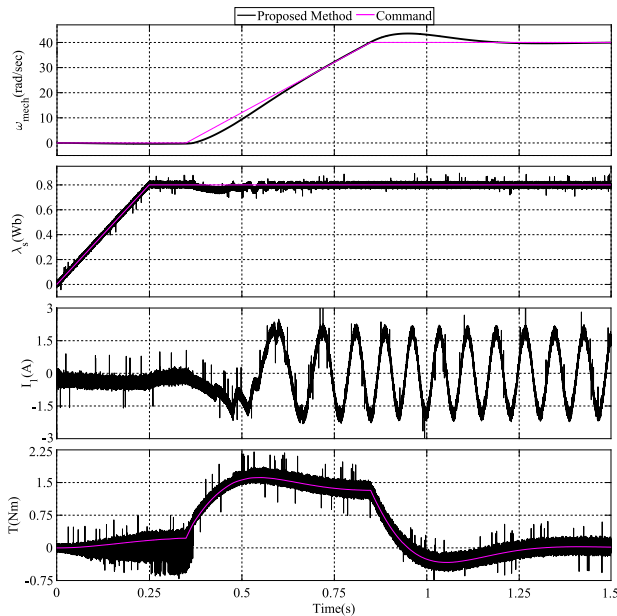


FIGURE 15. Startup stage: (a) from 0 to 40rad/sec; (b) from 0 to 170rad/sec.

or  $\vec{U}_{virtual}$  can be selected. Hence, for Fig. 16(a),  $\vec{U}_A = \vec{U}_{virtual} = \vec{U}_2$ , if  $\vec{\lambda}_s$  is in sector 1. However,  $\vec{U}_A = \vec{U}_{actual} = \vec{U}_4$  if  $\vec{\lambda}_s$  is in sector 3. Accordingly, for Fig. 16(b),  $\vec{U}_B = \vec{U}_{virtual} = \vec{U}_6$ , if  $\vec{\lambda}_s$  is in sector 1. Nevertheless,  $\vec{U}_B = \vec{U}_{actual} = \vec{U}_7$  if  $\vec{\lambda}_s$  is in sector 2. Since  $\cos(80^\circ)/\cos(20^\circ) \approx 0.185$ , when  $T$  has to be increased, the situations depicted in Fig. 16(a)(b) are going to happen 18.5% and 81.5% of the time, respectively. Also,  $\vec{U}_{virtual}$  and  $\vec{U}_{actual}$  are going to be chosen 66.7% and 33.3% of the time, respectively. Thus, four different scenarios can be

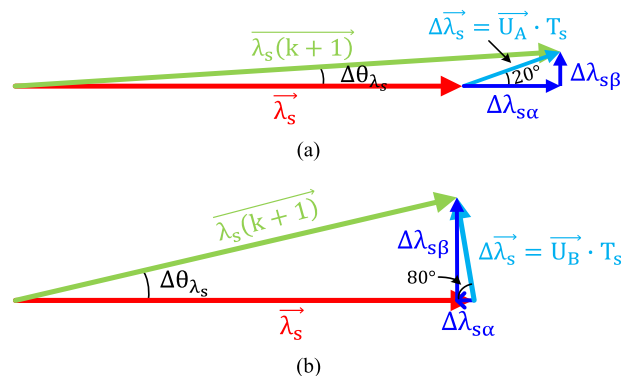


FIGURE 16. Stator flux vector when torque needs to be increased for the eighteen sectors DTC: (a) Stator flux module is increased; (b) Stator flux module is decreased.

found when  $T$  needs to be increased. Therefore, applying the same method described in (8)–(14),  $\omega_{mech_{max}}$  for the eighteen sectors DTC can be obtained as the weighted average of these four situations.

$$\omega_{mech_{max}} = \frac{1}{P_p} \cdot \left( \frac{U_{DC}}{1.87 \cdot \lambda_s^*} - \omega_{sl_{max}} \right) \quad (26)$$

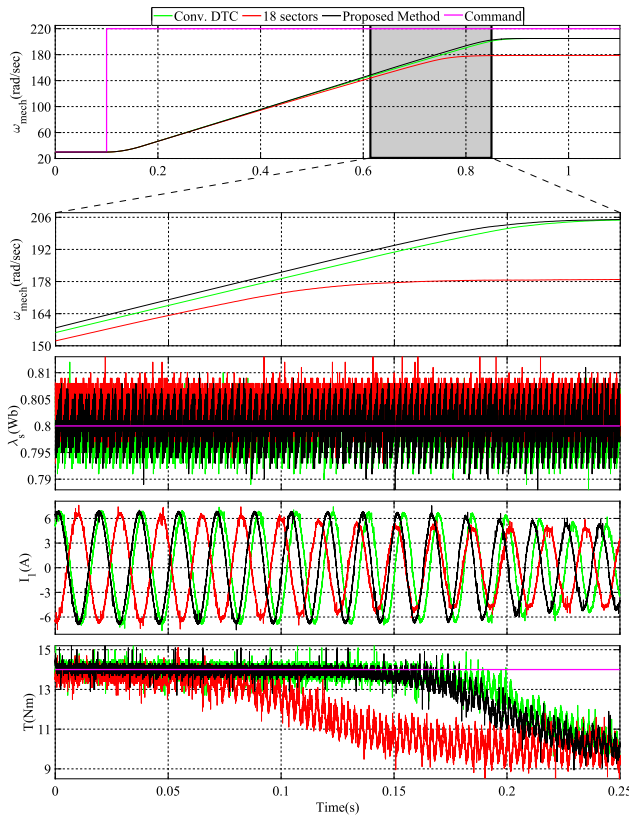
Figure 17 shows the comparison results of the step acceleration process at full load. It can be seen that for the conventional DTC and for the method that we propose  $\omega_{mech_{max}} \approx 205\text{rad/sec}$ . On the other hand, for the eighteen sectors DTC,  $\omega_{mech_{max}} \approx 179\text{rad/sec}$ . The importance of limiting  $T$  drop at high-speed is also proven in Fig. 17. It is shown how the proposed method effectively improves the acceleration response compared to the conventional DTC. The three algorithms show robustness to guarantee the flux controllability in the whole acceleration process.  $|\vec{\lambda}_s|$  is kept within reasonable limits even when the  $T$  controllability is lost.  $I_1$  degradation comes the earliest for the 18 sectors DTC as a result of the rapid loss of  $T$  production, which starts around 0.1s earlier than it does for the other two methods. The proposed algorithm shows a lower  $T_{ripp}$  in the whole acceleration process. The reason why  $T$  decreases slightly faster for the method that we propose than for the conventional DTC is that the acceleration process is faster, which means that  $\omega_{mech_{max}}$ , which being the same for both methods, is also reached faster.

Table 4 presents the theoretical and empirical results of  $\omega_{mech_{max}}$  for the method that we propose and the eighteen sectors DTC.

The experimental results are very similar to the theoretical calculations, proving the accuracy of the equations developed in this paper.  $\omega_{mech_{max}}$  is around 14.5% higher for the proposed method compared to the eighteen sectors DTC.

### C. STEADY-STATE PERFORMANCE

The experimental results for steady-state conditions are presented for four different scenarios. Conventional DTC, eighteen sectors DTC, and the proposed method are compared. For the first scenario,  $\omega_{mech}^* = 40\text{rad/sec}$  and



**FIGURE 17. Maximum attainable speed and acceleration process comparison.**

$T_{Load} = 1.5\text{Nm}$ . For the second,  $\omega_{mech}^* = 40\text{rad/sec}$  and  $T_{Load} = 10\text{Nm}$ . For the third,  $\omega_{mech}^* = 170\text{rad/sec}$  and  $T_{Load} = 1.5\text{Nm}$ . For the fourth,  $\omega_{mech}^* = 170\text{rad/sec}$  and  $T_{Load} = 10\text{Nm}$ . Said conditions are presented in Fig. 18, Fig. 19, Fig. 20, and Fig. 21, respectively.

As is explained in Fig. 7 for conventional DTC and for the method that we propose, at the beginning of each sector, the  $\vec{U}_{actual}$  selected when it is necessary to increase both  $T$  and  $|\vec{\lambda}_s|$  is perpendicular to  $\vec{\lambda}_s$ . Hence,  $T$  production is maximum, but  $|\vec{\lambda}_s|$  does not change. For the conditions presented in Fig. 18 and Fig. 19, both the proposed method and the conventional DTC rely on  $\vec{U}_Z$  to reduce  $T$ . In this situation, as is explained in section III,  $T$  decreases very slowly when  $\vec{U}_Z$  is applied. As a result, the number of cycles where  $\vec{U}_Z$  is selected outstrips those where a non-zero voltage vector ( $\vec{U}_{actual}$  for conventional DTC and  $\vec{U}_{active}$  for the method that we propose) is selected. When  $\vec{U}_Z$  is applied,  $\vec{\lambda}_s$  is stopped. Due to the fact of the presence of  $R_s$ ,  $|\vec{\lambda}_s|$  decreases slightly as well. This is the reason behind the valleys that can be observed in the  $|\vec{\lambda}_s|$  and  $I_1$  waveforms of Fig. 18 and Fig. 19. In these conditions,  $|\vec{U}_{actual}| > |\vec{U}_{active}|$ . Thus, the number of cycles where a non-zero voltage vector is chosen is higher for the method that we propose than for the conventional DTC. As a result, valleys are not as drastic as

**TABLE 4. Maximum Attainable Speed Comparison.**

Method	Theoretical $\omega_{mech_{max}}$	Empirical $\omega_{mech_{max}}$
Proposed method	202 rad/sec	205 rad/sec
Eighteen sectors DTC	183 rad/sec	179 rad/sec

for conventional DTC. The 18 sectors DTC does not provide any situation where  $\vec{U}_{virtual}$  is perpendicular to  $\vec{\lambda}_s$ . In consequence, this method lacks the valleys that can be seen on the other two methods. Nevertheless, it is observed that the 18 sectors DTC tends to over increase  $|\vec{\lambda}_s|$ , producing an average value of  $|\vec{\lambda}_s|$  higher than  $\lambda_s^*$ . In addition, despite not having the valleys that the method we propose has, the peak-to-peak value of  $|\vec{\lambda}_s|$  is slightly higher for the 18 sectors DTC. The effectiveness of the method that we propose to reduce  $T_{ripp}$  in the low-speed region is proven in Fig. 18 and Fig. 19.

In contrast to what happens in the low-speed region presented in Fig. 18 and Fig. 19, for the high-speed region shown in Fig. 20 and Fig. 21, the number of cycles where  $T < T^*$  outstrips those where  $T > T^*$ . Additionally, the effect of  $R_s$  is less determinant in the high-speed region. As a result, the valleys on  $|\vec{\lambda}_s|$  and  $I_1$  that appeared for the low-speed region, do not appear for the high-speed region. For  $\omega_{mech}^* = 170\text{rad/sec}$  it happens that for the method that we propose,  $|\vec{U}_{active}| \approx |\vec{U}_{actual}|$  when  $T < T^*$  and  $|\vec{U}_{active}| = 0.63 \cdot |\vec{U}_{actual}|$  when  $T > T^*$ . Hence, it is evident that for the conditions shown in Fig. 20 and Fig. 21,  $T_{ripp}$  reduction mainly takes place for the case where  $T > T^*$ . Since  $T_{ripp}$  is greatly reduced compared to the other two methods, it proves the importance of limiting  $T$  drop and not applying  $\vec{U}_Z$  in the high-speed region.

From the experimental results, it can be observed that the method we propose significantly reduces  $T_{ripp}$  and current distortion for every situation presented above. As it is stated in [39], the current THD is mainly influenced by  $T_{ripp}$ .  $|\vec{\lambda}_s|$  ripple has a small influence on said THD.

**D. SWITCHING FREQUENCY,  $T_{ripp}$  AND COMPUTATIONAL BURDEN COMPARISON**

Figure 22 shows a  $T_{ripp}$  comparison for the method that we propose, conventional DTC, and eighteen sectors DTC.  $T_{ripp}$  is calculated within one full current ( $I_1$ ) cycle.  $T_{ripp} = 100 \cdot (T_{max} - T_{min}) / T_{avg}$ .

The experimental results presented in Fig. 22 show that a significant  $T_{ripp}$  reduction is achieved in all conditions. Especially, at light-load and low-speed, where  $T_{ripp}$  is reduced by almost 40%. The proposed algorithm has been proved to be much more effective to minimize  $T_{ripp}$  than the 18 sectors DTC. Furthermore, in the high-speed region, 18 sectors DTC shows a higher  $T_{ripp}$  than the conventional DTC. Since  $\omega_{mech_{max}} = 179\text{rad/sec}$  for the 18 sectors DTC,



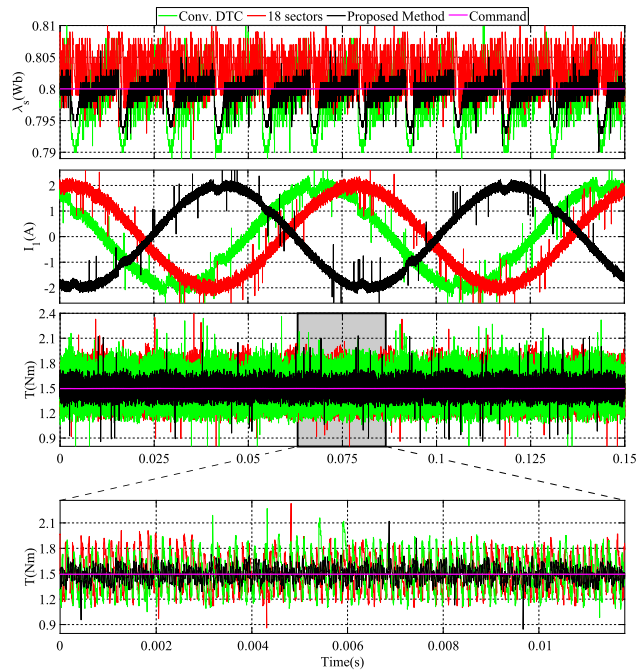


FIGURE 18. Steady-state performance comparison for low-speed and light-load conditions.

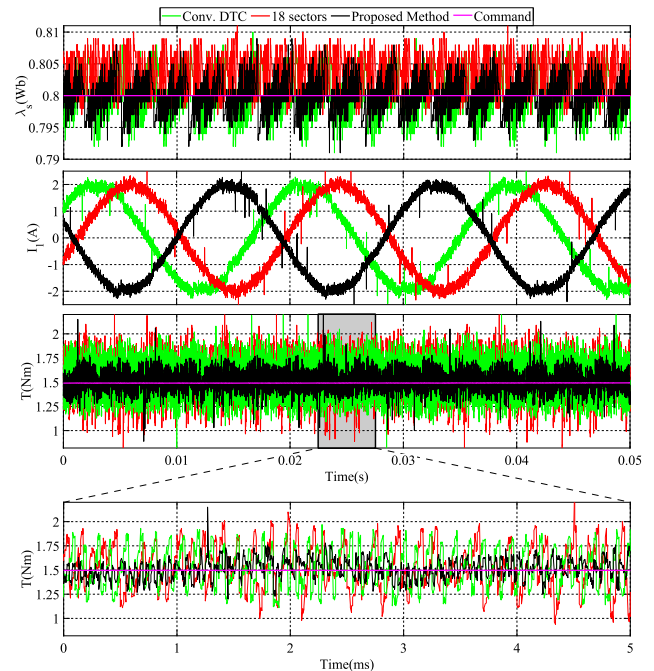


FIGURE 20. Steady-state performance comparison for high-speed and low-load conditions.

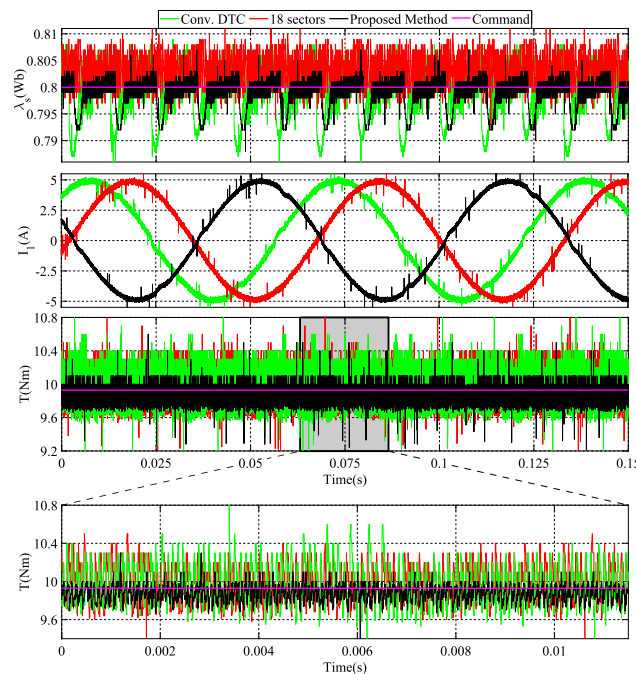


FIGURE 19. Steady-state performance comparison for low-speed and full-load conditions.

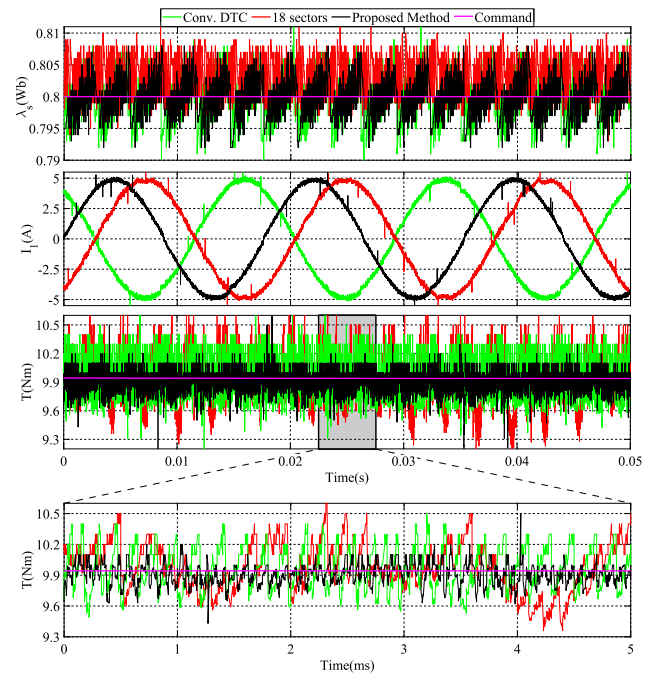


FIGURE 21. Steady-state performance comparison for high-speed and full-load conditions.

Fig. 22 only presents  $T_{ripp}$  results for this method up to  $\omega_{mech} = 170\text{rad/sec}$ .

In order to demonstrate the effectiveness of the method that we proposed in terms of  $T_{ripp}$  reduction, Fig. 22 also shows the  $T_{ripp}$  results for the proposed algorithm with a sampling frequency of  $20\text{kHz}$  ( $T_s = 50\mu\text{s}$ ). It can be observed that even

though  $T_s$  is twice as long as for both conventional DTC and eighteen sectors DTC,  $T_{ripp}$  is smaller in every circumstance.

The average switching frequency ( $F_{sw}$ ) comparison for the method that we propose, conventional DTC and eighteen sectors DTC is presented in Fig. 23. It can be seen that when the proposed method is implemented with a  $T_s = 25\mu\text{s}$ ,

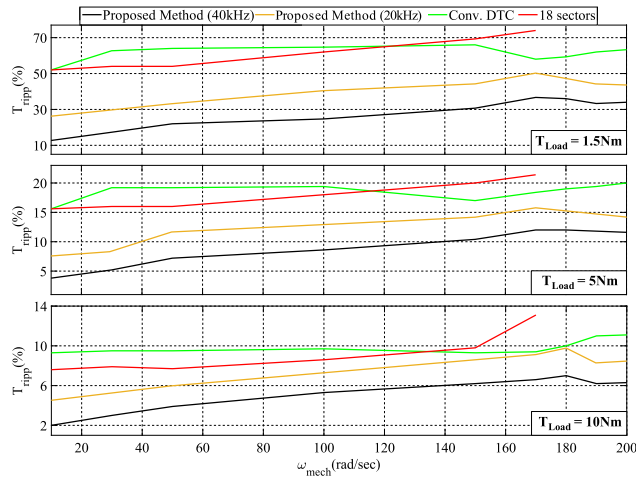


FIGURE 22. Torque ripple comparison.

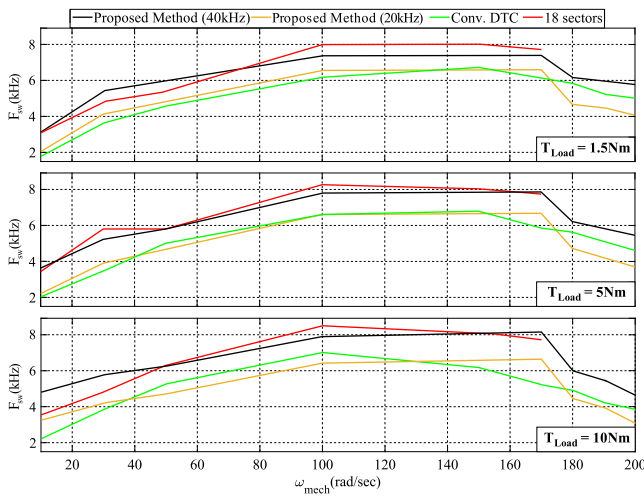


FIGURE 23. Switching frequency comparison.

its  $F_{sw}$  is similar to that of eighteen sectors DTC. On the other hand, when the proposed method is implemented with a  $T_s = 50\mu s$ , its  $F_{sw}$  is similar to that of conventional DTC.

The high-speed regions of Fig. 22 and Fig. 23 show how applying  $\vec{U}_{active}$  instead of  $\vec{U}_Z$  when  $T > T^*$  has little impact on  $F_{sw}$  but great impact on  $T_{ripp}$  reduction. It is noticeable that in this speed region, when  $m = 1$  for the case where  $T < T^*$ ,  $F_{sw}$  is just slightly higher for the proposed method compared to the conventional DTC. However, when the proposed method is implemented with a  $T_s = 50\mu s$ ,  $F_{sw}$  is smaller than for the conventional DTC.

The computational burden has been tested by measuring the required execution time on the TMS320F280049. Table 5 shows the computing time for the proposed method, eighteen sectors DTC and conventional DTC. The proposed method and eighteen sectors DTC require a similar computational time, which is only slightly longer than for conventional DTC. Nevertheless, since the proposed method offers a smaller  $T_{ripp}$  even for  $T_s = 50\mu s$ , it can be stated that the

TABLE 5. Computing Time Comparison.

Control Method	Computing Time ( $\mu s$ )
Proposed method	18.2
Eighteen sectors DTC	18
Conventional DTC	14.9

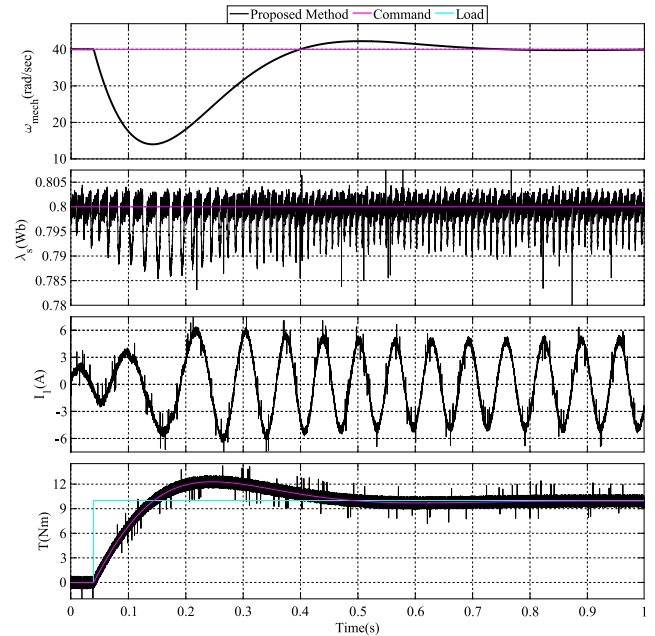


FIGURE 24. Step load response at low-speed.

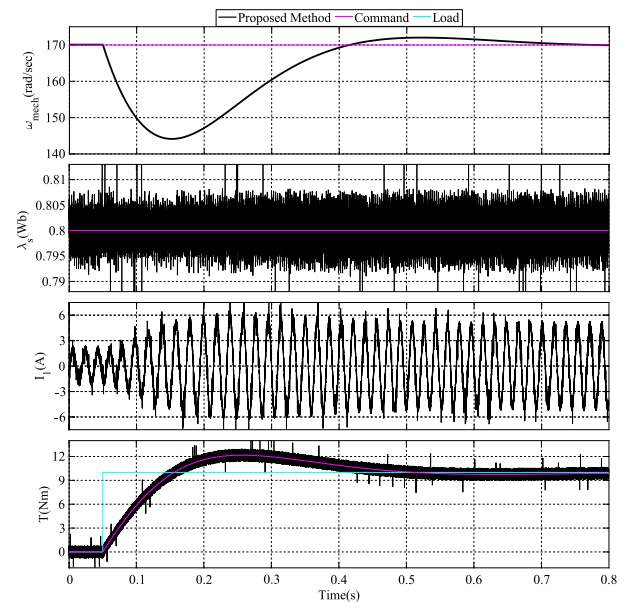


FIGURE 25. Step load response at high-speed.

computational burden on the controller is smaller than for eighteen sectors DTC and conventional DTC.

From the experimental results, it is proven that at equal  $F_{sw}$ , the proposed method presents a smaller  $T_{ripp}$  and



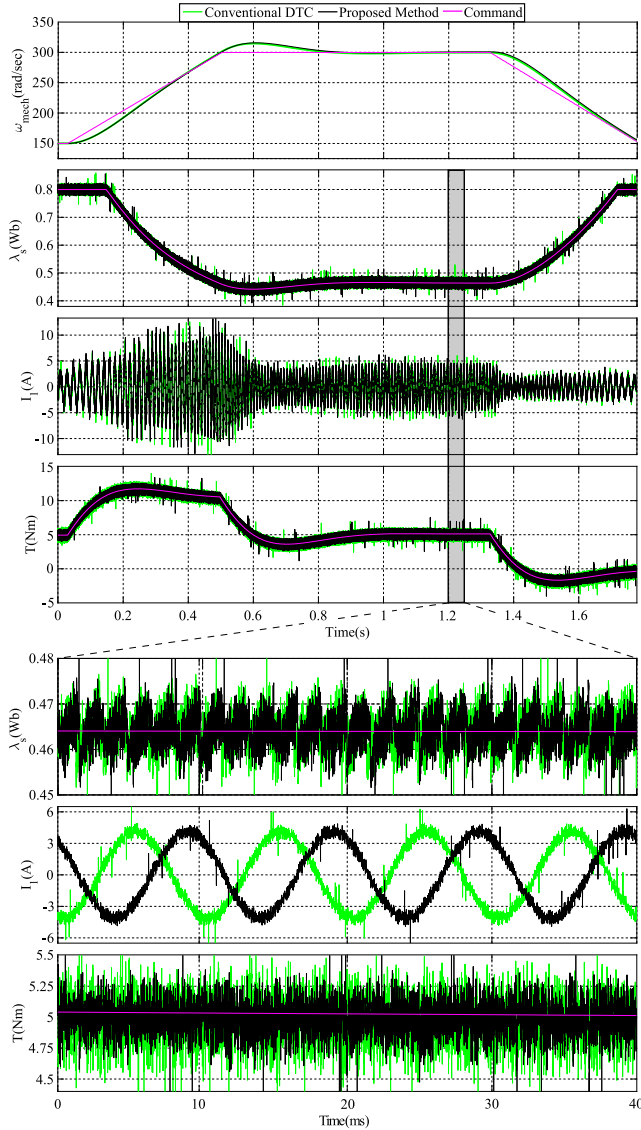


FIGURE 26. Flux weakening operation.

computational burden than the eighteen sectors DTC and conventional DTC in all conditions.

### E. STEP LOAD RESPONSE

In order to show the step load response of the proposed method, Fig.24 and Fig.25 present the experimental results for a step on the load from  $T_{Load} = 0\text{Nm}$  to  $T_{Load} = 10\text{Nm}$  at constant speed. Fig. 24 shows the results for  $\omega_{mech}^* = 40\text{rad/sec}$  and Fig. 25 for  $\omega_{mech}^* = 170\text{rad/sec}$ .

As it was explained for Fig. 18 and Fig. 19, some valleys can be observed in  $|\vec{\lambda}_s|$  in the low-speed region of Fig. 24. However, despite having some valleys in this region, the maximum  $|\vec{\lambda}_s|$  drop that can be seen in Fig. 24 is around 1.8%. This value is obtained for  $\omega_{mech} \approx 15\text{rad/sec}$ . Thus, an indubitably stable  $|\vec{\lambda}_s|$  is obtained even in the very low-speed region. In the two situations presented in Fig. 24 and

Fig. 25, it is clear that  $T$  perfectly follows  $T^*$  until the steady-state region is reached. The  $T$  production is very steady in the whole load region, at the same time that  $T_{ripp}$  is kept under minimum levels.

### F. FLUX WEAKENING REGION

In order to prove its versatility, the proposed method is extended to the high-speed region above  $\omega_{mech_{base}}$  by introducing the FW method described in sections V and VI. Fig. 26 presents the acceleration and deceleration process from  $\omega_{mech}^* = 150\text{rad/sec}$  to  $\omega_{mech}^* = 300\text{rad/sec}$  and back to  $\omega_{mech}^* = 150\text{rad/sec}$  for  $T_{Load} = 5\text{Nm}$ . In this figure, the method that we propose is compared with the conventional DTC. It can be seen that when  $\omega_{mech} > \omega_{mech_{base}} = 174\text{rad/sec}$ ,  $\lambda_s^* \neq \lambda_s^{max} = 0.8\text{Wb}$ . Instead,  $\lambda_s^*$  is generated according to (23).

In this region, both our method and the conventional DTC increase  $T$  by applying the whole  $\vec{U}_{actual}$ . On the other hand, the approach to reduce  $T$  is different between these control methods. The conventional DTC reduces  $T$  by means of applying  $\vec{U}_Z$ . However, our method reduces  $T$  by applying  $\vec{U}_{active}$ , which is modulated according to (19).

It can be observed that our method exhibits a smaller  $T_{ripp}$  in the whole FW process compared to the conventional DTC. Thus, the effectiveness of the proposed method to limit  $T$  drop applying (19) when  $T > T^*$  in the FW region is proven.

A very stable behavior of both  $T$  and  $|\vec{\lambda}_s|$  is found in the whole FW region, where these two magnitudes perfectly follow their respective command.

### VIII. CONCLUSION

This paper focuses on the  $T_{ripp}$  reduction of DTC-based algorithms.  $T_{ripp}$  sources at low and high-speed regions are analyzed. From this analysis, a novel DTC algorithm to minimize  $T_{ripp}$  while preserving the conventional DTC strengths is presented in this article. The feasibility of the proposed scheme in the constant  $T$  and in the FW regions is verified by means of experimental analysis. The results showed that a great  $T_{ripp}$  reduction was achieved with smaller  $F_{sw}$  and computational burden than both the conventional DTC and eighteen sectors DTC. Furthermore, all the positive attributes of the conventional DTC were preserved. Moreover, limiting  $T$  drop at high-speed is also proven to improve the acceleration response compared to the conventional DTC.

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