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# Recurrent Neural Network for State Adjustment of Redundant Manipulators

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**ABSTRACT** To make joints of a redundant manipulator moving automatically to a target state, a stateadjustment (SA) scheme is studied and modified in this paper. Specifically, owing to the problem of non-zero initial joint velocity in the SA scheme leading to a potential hazard to redundant manipulators, a modified state-adjustment (MSA) scheme is obtained on the basis of the SA scheme. The MSA scheme achieves the state adjustment by minimizing the differences between the joint angles and the target values. For solving the MSA scheme, a recurrent neural network (RNN) model is derived, of which the critical component is to iterate over the joint angles and joint velocities. The MSA scheme solved by the RNN model enables the redundant manipulator to adjust to the target state automatically while ensuring that the initial joint velocity is zero. Beyond that, several comparative simulations demonstrate the availability and accuracy of the MSA scheme solved by the RNN model in controlling the state adjustment of redundant manipulators.

**INDEX TERMS** State-adjustment scheme, recurrent neural network, redundant manipulators.

# **I. INTRODUCTION**

Recently, with the gradual maturity of robot technology, manipulators have become a common tool in industrial production and other fields [1]–[3]. A manipulator with more degrees of freedom than required to complete tasks is called a redundant manipulator. Compared with non-redundant manipulators, redundant manipulators are more flexible, which provides the possibility of controlling the pose and avoiding obstacles when executing tasks [4]–[6]. Therefore, in recent years, redundant manipulators have received considerable attention, and studies on the motion control and applications of redundant manipulators have emerged in an endless stream [7]–[11]. For example, Xie *et al.* exploit data-driven technology to fulfill the flexible performance of redundant manipulators and present a high-performance repetitive motion scheme [10]. Besides, the control approach is extended to the acceleration level with the quantitative

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relationship between the joint space error and Cartesian space error explored [11].

The redundancy solution scheme is the method to obtain the optimal joint angles referring to the optimization index when the target trajectory of the end-effector is known [12], [13]. The optimization technique, especially quadratic programming, is a common technique in the redundancy solution problem. Generally speaking, when performing a redundancy solution, the redundancy solution problem would be transformed into an optimization problem and solved by numerical algorithms (e.g., Newton iteration, gradient-related methods, neural networks) [14]. The Newton iteration and its related improvement methods can make the system converge to the theoretical solution, but some of them are only applicable to the solution of static problems [15]. For the problem of redundancy resolution which needs to be solved dynamically, these methods bring about the time-delay problem due to the absence of leveraging the time derivatives of dynamic parameters. Neural networks, with universal approximation property [16], fault-tolerance [17], parallelism [18], and

excellent learning capabilities [19], are widely applied to address all kinds of complicated problems [20]. Recurrent neural networks (RNNs) have natural advantages in solving real-time problems because they contain hidden layers that can store data from the past, which is conducive to subsequent computations [21]. To date, numerous RNNs have been exploited to solve dynamic optimization problems converted from robotics [22]–[25]. For instance, in [24], a neural algorithm with an estimation on Hessian matrix inversion, as a special kind of RNN, is presented to solve the dynamic unconstrained optimization problem. Besides, a discrete-time neural dynamics model is further investigated in [25] for handling complex-valued quadratic programming problems with equality constraints and applied to robot motion generation.

State adjustment refers to the process of moving the manipulator from the current state to the target state [26] without the displacement of the end-effector. Most of the research on the redundant manipulator focuses on motion planning such as the manipulability optimization method stated in [27] during the task execution of the redundant manipulator, but there are few achievements on the problem of state adjustment [28]–[30]. In fact, state adjustment is imperative in certain situations [31], [32]. For instance, some tasks require the initial pose of the manipulator to be in a specific state, and thus the manipulator needs to be adjusted to the specific state for performing subsequent operations [33], [34]. Moreover, during the execution of repetitive motion, the joint drift phenomenon happens occasionally, which means that the joints of the manipulator fail to return to their original states for a completed task cycle [35], [36]. Considering the problems described above, a state-adjustment (SA) scheme based on the perspective of kinematics is studied and modified, which allows joint angles to converge to target values with high precision automatically. Owing to the SA scheme failing to guarantee zero initial joint velocity, this paper further investigates a modified state-adjustment (MSA) scheme that is exactly right to handle the problem of non-zero initial joint velocity, and then an RNN is proposed to solve this MSA scheme. Eventually, the validity and accuracy of the redundant manipulator synthesized by the MSA scheme solved by the RNN model for moving from the initial state to the target state are illustrated by simulations.

The remainder of the paper is divided into the following sections. In Section [II,](#page-1-0) the SA scheme for redundant manipulators is firstly discussed, and then an MSA scheme is explored as an improvement. As described in Section [III,](#page-2-0) an RNN model is derived to solve the MSA scheme, and its convergence is presented as well. In Section [IV,](#page-3-0) comparative simulations are carried out to examine the effectiveness of the MSA scheme solved by the RNN. Section [V](#page-6-0) concludes this paper. Before ending the current section, the main contributions of the paper are generalized as follows:

1) The MSA scheme researched in this paper is able to make the redundant manipulator move from one state to the target state via decreasing the difference between the joint angle and the target state without the displacement of the end-effector. Considering the physical realizability, the MSA scheme exploits and modifies the constraint of joint velocity to obtain the zero initial joint velocity.

2) An RNN is proposed to solve the MSA scheme at the velocity level with the proof on its global convergence displayed. The simulations based on Cartesian threedimensional space under different parameter setting conditions verify the validity and accuracy of the MSA scheme solved by the RNN model. Besides, the influence of parameters on the convergence speed and accuracy is explored through comparison simulation.

#### <span id="page-1-0"></span>**II. SA SCHEME AND MSA SCHEME**

In this section, an MSA scheme with zero initial joint velocity is studied to adjust the pose of the redundant manipulator to the target state based on the SA scheme.

#### A. SA SCHEME

Before the research on the SA scheme, the essential kinematic equations of the redundant manipulator is explained. Assume that the number of joints of the redundant manipulator is *m* and the joint angle is  $\sigma(t) = [\sigma_1, \sigma_2, \cdots, \sigma_m]^T \in \mathbb{R}^m$  with the superscript  $T$  denoting the transpose operator. By defining  $f(.)$  as the mapping between the joint angles and position of the end-effector of the redundant manipulator, the position  $p_e \in \mathbb{R}^k$  is expressed as  $p_e = f(\sigma(t))$ , and the velocity of the end-effector  $\dot{p}_e$  is written as

$$
\dot{p}_e = J\dot{\sigma}(t),\tag{1}
$$

where  $J = \partial f(\sigma(t))/\partial \sigma(t) \in \mathbb{R}^{k \times m}$ , and  $\dot{\sigma}(t)$  is the joint velocity. In addition, suppose that the initial state or current state of the redundant manipulator is  $\sigma(0) \in \mathbb{R}^m$ , and the target state is  $\sigma_s \in \mathbb{R}^m$ . The ultimate goal of the designed SA scheme is  $\sigma(t) = \sigma_s$ , that is, each joint angle of the redundant manipulator should change into the target value.

According to the above explanations, the SA scheme is constructed as

<span id="page-1-1"></span>
$$
\min \frac{1}{2} \dot{\sigma}^{T}(t) \dot{\sigma}(t) + \varrho^{T}(t) \dot{\sigma}(t)
$$
\ns.t.  $J \dot{\sigma}(t) = \dot{p}_{e}$   
\n $\sigma^{-} \leq \sigma(t) \leq \sigma^{+}$   
\n $\dot{\sigma}^{-} \leq \dot{\sigma}(t) \leq \dot{\sigma}^{+},$ \n(2)

where  $\varrho(t) = r(\sigma(t) - \sigma_s) \in \mathbb{R}^m$ ;  $r > 0$ ;  $\dot{\sigma}(t) =$  $d\sigma(t)/dt$  is the real-time joint velocity;  $\sigma^{\mp}$  and  $\dot{\sigma}^{\mp}$  are the lower and upper bound limits of the joint angle and joint velocity separately. Note that, the position of the end-effector remains unchanged during the state adjustment task, resulting in  $\dot{p}_e = 0$ . In SA scheme [\(2\)](#page-1-1), the objective function can realize the pose adjustment of the redundant manipulator, and its constraint conditions can guarantee that  $\dot{\sigma}(t)$  and  $\sigma(t)$  are kept within the constraint range.

The following remark focuses on explaining the intrinsic consistency between the minimized objective function and the expected result  $\sigma(t) = \sigma_s$ .

*Remark 1:* In the SA scheme [\(2\)](#page-1-1), the redundant robot manipulator can automatically approach the target state by minimizing  $\dot{\sigma}^{\mathrm{T}}(t)\dot{\sigma}(t)/2 + \varrho^{\mathrm{T}}(t)\dot{\sigma}(t)$ .

The derivation of the minimization index  $\dot{\sigma}^{T}(t)\dot{\sigma}(t)/2 +$  $\varrho^{T}(t)\dot{\sigma}(t)$  is explained in detail next. First, make the following definitions:

<span id="page-2-3"></span>
$$
\mathbf{e}(t) = \sigma(t) - \sigma_s,\tag{3}
$$

and

<span id="page-2-1"></span>
$$
\dot{\mathbf{e}}(t) = -r\mathbf{e}(t),\tag{4}
$$

where  $e(t) \in \mathbb{R}^m$  denotes the error between the joint angle and the target state, and  $\dot{\mathbf{e}}(t) = \frac{d\mathbf{e}(t)}{dt}$  is its derivative. The solution to differential equation [\(4\)](#page-2-1) is

<span id="page-2-2"></span>
$$
\mathbf{e}(t) = \mathbf{e}(0) \exp(-rt), \tag{5}
$$

where  $\mathbf{e}(0) = \sigma(0) - \sigma_s$  is the initial angle error. As observed from [\(5\)](#page-2-2), **e**(*t*) converges exponentially to zero and *r* can adjust the convergence rate. Thanks to the convergence of  $e(t)$ , the final state of the redundant manipulator can be consistent with the target state if there is sufficient adjustment time. Secondly, the combination of [\(3\)](#page-2-3) and [\(4\)](#page-2-1) brings about

<span id="page-2-4"></span>
$$
\dot{\sigma}(t) + r(\sigma(t) - \sigma_s) = 0. \tag{6}
$$

The above analysis can be summarized that, the joint angle can exponentially converge to  $\sigma_s$  as long as [\(6\)](#page-2-4) is satisfied. Hence, the state adjustment of a redundant manipulator can be carried out by minimizing  $\dot{\sigma}(t) + r(\sigma(t) - \sigma_s)$ . Due to the hidden demands in the redundant manipulator's task, it is  $\|\dot{\sigma}(t)+r(\sigma(t)-\sigma_s)\|^2$  more appropriate in physical operations rather than  $\dot{\sigma}(t) + r(\sigma(t) - \sigma_s)$ , where  $\|\cdot\|_2$  is the operator to obtain the two-norm of a vector. Expand  $\|\dot{\sigma}(t) + r(\sigma(t))\|$  $\sigma_s$ ) $\|_2^2$  and define  $\varrho(t) = r(\sigma(t) - \sigma_s)$  to get

$$
\begin{aligned} \|\dot{\sigma}(t) + r(\sigma(t) - \sigma_s)\|_2^2 \\ &= \dot{\sigma}^{\mathrm{T}}(t)\dot{\sigma}(t) + 2\varrho^{\mathrm{T}}(t)\dot{\sigma}(t) + \varrho^{\mathrm{T}}(t)\varrho(t). \end{aligned} \tag{7}
$$

In terms of the velocity level,  $\varrho^{T}(t)\varrho(t)$  is a constant. Eventually, the minimum index of the SA scheme [\(2\)](#page-1-1) is described as  $\dot{\sigma}^{T}(t)\dot{\sigma}(t)/2 + \rho^{T}(t)\dot{\sigma}(t)$ , with ignoring the performance of  $\varrho^{T}(t)\varrho(t)$ .

# B. MSA SCHEME

In the task of solving real-time joint velocities, it is a complicated thing to constrain joint angles, and thus, two different levels of joint physical constraints in SA scheme [\(2\)](#page-1-1) should be written as a comprehensive constraint. The new bounds of the joint velocity are redefined as  $\psi^{\pm}$ , and the new upper and lower limits of the *j*th joint velocity are expressed as

<span id="page-2-5"></span>
$$
\psi_j^+ = \min{\{\dot{\sigma}_j^+, \lambda(\sigma_j^+ - \sigma_j)\}}
$$
  

$$
\psi_j^- = \max{\{\dot{\sigma}_j^-, \lambda(\sigma_j^- - \sigma_j)\}},
$$
 (8)

where  $\dot{\sigma}_i^+$  $j^+$  and  $\sigma_j^+$  $j^+$  are the upper limits of the *j*th joint velocity and angle;  $\dot{\sigma}_i^ \int$ <sup>*j*</sup> and  $\sigma$ <sup>*j*</sup> *j* are the lower limits of *j*th joint velocity and angle;  $\lambda > 0$  is the scale factor. In [\(8\)](#page-2-5), once the joint angle

is too large, the inherent upper limit of joint velocity would be replaced by  $\lambda(\sigma_j^+ - \sigma_j)$ , which drives the joint angle to change into the constraint range. Similarly, when the joint angle is too small,  $\lambda(\sigma_j^- - \sigma_j)$  would replace the inherent lower limit of joint velocity, avoiding the joint velocities out of the constraint range. In this way, the range of joint velocities can be controlled while the range of joint angles can be constrained. Note that, in this subsection and subsequent derivations, these time-varying variables are simplified such as  $\sigma$  for  $\sigma(t)$ .

Aided with the preparatory work above, SA scheme [\(2\)](#page-1-1) is simplified as

$$
\min \frac{1}{2} \omega^{\mathrm{T}} \omega + \varrho^{\mathrm{T}} \omega
$$
  
s.t.  $J\omega = \dot{p}_e$   
 $\psi^- \leq \omega \leq \psi^+,$  (9)

where  $\omega = \dot{\sigma} \in \mathbb{R}^m$ . Formally, SA scheme [\(2\)](#page-1-1) is simplified as a quadratic optimization scheme at the velocity level, which only contains a range constraint and is easier to solve, in contrast to SA scheme [\(2\)](#page-1-1).

The SA scheme [\(2\)](#page-1-1) generally leads to a phenomenon that the initial joint velocity is not zero with the influence of  $\omega(0) = -r(\sigma(0) - \sigma_s)$ . In practice, the joint velocity of the redundant manipulator maintains zero at the beginning of the movement, and then gradually increases. If there is a large joint velocity at the initial state, the damage to the redundant manipulator is self-evident. Therefore, the following improvements are added to get the MSA scheme:

<span id="page-2-6"></span>
$$
\min \frac{1}{2} \omega^{\mathrm{T}} \omega + \varrho^{\mathrm{T}} \omega
$$
  
s.t.  $J\omega = \dot{p}_e$   
 $\Psi^- \leq \omega \leq \Psi^+,$  (10)

where  $\Psi^-$  and  $\Psi^+$  are the modified lower and upper bounds of the joint velocity. Specifically,  $\Psi^-$  and  $\Psi^+$  are defined as

$$
\Psi^{-} = \sin(\pi t/2T)\psi^{-}
$$
  

$$
\Psi^{+} = \sin(\pi t/2T)\psi^{+},
$$
 (11)

where *T* is the stipulated state-adjustment time. Compared with [\(8\)](#page-2-5), a time-varying sine function is added to the constraint as a multiplier, which enables the limits of joint velocity to expand gradually during the motion, makes the joint velocity to increase from zero and avoids the problem of excessive initial joint velocity. Hence, through this method, MSA scheme [\(10\)](#page-2-6) possesses the merit of zero initial joint velocity and becomes more safe and reliable than SA scheme [\(2\)](#page-1-1).

## <span id="page-2-0"></span>**III. SOLUTION**

To obtain joint velocity data that can control the motion of redundant manipulator, developing a corresponding solver to solve MSA scheme [\(10\)](#page-2-6) is indispensable. The following content is the derivation procedure of the effective RNN model solver.

First, based on MSA scheme [\(10\)](#page-2-6), a Lagrangian function is defined as  $F(\omega) = \omega^{\mathrm{T}} \omega / 2 + \varrho^{\mathrm{T}} \omega + \gamma^{\mathrm{T}} J \omega$ , with  $\gamma \in \mathbb{R}^k$ denoting the Lagrange-multiplier vector. As known from the Karush-Kuhn-Tucker condition [37], the optimal solution to MSA scheme [\(10\)](#page-2-6) satisfies

<span id="page-3-1"></span>
$$
N_{\Psi}(\omega) + \frac{\partial F}{\partial \omega} \ni \mathbf{0},
$$
  
\n
$$
J\omega = \mathbf{0},
$$
\n(12)

where  $N_{\Psi}(\omega)$  is the normal cone of set  $\Psi$  at  $\omega$  and satisfies

$$
(\eta - \omega)^{\text{T}}(\frac{\partial F}{\partial \omega}) \ge 0, \ \forall \eta \in \Psi. \tag{13}
$$

Preform the following operations to get

$$
\|\eta - (\omega - \frac{\partial F}{\partial \omega})\|_2^2 - \|\omega - (\omega - \frac{\partial F}{\partial \omega})\|_2^2
$$
  
= 
$$
\|\omega - \eta\|_2^2 + 2(\eta - \omega)^T(\frac{\partial F}{\partial \omega}) \ge 0.
$$
 (14)

Then, [\(12\)](#page-3-1) is reformulated into

<span id="page-3-2"></span>
$$
\omega = \Gamma_{\Psi}(\omega - \frac{\partial F}{\partial \omega}) = \Gamma_{\Psi}(-\varrho - J^{T}\gamma), \tag{15}
$$

where the projection function  $\Gamma_{\Psi}(\cdot)$  is defined as

<span id="page-3-3"></span>
$$
\Gamma_{\Psi}(a) = \arg \min \|h - a\|_2^2, \ \forall h \in \Psi \tag{16}
$$

with  $\mathbf{0} \in \Psi$  and is equivalent to

$$
\Gamma_{\Psi}(a) = b, \text{ with } \|h - a\|_{2}^{2} - \|b - a\|_{2}^{2} \ge 0,
$$
  

$$
b \in \Psi, \forall h \in \Psi. \quad (17)
$$

Finally, to solve equation [\(15\)](#page-3-2), an RNN is exploited and written as a differential equation:

<span id="page-3-5"></span>
$$
\epsilon \dot{\omega} = -\omega + \Gamma_{\Psi}(-\varrho - J^{\mathrm{T}} \gamma), \n\epsilon \dot{\gamma} = J\omega,
$$
\n(18)

where  $\epsilon > 0$  is the proportional coefficient.

Facilitated by the same derivation method, the corresponding RNN exploited for the SA scheme [\(2\)](#page-1-1) is described as follows:

<span id="page-3-4"></span>
$$
\epsilon \dot{\omega} = -\omega + \Gamma_{\psi}(-\varrho - J^{\mathrm{T}} \gamma), \epsilon \dot{\gamma} = J\omega,
$$
\n(19)

where the definition of nonlinear projection function  $\Gamma_{\psi}(\cdot)$ is the same as [\(16\)](#page-3-3), except that  $\Psi$  is replaced by  $\psi$ . Note that RNN model [\(19\)](#page-3-4) is different from RNN [\(18\)](#page-3-5) although they are similar except for the individual parameter. Besides, the RNN model [\(18\)](#page-3-5) is applied to solve MSA scheme [\(10\)](#page-2-6), and the other is used for solving SA scheme [\(2\)](#page-1-1).

The following theorem illustrates the convergence of RNN model [\(18\)](#page-3-5) in solving MSA scheme [\(10\)](#page-2-6).

*Theorem 1:* The output of proposed RNN model [\(18\)](#page-3-5) for solving MSA scheme [\(10\)](#page-2-6) converges to its optimal solution.

*Proof:* First, by defining  $\rho = [\omega, \gamma]^T \in \Omega$  with  $\Omega =$  $\{[\omega, \gamma]^T \in \mathbb{R}^{k+m} | \omega \in \Psi, \gamma \in \mathbb{R}^k \},$  [\(18\)](#page-3-5) is rewritten as

<span id="page-3-7"></span>
$$
\epsilon \dot{\rho} = -\rho + \Gamma_{\Omega}(\rho - G(\rho)), \tag{20}
$$

where the function  $G(\rho)$  is defined as

$$
G(\rho) = \begin{bmatrix} \omega + \rho + J^{\mathrm{T}} \gamma \\ -J\omega \end{bmatrix} \in \mathbb{R}^{m+k},\tag{21}
$$

and its gradient is

$$
\nabla G = \begin{bmatrix} I & J^{\mathrm{T}} \\ -J & 0 \end{bmatrix} \in \mathbb{R}^{k+m \times k+m},\tag{22}
$$

with *I* standing for an identity matrix, and  $\nabla$  being the symbol for the gradient. Then, the monotonicity of  $G(\omega)$  is inferred from

$$
(\rho_1 - \rho_2)^T (G(\rho_1) - G(\rho_2))
$$
  
=  $(\rho_1 - \rho_2)^T \nabla G(\zeta) (\rho_1 - \rho_2)$   
=  $(\rho_1 - \rho_2)^T (\nabla G(\zeta) + \nabla^T G(\zeta)) (\rho_1 - \rho_2) \ge 0$ , (23)

where  $\rho_1$  and  $\rho_2$  are two arbitrary vectors in set  $\Omega$ , and  $\zeta \in \Omega$ is a vector between  $\rho_1$  and  $\rho_2$ . Facilitated by these derivations and lemmas in [38], RNN model [\(18\)](#page-3-5) is Lyapunov stable and its equilibrium point  $\rho'$  conforms to the following variational inequality:

<span id="page-3-6"></span>
$$
(\rho - \rho')^{\mathrm{T}} G(\rho') \ge 0, \ \rho \in \Omega. \tag{24}
$$

According to the properties of variational inequalities, [\(24\)](#page-3-6) can also be converted into the following equation:

$$
-\rho' + \Gamma_{\Omega}(\rho' - G(\rho')) = 0. \tag{25}
$$

The above projection equation has the same solution of [\(20\)](#page-3-7), which indicates that the output of RNN model [\(18\)](#page-3-5) converges to the optimal solution of MSA scheme [\(10\)](#page-2-6). The proof is complete.

# <span id="page-3-0"></span>**IV. SIMULATION**

In current part, for verifying the effectiveness and reliability of the MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5), a series of simulations are carried out.

#### A. SIMULATION SETTING

Simulations are based on the redundant manipulator KUKA with seven degrees of freedom, and the joint physical limits are as follows: the upper and lower limits of the first, third, fifth and seventh joint angles are  $17/18\pi$  and  $-17/18\pi$  rad separately; the upper and lower limits for the second, fourth, and sixth joint angles are  $2/3\pi$  and  $-2/3\pi$  rad separately; the upper and lower limits of each joint velocity are 1.5 and −1.5 rad/s, respectively. Suppose that the initial states of each joint angle are 0.981028, −0.980346, 0.283290, 0.803084, −1.557347, −2.059395, and 1.070796 rad, and the target states are  $\pi/4$ ,  $-\pi/4$ ,  $\pi/6$ ,  $\pi/3$ ,  $-\pi/3$ ,  $-\pi/2$ , and  $\pi/2$ rad. Moreover, the scale factor  $\lambda$  is 20 and the proportion coefficient  $\epsilon$  is 0.001. Simulations consist of two parts: the first part is the simulation of SA scheme [\(2\)](#page-1-1) solved by RNN model [\(19\)](#page-3-4); the second part includes the simulations of the MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) under different parameter settings.



<span id="page-4-0"></span>**FIGURE 1.** Simulation results of the redundant manipulator synthesized by SA scheme [\(2\)](#page-1-1) solved by RNN model [\(19\)](#page-3-4) with T = 3 s and  $r = 4$ . (a) The initial state and final state. (b) Motion trajectory. (c) Position of the end-effector. (d) Profiles of position errors. (e) Profiles of joint angles. (f) Profiles of joint velocities.

#### B. SIMULATION RESULTS

The simulation of the redundant manipulator synthesized by SA scheme [\(2\)](#page-1-1) without zero initial joint velocity is carried out with results shown in Fig. [1.](#page-4-0) More specifically, the initial state and final state are revealed in Fig. [1\(](#page-4-0)a). The motion trajectory during the adjustment can be seen in Fig. [1\(](#page-4-0)b), in which motion trajectories are sparse near the initial state and become dense near the final state. Owing to the same sampling interval between two adjacent trajectories, this phenomenon suggests that the redundant manipulator possesses a large joint velocity at the initial moment and a low joint velocity at the end. Besides, from the position and position errors of the end-effector displayed in Fig. [1\(](#page-4-0)c) and (d), it can be generalized that the end-effector of the manipulator does not change significantly during the state adjustment. Moreover, as observed in Fig. [1\(](#page-4-0)e) and (f), joint angles can converge from the initial values to the target ones and the joint velocities decrease to zero from a very large one, which goes against the reality that the joint velocities are zero at the start of the task. In addition, the joint velocities of the sixth and seventh remain unchanged at 1.5 rad/s for a short time at the beginning, of which the reason is that the two initial joint velocities ( $\dot{\sigma}_6(0) \approx 1.95 > 1.5$  rad/s and  $\dot{\sigma}_7(0) \approx$ 2.00 > 1.5 rad/s) calculated by  $\dot{\sigma}(0) = -r(\sigma(0) - \sigma_s)$  in Remark 1 exceed their physical constraints and are adjusted to the boundary values 1.5 rad/s.

The rest content is the simulations of the MSA scheme [\(10\)](#page-2-6) for the state adjustment of the redundant manipulator, which involves three cases with the corresponding parameter settings for each case as follows: case 1)  $T = 3$  s and  $r = 4$ ; case 2)  $T = 3$  s and  $r = 8$ ; case 3)  $T = 5$  s and  $r = 4$ . The convergence rate and accuracy of the MSA scheme [\(10\)](#page-2-6) solved by the proposed RNN model [\(18\)](#page-3-5) are further explored by comparing the simulations under these three cases. In case 1), the initial state, final state, and motion trajectory of the redundant manipulator synthesized by MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) with  $T = 3$  s and  $r = 4$  are shown in Fig. [2\(](#page-5-0)a) and (b). Evidently, motion trajectories are dense when approaching the initial state and the final state, and sparse in the middle part, which indicates that the redundant manipulator moves slowly at the beginning and end of the state adjustment, and moves fast during the intermediate process. Furthermore, by observing the position and position errors of the end-effector in Fig. [2\(](#page-5-0)c) and (d), it is found that there is no obvious displacement at the end-effector of the manipulator, which is consistent with the theoretical analysis. Moreover, profiles of joint angles and velocities are displayed in Fig. [2\(](#page-5-0)e) and (f), in which joint angles converge to the target values in 2 s, and joint velocities increase from zero. Compared with the results of SA scheme [\(2\)](#page-1-1) in Fig. [1\(](#page-4-0)f), MSA scheme [\(10\)](#page-2-6) can indeed deal with the problem of non-zero initial joint velocity such that it becomes more applicable. In addition, to observe the results of the state adjustment more accurately, joint-angle errors are revealed in Table [1,](#page-5-1) in which the absolute values of joint errors under case 1) are all less than  $4.3503 \times 10^{-5}$  rad.

For further analysis, simulation of the redundant manipulator synthesized by MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) under case 2) is conducted and the corresponding results are revealed in Fig. [3.](#page-5-2) In the simulation, only joint



<span id="page-5-0"></span>**FIGURE 2.** Simulation results of the redundant manipulator synthesized by MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) with T = 3 s and  $r = 4$ . (a) The initial state and final state. (b) Motion trajectory. (c) Position of the end-effector. (d) Profiles of position errors. (e) Profiles of joint angles. (f) Profiles of joint velocities.



<span id="page-5-2"></span>**FIGURE 3.** Joint angles and velocities of the redundant manipulator synthesized by MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) with  $T = 3$  s and  $r = 8$ . (a) Profiles of joint angles. (b) Profiles of joint velocities.

angles and velocities are analyzed, because other simulation results are almost the same as those under case 1) in Fig. [2.](#page-5-0) By observing the joint angles in Fig. [3\(](#page-5-2)a), it is found that joint angles converge to the target values in 1.5 s, which indicates that the convergence rate of joint angles is improved when *r* is increased. Furthermore, joint velocities in Fig. [3\(](#page-5-2)b) gradually increase from zero at the beginning and drop to zero around 1.5 s. To explore the change of accuracy with the increase of*r*, the errors of joint angles are calculated and shown in Table [2,](#page-6-1) in which the maximum of the absolute value of the error is less than 2.35  $\times$  10<sup>-7</sup> rad. In contrast to errors in Table [1,](#page-5-1) the accuracy is almost a hundred times better, which implies that the accuracy can be improved by increasing *r*.

As for case 3), joint angles and velocities of the redundant manipulator synthesized by MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) are shown in Fig. [4.](#page-6-2) Increasing the task time

**TABLE 1.** Angle error by applying RNN [\(18\)](#page-3-5) under Case 1.

<span id="page-5-1"></span>

$\sigma(0)$	$\sigma_{\rm s}$	$\sigma(T)$	$ \sigma(T)-\sigma_{\rm s} $
$+0.981028$	$+\pi/4$	$+0.785411$	$1.289461 \times 10^{-5}$
$-0.980346$	$-\pi/4$	$-0.785409$	$1.177066 \times 10^{-5}$
$+0.283290$	$+\pi/6$	$+0.523593$	$4.891301 \times 10^{-6}$
$+0.803084$	$+\pi/3$	$+1.047182$	$1.499467 \times 10^{-5}$
$-1.557347$	$-\pi/3$	$-1.047241$	$4.350270 \times 10^{-5}$
$-2.059395$	$-\pi/2$	$-1.570835$	$3.934844 \times 10^{-5}$
$+1.070796$	$+\pi/2$	$+1.570755$	$4.115238 \times 10^{-5}$

to 5 s, joint angles in Fig. [4\(](#page-6-2)a) still converge to the target value in 2 s, and joint velocities in Fig. [4\(](#page-6-2)b) drop to zero around 2 s, which indicates that the increase of task time does not affect the convergence rate of joint angles. For exploring the impact of task time on the accuracy, the errors of joint angles are calculated and revealed in Table [3,](#page-6-3) in which the absolute



<span id="page-6-2"></span>**FIGURE 4.** Joint angles and velocities of the redundant manipulator synthesized by MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) with  $T = 5$  s and  $r = 4$ . (a) Profiles of joint angles. (b) Profiles of joint velocities.

**TABLE 2.** Angle Error by Applying RNN [\(18\)](#page-3-5) under Case 2.

<span id="page-6-1"></span>

$\sigma(0)$	$\sigma_{\rm s}$	$\sigma(T)$	$ \sigma(T)-\sigma_{\rm s} $
$+0.981028$	$+\pi/4$	$+0.785398$	$5.007557 \times 10^{-8}$
$-0.980346$	$-\pi/4$	$-0.785398$	$9.679112 \times 10^{-8}$
$+0.283290$	$+\pi/6$	$+0.523598$	$3.814844 \times 10^{-8}$
$+0.803084$	$+\pi/3$	$+1.047197$	$2.349258 \times 10^{-7}$
$-1.557347$	$-\pi/3$	$-1.047197$	$9.339705 \times 10^{-9}$
$-2.059395$	$-\pi/2$	$-1.570796$	$1.783016 \times 10^{-7}$
$+1.070796$	$+\pi/2$	$+1.570796$	$1.185032 \times 10^{-8}$

**TABLE 3.** Angle Error by Applying RNN [\(18\)](#page-3-5) under Case 3.

<span id="page-6-3"></span>

values of the error are all almost a hundred times lower than those obtained under case 1). It can be summarized from simulation results under case 3) that changing the task time *T* improves the accuracy but does not change the convergence rate.

In conclusion, MSA scheme [\(10\)](#page-2-6) solved by RNN model [\(18\)](#page-3-5) can solve the problem of non-zero initial joint velocity during the state adjustment, which can change the convergence rate by modifying *r*, and achieve the desired accuracy by adjusting *r* and *T* .

#### <span id="page-6-0"></span>**V. CONCLUSION**

In this paper, for controlling state adjustment of redundant manipulators, based on the modification of the SA scheme, an MSA scheme has been discussed, which can deal with the non-zero initial joint velocity. To be specific, the MSA scheme concentrates on minimizing the deviations between joint angles and target values, and its constraints include the joint angle constraints and joint velocity constraints. Besides, a sine function multiplier has been added to constrain the initial joint velocity on the basis of the joint limits, which is different from the SA scheme. Further, RNN models have been proposed to solve the SA scheme and the MSA scheme separately. Eventually, the comparative simulation results have elucidated that the MSA scheme with the assistance of the proposed RNN model can remedy the problem of the non-zero initial joint velocity and improve the accuracy greatly by modifying related parameters.

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