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RESEARCH ARTICLE

Automated Parallel Test Forms Assembly Using Zero-Suppressed Binary Decision Diagrams

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ABSTRACT Recently, through the progress achieved in the study of computer science, automated test assemblies of parallel test forms, for which each form has equivalent measurement accuracy but with a different set of items, have emerged as a new standard tool. An important goal for automated test assembly is to assemble as many parallel test forms as possible. Although many automated test assembly methods exist, maximum clique using the integer programming method is known to be able to assemble the greatest number of assembled test forms with the highest measurement accuracy. Nevertheless, because of the high time complexity of integer programming, the method requires a month or more to assemble 300,000 tests. This study proposes a new automated test assembly using Zero-suppressed Binary Decision Diagrams (ZDD): a graphical representation for a set of item combinations. This representation is derived by reducing a binary decision tree. According to the proposed method, each node in the binary decision tree corresponds to an item of an item pool, which is a test item database. Each node has two edges, each signifying that the corresponding item is included in a test form or not. Furthermore, all equivalent nodes are shared, providing that they have equal measurement accuracy and equal test length. Numerical experiments demonstrate that the proposed method can assemble 1,500,000 test forms within 24 hr, although earlier methods have been capable of assembling only 300,000 test forms within 10 days.

INDEX TERMS Automated test assembly, item response theory, parallel test, zero-suppressed binary decision diagrams.

I. INTRODUCTION

With the rapid development of computer science technologies, automated test assemblies [1], [2], [3], [4], [5] of parallel test forms, for which each form has equivalent measurement accuracy but with a different set of items, have been put to practical use. For instance, parallel test forms are necessary when a testing organization administers tests at different times. To accomplish this mode of testing, parallel test forms are assembled in which all forms have equivalent qualities so that examinees who have used different test forms can be evaluated objectively using the same scale. Consequently,

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parallel test forms ensure that their scores are equivalent even if different examinees with the same ability take distinct tests.

Automated test assemblies have resolved difficulties such as high computational costs [1], [2], maximization of the number of tests [3], [5], minimization of item exposure bias [4], and so on. Most recently, automated test assembly has been applied for computerized adaptive testing (such as [6], [7]), which selects and presents the optimal item for individual examiners.

Earlier studies [1], [2], [3], [4], [5], [8], [9], [10], [11], [12], [13], [14], [15] have formulated a test assembly as a combinational optimization problem. The test assembly seeks a combination of items that satisfies given test constraints, such as the test lengths and ability measurement accuracy from an item pool.

The most widely recognized automated test assembly is the Big Shadow Test method (BST), which uses Mixed-Integer Programming (MIP) [8]. This method assembles parallel test forms sequentially by minimizing the difference of measurement accuracies between a current assembled test and a set of items that remain in the item pool. Although the Big Shadow Test method can impose test constraints on parallel test forms effortlessly using MIP, the method does entail two crucially important shortcomings. First, the ability measurement accuracy of the examinee decreases as the assembled number of test forms increases. Second, this method does not guarantee maximization of the number of assembled test forms. Test organizations allocate different test forms to each examinee to secure the items from item leaks and exam cheating by the test-takers. Therefore, the second difficulty is a severe difficulty for automated test assembly. Ideally, the number of assembled test forms should exceed the number of examinees.

To resolve this shortcoming, Ishii et al. [3], [16] formalized an automated test assembly with overlapping conditions as a maximum clique problem (MCP), which is a combinational optimization in graph theory. The automated test assembly constructs a graph in which the vertices and the edges respectively represent tests satisfying the test constraint and represent satisfaction of the overlapping constraint. Then, this method extracts the maximum clique from the graph as parallel test forms. The automated test assembly can guarantee the maximum number of assembled test forms exactly. The maximum clique method assembled 10–1,000 times the number of assembled test forms that the traditional methods did. However, this method limits the number of assembled test forms to a hundred thousand because the maximum clique problem has high space complexity.

To reduce the high space complexity of the maximum clique method, Fuchimoto et al. [5] proposed the Hybrid Maximum Clique Algorithm with Parallel Integer Programming (HMCAPIP), which is known to assemble the greatest number of assembled test forms with the highest measurement accuracy. As the first step, test forms are assembled with the overlapping constraint as a maximum clique problem with low time complexity, but with high space complexity. The second step, using integer programming (IP) with low space complexity but with high time complexity, repeats the parallel search of the tests satisfied with the overlapping constraint for all currently assembled tests. However, HMCAPIP retains the heavy time complexity of IP. For example, it requires one week or more to assemble 300,000 test forms. Moreover, the parallel search effectiveness depends on the computer specifications.

To improve the number of assembled test forms, this study proposes a new automated test assembly using Zerosuppressed Binary Decision Diagrams (ZDD). A ZDD is an efficient graphical representation of a set of item combinations [17]. Actually, ZDD is derived by reducing a binary decision tree using reduction rules [17]. These reduction rules are able to decrease the calculation time and computer memory limitation efficiently. Because of this benefit of ZDD, many studies have solved real-world problems such as grid power loss minimization [18], region partitioning for disaster evacuation [19], architectural floor planning [20], and Stackelberg models of combinatorial congestion games [21].

Using the proposed method, each node in the binary decision tree corresponds to an item of an item pool. Each node has two edges, respectively representing whether the corresponding item is included in a test form or not. The binary decision tree can enumerate all parallel test forms with the satisfied test constraints. Nevertheless, the binary decision tree has high space complexity $O(2^n/n)$, where *n* represents the number of items. To relax this high space complexity, the proposed method compresses the binary decision tree using ZDD in a breadth-first manner [22]: an efficient construction technique for reducing computer memory and calculation time. Specifically, all equivalent nodes are shared, provided that they have equivalent measurement accuracies and equivalent test lengths. Unfortunately, measurement accuracies of two nodes are rarely equivalent. Therefore, the proposed method shares those nodes when the difference in measurement accuracies between the two nodes is less than the threshold value. Then, the measurement accuracy of the shared node is approximated by the average measurement accuracies of the two nodes. Consequently, the proposed method can assemble parallel test forms without redundantly repeating calculations for measurement accuracies and test lengths.

However, this ZDD has a larger measurement error than HMCAPIP has because the shared node is approximated by the average measurement accuracy. Furthermore, this ZDD is incapable of controlling overlapping items. To resolve these shortcomings, the proposed method repeats random sampling [17] from ZDD with low time complexity O(n) to enumerate parallel test forms with measurement errors that are less than a determined value and with a number of overlapping items that is less than a determined value.

Numerical experiments demonstrate that the proposed method can assemble 1,500,000 test forms within 24 hr, although the earlier method can assemble only 300,000 test forms within 10 days.

II. IRT

Most earlier studies of automated test assembly have evaluated the measurement accuracies of parallel test forms (such as [1], [2], [8], [10], [11], [12], [23]) using Item Response Theory (IRT) [24], [25]. It is noteworthy that IRT can measure the ability of examinees on the same scale, even when the examinees have taken different tests. In the two-parameter IRT logistic model, which is employed in most earlier studies, the probability that an examinee j(=1, 2, ..., m) with ability $\theta_i \in (-\infty, \infty)$ answer item

 $i(=1, 2, \ldots, n)$ correctly is defined as

$$p_i(\theta_j) = \frac{1}{1 + exp(-1.7a_i(\theta_j - b_i))},$$
(1)

where $a_i \in [0, \infty)$ and $b_i \in (-\infty, \infty)$ respectively represent the respective discrimination power and difficulty of item *i*. The asymptotic variance of estimated ability based on IRT approaches the inverse of Fisher Information [24]. Therefore, IRT typically employs Fisher Information as an index of the measurement accuracy for the examinee's ability to estimate. In the two-parameter logistic model, the Fisher Information is defined when item *i* provides an examinee's ability θ using the following item information function.

$$IIF_{i}(\theta) = 1.7^{2}a_{i}^{2}p_{i}(\theta)(1 - p_{i}(\theta)).$$
(2)

This item information function implies that items with high Fisher Information $IIF_i(\theta)$ are highly discriminatory in the examinee's ability. The test information function $TIF_{Test}(\theta)$ of a test form *Test* is defined as

$$TIF_{Test}(\theta) = \sum_{i \in Test} IIF_i(\theta).$$
(3)

The asymptotic standard error of estimating $\hat{\theta}$, which is $SE(\hat{\theta})$, is the reciprocal of square root of the item and test information function at a given ability level $\hat{\theta}$.

$$SE_i(\hat{\theta}) = \frac{1}{\sqrt{IIF_i(\hat{\theta})}},$$
 (4)

$$SE_{Test}(\hat{\theta}) = \frac{1}{\sqrt{TIF_{Test}(\hat{\theta})}}.$$
 (5)

Therefore, using the test information function, the testing organization administrators can estimate the measurement accuracy of a test form.

Actually, the test information function is a continuous function of the examinee ability and the item characteristic parameters. Traditional methods (e.g. [1], [2], [8], [10], [11], [12], [23]) treat values of the test information function discretely to simplify computation. For instance, these methods have been evaluated specifically for some points $\Theta = \{\theta_1, \ldots, \theta_k, \ldots, \theta_K\}$ on the ability level θ . According to traditional methods, this study treats the test information function function similarly.

III. TRADITIONAL METHODS OF AUTOMATED TEST ASSEMBLY

This section introduces two typical automated test assembly methods from earlier research.

A. BIG SHADOW TEST METHOD

The most widely recognized automated test assembly method, which uses mixed integer programming (MIP), is the *Big Shadow Test* method (BST) devised by van der Linden [8]. Actually, BST assembles parallel test forms sequentially by minimizing the difference of the test information between an assembled test form and a set of items remaining in the item pool. The set of remaining items is called the *shadow test*. Actually, BST optimizes the following MIP problem. **variables**

$$x_i = \begin{cases} 1 & \text{if } i\text{-th item is selected} \\ & \text{into the assembling test form} \\ 0 & \text{otherwise} \end{cases}$$
$$y \ge 0,$$
$$z_i = \begin{cases} 1 & \text{if } i\text{-th item is selected} \\ & \text{into the shadow test form} \\ 0 & \text{otherwise} \end{cases}$$

y

minimize

subject to

$$\sum_{k=1}^{K} \left| \sum_{i=1}^{n} IIF_{i}(\theta_{k})x_{i} - T(\theta_{k}) \right| \le My, \tag{6}$$

$$\sum_{k=1}^{K} \left| \sum_{i=1}^{n} IIF_{i}(\theta_{k}) z_{i} - T_{ST}(\theta_{k}) \right| \le M_{ST} y, \tag{7}$$

$$\sum_{i=1}^{n} x_i = M, \tag{8}$$

$$\sum_{i=1}^{n} z_i = M_{ST},\tag{9}$$

$$x_i + z_i \le 1.$$
 (10)
(*i* = 1, 2, ..., *n*)

where

$$T_{ST}(\theta_k) = \frac{M_{ST}}{M} T(\theta_k), \qquad (11)$$

Therein, *M* and M_{ST} respectively represent the numbers of items in the assembling test form and the shadow test form. Also, $T(\theta_k)$ denotes a target value of the test information function at the ability level θ_k for the assembling test form. For the shadow test, $T_{ST}(\theta_k)$ is a target value of the test information function at ability level θ_k . The test quality constraints without an information function (e.g., test time limits) can be included among the constraints of the MIP.

Actually, *y* simultaneously represents the minimum difference between the information function of the assembled test and the target value $T(\theta_k)$, and the difference between information functions of the shadow test and the target value $T_{ST}(\theta_k)$.

Solving the MIP assembles a test form using items one-by-one to assemble parallel test forms. Although this greedy algorithm of BST reduces computational costs, its measurement accuracy for the examinee's ability decreases as the number of assembled test forms increases.



FIGURE 1. Outline of the maximum clique method.

B. HYBRID MAXIMUM CLIQUE ALGORITHM USING PARALLEL INTEGER PROGRAMMING METHOD

Hybrid Maximum Clique Algorithm Using Parallel Integer Programming method (HMCAPIP) [5] is known to assemble the greatest number of tests with the highest measurement accuracy.

Many automated test assemblies [1], [2], [8], [10], [11], [12], [23] have solved a problem to minimize differences in ability measurement accuracies based on test information among tests. Nevertheless, they are not guaranteed to maximize the number of assembled test forms. Testing organizations must therefore allocate different tests to each examinee to secure the item contents.

To overcome this difficulty, Fuchimoto et al. [5] proposed a two-step parallel algorithm. The first step of their method assembles parallel test forms with an overlapping constraint as a maximum clique problem [3], [16] that has low time complexity but high space complexity. The clique is a graph structure, which is any two vertices with an edge. Here, the overlapping constraint (OC) restricts the number of overlapping items among tests. Figure 1 presents an outline of the maximum clique method. The method constructs a graph in which the vertices and the edges respectively represent tests satisfying the test constraint and tests satisfying the overlapping constraint. The maximum clique method extracts the maximum clique as parallel test forms from the graph.

The second step, using integer programming (IP) method [26] with low space complexity but high time complexity, repeats the parallel search of the tests satisfied with the overlapping constraint for all currently assembled tests. The IP for assembly of a new test is presented below.

where

$$x_i = \begin{cases} 1 & \text{if the } i\text{-th item} \\ \text{is selected in the feasible test, and} \\ 0 & \text{otherwise.} \end{cases}$$

maximize

$$\sum_{i=1}^{n} \lambda_i x_i, \tag{12}$$



FIGURE 2. Binary decision tree and zero suppressed binary decision diagrams.

subject to

$$\sum_{i=1}^{n} x_i = \mathbf{M},\tag{13}$$

$$LB_{\theta_k} \le \sum_{i=1}^n IIF_i(\theta_k) x_i \le UB_{\theta_k},\tag{14}$$

$$(k = 1, 2, ..., K)$$

$$\sum_{i=1}^{n} X_{i,r} x_{i} \leq OC,$$

$$(r = 1, 2, ..., |C|)$$

$$X_{i,r} = \begin{cases} 1 & \text{if the } i\text{-th item is selected in the } r\text{-th test} \\ & \text{in the current clique } C, \text{ and} \\ 0 & \text{otherwise.} \end{cases}$$
(15)

Therein, $\lambda_1, \lambda_2, \ldots, \lambda_n$ respectively denote random variables distributed uniformly on [0,1], LB_{θ_k} and UB_{θ_k} denote a lower bound and an upper bound for the test information function on $TIF_{Test}(\theta_k)$. Actually, $\{\lambda_i\}(0 \le i \le n)$ are resampled after each problem is solved.

IV. PROPOSED METHOD

Currently, HMCAPIP is known to be capable of assembling the greatest number of test forms. Nevertheless, the improvement of HMCAPIP is constrained because of the high time complexity of IP in the second step. Particularly, HMCAPIP requires one week or more to assemble 300,000 tests because the IP computation time increases along with the number of assembled test forms. Moreover, the HMCAPIP parallel search performance depends on the computer specifications.

To resolve these difficulties, we propose a new automated test assembly: ATA-ZDD (Automated Test Assembly using ZDD). According to the proposed method, each node in the binary decision tree corresponds to an item of an item pool. Each node has two edges, respectively representing that the corresponding item is included in a test form, or not. The binary decision tree can enumerate all parallel test forms with the satisfied test constraints. Nevertheless, the binary decision tree has high space complexity $O(2^n/n)$. To relax this high space complexity, the proposed method



(1) root node (2) child node (3) share node (4) connect 1-terminal node (5) connect 0-terminal node

FIGURE 3. Outline of the proposed method.

compresses the binary decision tree using ZDD based on a breadth-first manner [22], [27], which is known as an efficient construction technique for reducing the necessities for computer memory and calculation time. Specifically, all equivalent nodes are shared, provided that they have the same measurement accuracies and the same test lengths. Because of this feature, the proposed method can assemble the parallel test forms without redundantly repeating calculations for the measurement accuracies and the test lengths.

A. ZERO SUPPRESSED BINARY DECISION DIAGRAMS (ZDD)

Actually, Zero Suppressed Binary Decision Diagrams (ZDD) [17] constitute an efficient data structure for a set of item combinations from a finite set.

Figures 2(a) and 2(b) respectively depict examples of binary decision tree and zero-suppressed binary decision diagrams. These data structures have terminal nodes of two kinds represented as rectangles in Fig. 2: 0-terminal and 1-terminal. Paths from the root node to the 1-terminal node in these data structures correspond to a set of item combinations. Then, every non-terminal node shown as a circle in Fig. 2 is labeled by an element of a finite set with order. Moreover, each has two edges: the 0-edge and 1-edge. The 1-edge (0-edge) signifies that the parent node is included (not included) in the item combinations. Therefore, the data structures of Fig. 2 correspond to the same set of item combinations, which is $\{a, c\}, \{b, c\}, \{c\}\}$.

The salient difference between data structures of Figs. 2(a) and 2(b) is their degree of compression efficiency. In fact, ZDD can enumerate only three nodes for the set of item combinations in Fig. 2(b). To construct efficient data structures, Minato [17] applies the following two reduction rules to the binary decision tree:

- Share all equivalent nodes having the same item and the same pair of children.
- Delete all nodes for which 1-edge points directly to the 0-terminal node.

By the two reduction rules, ZDD can enumerate all feasible solutions efficiently with a reasonable calculation time and memory limitation.

B. AUTOMATED TEST ASSEMBLY USING ZDD (ATA-ZDD)

This section presents a new automated test assembly: ATA-ZDD. For automated test assembly using ZDD, the analyses used for this study define a finite set $I = \{x_1, x_2, ..., x_n\}$ with ordered items, where *n* is the item pool size. Then $S \subseteq I$ is designated as an item combination. For a given test constraint function $f: 2^S \rightarrow \{0, 1\}$, the families of sets \mathcal{T} for *f* are denoted as $\mathcal{T} = \{S \subseteq I \mid f(S) = 1\}$, which are called the parallel test forms. Here, the test constraints are defined formally as presented below.

$$|S| = M \text{ (test lengths)}, \tag{16}$$

$$LB_{\theta_k} \leq \sum_{x_i \in S} IIF_{x_i}(\theta_k) \leq UB_{\theta_k}.$$

(k = 1, 2, ..., K)
(test information constraints) (17)

The main idea of ATA-ZDD is to enumerate the item combinations satisfying these test constraints using ZDD. Here, we describe the use a test length variable as *TL* and a test information array as $TI = [ti_1, \ldots, ti_k, \ldots, ti_K]$ for using the breadth-first technique [22], [27] and branch-and-bound. The test length variable and each element of the test information array respectively correspond to |S| (eq. 16) and $\sum_{x_i \in S} IIF_{x_i}(\theta_k)$ (eq. 17) at ability level θ_k . The main algorithm of ATA-ZDD consists of five steps, as presented in Fig. 3.

- 1) Step 1 generates a root node x_1 and sets zero for the test length variable *TL* and each element *TI*[*k*] of the test information array.
- 2) Step 2 generates a 0-child node and a 1-child node with a 0-edge and a 1-edge. Then, step 2 adds one to the test length variable *TL* of 1-child nodes. Furthermore, step 2 adds the item information $I_i(\theta_k)$ of *i* to each element TI[k] of the test information array of 1-child nodes.
- 3) Step 3 shares all equivalent nodes (having the equivalent test length variable *TL* and the equivalent test information array *TI*). Nevertheless, ATA-ZDD shares those nodes when the difference in test information between two nodes is less than the threshold value

Algorithm 1 ATA-ZDD procedure ATA-ZDD(n, M)1: create a new node Vroot ⊳ root node 3 v_{root}.state.TL • for $k \leftarrow 1$ to K do v_{root} .state. $TI[k] \leftarrow 0$ 6: 7: end for $N_1 \leftarrow \{v_{root}\}\$ for $i \leftarrow 2$ to n do N; is node sets of depth *i* 8: $N_i \leftarrow \emptyset$ 10: 11: end for $N_{n+1} \leftarrow \{0\text{-terminal node}, 1\text{-terminal node}\}$ 12: 13: $i \leftarrow 1$ to n do for each $v \in N_i$ do for i for each $x \in \{0, 1\}$ do $\{i', state'\} \leftarrow \text{Child}(i, M, v.state, x)$ ⊳ 0-edge, 1-edge i > i' is the depth of the child node. *state'* is *TL* and *TI* of the child node. $\lor i$ is the dep $v' \leftarrow$ create a new node if $\{i', state'\}$ is $\{n + 1, 0\}$ then $v' \leftarrow$ 0-terminal node else if $\{i', state'\}$ is $\{n + 1, 1\}$ then ▷ child node ← 1-terminal node else $v'.state \leftarrow state$ $rac{1}{2} \leftarrow Fal$ share_node \leftarrow False for each $w \in N_{i+1}$ do $\begin{array}{l} \operatorname{if} v'.\operatorname{state}.TL = w.\operatorname{state}.TL \ \text{then} \\ \operatorname{for} k \leftarrow 1 \ \text{to} K \ \text{do} \\ \operatorname{if} I_{th} \leq |v'.\operatorname{state}.TI[k] - w.\operatorname{state}.TI[k]| \ \text{then} \end{array}$ next w end if end for UpdateState(v', w) $\leftarrow w$ ⊳ share node share_node \leftarrow True break end if end for each if share_node is False then $N_{i+1} \leftarrow N_{i+1} \cup v$ 40: 41: 42: 43: 44: 45: 46: end if end if $v.child[x] \leftarrow v$ end for each end for each end for return Reduce(v_{root}) 47 end procedure 48: 49: 50: 51: 52: procedure Child(i, M, state, x)if x = 1 then $state'.TL \leftarrow state.TL + 1$ for $k \leftarrow 1$ to K do $state'.TI[k] \leftarrow state.TI[k] + IIF_i(\theta_k)$ $\triangleright IIF_i(\theta_k)$ in eq(2) 52: 53: 54: 55: 56: 57: end for end if if state'.TL = M then for k1 to K do $k \leftarrow 1$ to K do if not $LB_{\theta_k} < state'.TI[k] < UB_{\theta_k}$ then 58: 59: 60: 62: 63: 64: 65: return $\{n + 1, 0\}$ ⊳ 0-terminal node end if end for return $\{n + 1, 1\}$ ▷ 1-terminal node return μ . end if if state'. TL + n - i < M then for $k \leftarrow 1$ to K do if $UB_{\theta_k} < state'. TI[k]$ then 66: 67: 68: 69: 70: 71: 72: 73: 74: return $\{n + 1, 0\}$ ⊳ 0-terminal node end if end for end if return $\{i + 1, state'\}$ end procedure **procedure** UpdateState(v', w) for $k \leftarrow 1$ to K do w.state. $TI[k] \leftarrow (v'.state.TI[k] + w.state.TI[k])/2$ 75: end for 76: end procedure

 I_{th} because the test information arrays of two nodes are rarely equivalent. Then, each element of the test information array is approximated by the average of the test information elements of two nodes when the nodes are shared.

- 4) Step 4 connects 1-edge to 1-terminal node if the test length variable *TL* and the test information array *TI* satisfy the test constraints (eq. 16, eq. 17) after Step 3.
- 5) Step 5 prunes a 1-edge or 0-edge that does not satisfy the test constraint by connecting the 0-terminal node. The pruning has the three conditions presented below.

```
1. M < TL.
```

2. $UB_{\theta_k} < TI[k]$ (k = 1, 2, ..., K).

3.
$$M = TL$$
 and $TI[k] < LB_{\theta_k}$
 $(k = 1, 2, \dots, K).$

6) ATA-ZDD repeats Step 2 through Step 5 for all items of finite set *I* according to the order. Then, ATA-ZDD applies the reduction rules to the constructed ZDD.

The ATA-ZDD algorithm is presented as Algorithm 1. Algorithm 1 is unable to enumerate exactly parallel test forms to satisfy the test information constraints (eq. 17) because each element of the test information array for shared nodes is approximated by the average of the test information of two nodes in Step 3. Furthermore, this ZDD cannot control overlapping items.

To resolve these shortcomings, ATA-ZDD enumerates test forms that satisfy these constraints exactly using random sampling [17] with low time complexity O(n) from ZDD.

For this discussion, we define the families of sets with the test constraints and the overlapping constraints as parallel test forms with overlapping items T_{OC} .

The algorithm consists of the following three steps.

- 1) Step 1 sets T_{OC} to ϕ .
- 2) Step 2 searches for a test form using random sampling [17] from ZDD ($T \in T$). Here, the random sampling has low time complexity O(n).
- 3) Step 3 checks that the random sampling test form *T* satisfies the test information constraints (eq. 17) and the overlapping constraints with all parallel test forms with overlapping items \mathcal{T}_{OC} ($\forall T_{OC} \in \mathcal{T}_{OC} \mid (|T_{OC} \cap T| \leq OC)$). When the random sampling test form *T* satisfies these constraints, it is added to the parallel test forms with overlapping items \mathcal{T}_{OC} ($\mathcal{T}_{OC} \leftarrow \mathcal{T}_{OC} \cup T$).
- 4) The proposed method repeats Step 1 through Step 3 until a determined calculation time is reached.

This algorithm is shown in Algorithm 2 as ATA-ZDD with OC.

Thus, ATA-ZDD with OC can enumerate parallel test forms with the equivalent test information and with the number of overlapping items that is less than a determined value via repeating random sampling [17] from ZDD with low time complexity O(n).

V. EXPERIMENTS

This section presents experiments demonstrating the effectiveness of the proposed method: ATA-ZDD.

A. EFFECTIVENESS OF THE THRESHOLD PARAMETER

The proposed method has a tradeoff by threshold parameter I_{th} between the number of assembled test forms and that of nodes for ZDD construction. Therefore, we evaluate the tradeoff by changing the value of the threshold parameter to obtain the optimal value maximizing the number of assembled test forms. We compare the performances by changing the values of the threshold parameter I_{th} using both simulated and actual item pools. Items in the simulated item pools have discrimination parameters and difficulty

Algorithm 2 ATA-ZDD with OC

1:	procedure ATA-ZDD with OC(OC)
2:	$\mathcal{T}_{OC} \leftarrow \emptyset$
3:	while within a time limitation do
4:	for each $T \in \mathcal{T}$ do \triangleright random sampling
5:	for each $k \in K$ do
6:	$TIF_{\theta_k} \leftarrow CalculateTestInfo(T, \theta_k) \qquad \triangleright eq(3)$
7:	if $TIF_{\theta_k} < LB_{\theta_k}$ or $UB_{\theta_k} < TIF_{\theta_k}$ then
8:	Test information constraint
9:	Next T
10:	end if
11:	end for
12:	for each $T_{OC} \in T_{OC}$ do
13:	if $OC < T \cap T_{OC} $ then
14:	▷ Overlap constraint
15:	Next T
16:	end if
17:	end for
18:	$\mathcal{T}_{OC} \leftarrow \mathcal{T}_{OC} \cup T$
19:	end for
20:	end while
21:	return T _{OC}
22:	end procedure

TABLE 1. Details of the actual item pool.

Item									
Pool	Paran	neter a		Parameter b					
Size	Range	Mean	SD	Range	Mean	SD			
87	0.150.67	0.35	0.13	-2.094.55	0.73	1.62			
93	0.190.69	0.43	0.12	-3.923.61	-0.79	1.19			
104	0.131.10	0.59	0.21	-0.184.55	1.50	1.18			
141	0.241.09	0.64	0.15	-1.413.91	0.60	0.85			
158	0.153.08	0.44	0.25	-4.004.00	-1.12	1.43			
175	0.120.93	0.39	0.13	-2.933.12	-0.25	1.11			
220	0.160.92	0.46	0.15	-4.002.82	-1.28	1.09			
Total									
978	0.123.08	0.46	0.19	-4.004.55	-0.22	1.57			

TABLE 2. Test information constraints for automated test assembly.

$\mathrm{TIF}(heta)(\mathrm{Lower \ bound}\ /\ \mathrm{Upper \ bound})$										
$\theta = -2.0$	$\theta = -1.0$	$\theta = 0.0$	$\theta = 1.0$	$\theta = 2.0$						
8.0/9.6	12.8/14.4	12.8/14.4	12.8/14.4	8.0/9.6						

parameters according to the two-parameter logistic model of IRT. We generated discrimination parameters as $log_2 a \sim N(0, 1^2)$ and difficulty parameters as $b \sim N(0, 1^2)$. A detailed description of the actual item pool is presented in Table 1. This actual item pool is used for the synthetic personality inventory (SPI) examination: a popular Japanese aptitude test [28].

For this study, the constraints applied for the test are presented below.

- 1) The test contains 100 items.
- The test information constraints are described by the lower and upper bounds of the test information function in Table 2.

We determined these constraints according to the actual test setting [28]. The threshold parameter of ATA-ZDD is changed from 0.01 to 0.45 in 0.01 steps. Overlapping items are not controlled for this experiment.

Here, we conduct experiments using a computer (Ryzen 9 5950X 3.40 GHz CPU; AMD Corp.) with 128 GB main memory and operating system (64bit Ubuntu; Linux).

Table 3 presents the number of assembled test forms by changing the value of I_{th} . In the table, No. tests signifies the number of assembled test forms, Compression Ratio expresses the number of nodes in ZDD divided by the number of nodes in the binary decision tree, and Time denotes the calculation time (minute) for ZDD construction.

As described previously, the proposed method entails a tradeoff between the number of assembled test forms and that of nodes for ZDD construction. When the threshold parameter I_{th} is small, the proposed method tends to assemble the greatest number of assembled test forms, but it causes memory overflow.

When the threshold parameter I_{th} becomes large, the calculation time and the number of nodes for ZDD construction decreases because the number of shared nodes is increased.

Therefore, to decrease the calculation time and memory limitations, the threshold parameter should be increased. As described herein, the threshold is determined by the value which can assemble the greatest number of assembled test forms for each item pool.

Regarded in greater detail, Table 4 shows the number of prunings in the Algorithm. 1 and the compression ratio obtained using the reduction rules. When the threshold parameter I_{th} becomes sufficiently small, the number of prunings increases because the number of shared nodes decreases and the number of branches increases. On the other hand, differences in the compression ratio with reduction rules are small, irrespective of the threshold parameter I_{th} .

B. COMPARISON OF ATA-ZDD TO CONVENTIONALLY USED METHODS

To demonstrate the ATA-ZDD benefits, we compare the number of assembled test forms of ATA-ZDD with those produced using the traditional methods of (Big Shadow Test Method [8] (designated for comparison as BST) and Hybrid Maximum Clique Algorithm with Parallel Integer Programming (designated for comparison as s HMCAPIP) [5]) using simulated and actual item pools described in the preceding subsection.

We set the test constraints as presented below.

- 1) The test contains 100 items.
- The allowed maximum numbers of overlapping items are changed from two to thirty by increments of two.
- 3) The time limitation of all methods is 24 hr.
- 4) The test information constraints are the same as those presented in the preceding subsection.

We determined the parameter values of HMCAPIP according to an explanation given in the literature by Fuchimoto et al. [5]. For HMCAPIP and BST, we apply CPLEX [29] for the integer programming problem.

Table 5 presents the numbers of assembled test forms produced using the proposed method and using the traditional

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		Time		1202	220	193	142	66	78	61	40	39	24	11	5	5	S	3	3	3	61
	Pool Size $= 978$	Compression ratio	Memory Over	$3.77 imes 10^{-288}$	$2.37 imes 10^{-288}$	$1.57 imes 10^{-288}$	1.18×10^{-288}	8.04×10^{-289}	8.22×10^{-289}	$5.50 imes 10^{-289}$	$3.73 imes 10^{-289}$	$2.05 imes 10^{-289}$	$3.24 imes 10^{-289}$	3.08×10^{-289}	2.65×10^{-289}	$1.57 imes 10^{-289}$	1.19×10^{-289}	9.59×10^{-290}	$8.53 imes 10^{-290}$	8.21×10^{-290}	4.15×10^{-290}
	Item	No. tests	L.	4.65×10^{127}	4.21×10^{126}	3.01×10^{128}	1.34×10^{130}	9.11×10^{123}	1.56×10^{123}	5.29×10^{120}	7.82×10^{124}	3.11×10^{117}	5.33×10^{120}	1.17×10^{129}	1.07×10^{128}	9.87×10^{123}	2.73×10^{119}	1.75×10^{121}	1.31×10^{120}	8.62×10^{116}	2.19×10^{119}
		Time												1361	959	550	330	260	210	133	85
neter	Pool Size $= 2000$	Compression ratio	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	2.16×10^{-594}	1.85×10^{-594}	1.44×10^{-594}	1.21×10^{-594}	8.95×10^{-595}	7.99×10^{-595}	6.13×10^{-595}	4.77×10^{-595}
parar	Item	No. tests												2.11×10^{167}	6.34×10^{166}	3.66×10^{167}	2.56×10^{167}	2.11×10^{167}	1.05×10^{167}	4.18×10^{167}	1.13×10^{167}
		Time								1122	654	338	258	132	78	49	25	17	12	8	7
	n Pool Size = 1000	Compression ratio	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	Memory Over	$1.20 imes 10^{-293}$	8.33×10^{-294}	6.84×10^{-294}	$6.00 imes 10^{-294}$	4.41×10^{-294}	3.25×10^{-294}	$2.51 imes 10^{-294}$	1.73×10^{-294}	1.37×10^{-294}	1.08×10^{-294}	$8.54 imes 10^{-295}$	$7.73 imes 10^{-295}$
	Iten	No. tests								1.67×10^{136}	1.43×10^{136}	1.38×10^{136}	8.12×10^{135}	3.20×10^{136}	1.03×10^{136}	9.10×10^{135}	1.51×10^{136}	1.93×10^{135}	1.51×10^{136}	9.54×10^{135}	3.48×10^{135}
		I_{th}	under 0.27	0.28	0.29	0.30	0.31	0.32	0.33	0.34	0.35	0.36	0.37	0.38	0.39	0.40	0.41	0.42	0.43	0.44	0.45

methods, by changing item pool sizes and overlapping constraints.

When OC becomes large, the proposed method can assemble a greater number of assembled test forms than the traditional methods do. It is noteworthy that the proposed method can assemble the 1,500,000 test forms within 24 hr, which would take one month or more if using conventional methods. These findings suggest that the proposed method has important advantages in large-scale testing, which necessitates the number of test forms.

Even when OC becomes small, HMCAPIP can assemble a slightly greater number of tests than other methods do. The results demonstrate that the numbers converge to the maximum number of assembled test forms because, as a result of the tight OC, the exact maximum number of test

0.45	0.44	0.43	0.42	0.41	0.40	0.39	0.38	0.37	0.36	0.35	0.34	0.33	0.32	0.31	0.30	0.29	0.28	under 0.27	I_{th}	
901037 0.77	956115 0.78	1196380 0.78	1523517 0.78	1921650 0.79	2794332 0.79	3634472 0.79	4852511 0.80	6636419 0.78	7537993 0.79	8234729 0.78	9239892 0.79	Memory Over	Memory Over	No. pruning Reduction rule	Item Pool Size $= 1000$					
8359099 0.64	10889604 0.64	12961675 0.63	13716345 0.63	14023900 0.63	14591090 0.63	15892039 0.63	17023890 0.64	Memory Over	Memory Over	No. pruning Reduction rule	Item Pool Size $= 2000$									
435407 0.02	547434 0.03	547942 0.00	612405 0.03	827739 0.03	857468 0.04	719357 0.00	1179711 0.06	1865923 0.04	1939610 0.02	2070770 0.03	2692426 0.04	3034305 0.05	3413287 0.04	4100665 0.06	4868817 0.06	5389210 0.01	5892801 0.08	Memory Over	No. pruning Reduction rule	Item Pool Size $= 978$

forms is not large. Nevertheless, because the test information is approximated by the mean when the nodes of ZDD are shared, the proposed method does not guarantee exactly the maximum number of assembled test forms. Therefore, the performance of the proposed method is limited with a tight OC.

When $OC \ge 24$, because of the time complexity O(n) of random sampling, the proposed method for item pool size = 1000 can assemble a greater number of test forms than the proposed method for item pool size = 2000 does. In fact, when OC = 24, the proposed method for item pool size = 1000 samples 1,640,000,000 test forms, but the proposed method for item pool size = 2000 samples only 630,000,000 test forms.

Nevertheless, because each element of the test information array is approximated by the mean when nodes are shared, ATA-ZDD does not guarantee exactly all enumerations with satisfaction of the test constraints. To evaluate the effectiveness of this approximation, we simulate the percentage of paths which satisfy the test information constraint when using random sampling. Specifically, when the random sampling is repeated one billion times, this experiment calculates the percentage of paths which strictly satisfy the constraints of the test information.

TABLE 5. Numbers of tests assembled in 24 hours.

Item Pool				
Size	oc	BST	HMCAPIP	Proposal
	2	5	18	2
	4	6	19	4
	6	7	20	5
	8	7	24	7
	10	10	30	13
	12	17	43	28
	14	23	81	70
1000	16	56	200	220
1000	18	61	650	800
	20	67	2198	3654
	20	72	2264	16500
	24	75	4240	57996
	24	91	4240	108600
	20	97	5659	103050
	20	100	6174	121200
	30	100	6180	124307
	32	102	6189	124400
	34	104	6221	124423
	36	109	6235	124449
	38	111	6372	125123
	40	117	6514	125192
	2	5	22	4
	4	6	28	10
	6	9	45	26
	8	17	103	77
	10	23	379	342
	12	46	1802	1879
	14	76	6779	9991
2000	16	102	10163	34422
	18	109	10163	52232
	20	113	11122	52271
	22	126	11219	53223
	24	127	11798	53311
	26	128	11976	53480
	28	130	12121	54126
	30	135	12273	54212
	32	141	12333	54392
	34	144	12342	54423
	36	144	12365	54446
	38	149	12383	54876
	40	154	12412	54928
	2	3	18	22220
	4	4	20	2
	6	ч К	20	1
	- 0		22	4
	10	7	20	10
	10	7	35	10
	12	9	59	21
0.50	14	12	127	137
978	16	33	403	473
(actual)	18	37	1537	1895
	20	44	7038	8783
	22	160	30808	45243
	24	256	97423	147086
	26	259	97823	853324
	28	261	99852	1545602
	30	265	99999	1546212
	32	268	100021	1548327
	34	273	100112	1548452
	36	275	100222	1548498
	38	281	100258	1548675
	40	0.00	100214	1748000

TABLE 6. Percentage of paths satisfying the test information constraint.

Item Pool Size	I_{th}	Percentage of paths
1000	0.17	0.07
2000	0.20	0.07
978	0.16	0.51

Table 6 shows that the percentage of paths that satisfy the constraints of the test information. The results suggest that

the proposed method still has room for improvement in the threshold parameter because the number of strictly satisfied tests decreases as the amount of node-sharing increases.

VI. CONCLUSION

We proposed a new automated test assembly: ATA-ZDD. According to this proposed method, each node in the binary decision tree corresponds to an item of an item pool. Each node has two edges, respectively signifying that the corresponding item is included in a test form, or not. Furthermore, all equivalent nodes are shared, providing that they have the same measurement accuracy and the same test length.

Numerical experiments demonstrated that the proposed method assembled a greater number of test forms than the conventional methods did. It is noteworthy that the proposed method was able to assemble 1,500,000 test forms within 24 hr, whereas a currently widely used method assembled only 300,000 test forms within 10 days. Moreover, these results suggest that the drastically different quantities of assembled parallel test forms created using these methods would differ increasingly with extended calculation time.

Nevertheless, ATA-ZDD does not guarantee exactly all enumerations with the satisfaction of test constraints: each element of the test information array is approximated by the mean when nodes are shared. Therefore, the proposed method still has room for improvement of its threshold parameter optimization because the number of strictly satisfied tests is reduced as the number of node-sharing increases.

Furthermore, this study specifically examines automated test assembly using only those constraints related to the test length and test information. In fact, actual examinations require other test constraints. For instance, the proposed method does not regulate the number of times each item has been used in the assembled test forms. Therefore, the distribution of item usage counts is not uniform, which is designated as an item exposure bias problem [30]. The exposure bias problem is known to impair the reliability of items and tests [30]. To resolve the item exposure problem, we expect to implement the proposed method using a probabilistic approach of item exposure such as probabilistic eligibility by Linden [31] in computerized adaptive testing (CAT).

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