

# Adjustable Current Limiting Function With a Monolithically Integrated SiC Circuit Breaker Device

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**Abstract**—This article proposes a current limiting function for a self-sensing and self-triggering monolithically integrated SiC circuit breaker device. The proposed function provides the device not only with a fast-response current breaking operation but also with the current limiting operation, including supplying a constant current to the load and preventing the detection of inrush currents. This function is suitable for replacing mechanical conductors in initial charging circuits within rectifiers and safety equipment in case of overcurrent phenomena. The proposed method achieves certain constant currents through a simple variation of the gate-drive circuit with the adjustable parameters of an additional MOSFET. The mechanism of the current limiting function is verified using TCAD simulations based on certain conditions. Consequently, experimental results verified that the circuit breaker device with the current limiting function reduces the inrush current by up to 76.9% using a 500 VDC distribution circuit system.

**Index Terms**—Current limiter, JFET, monolithic integration, self-triggered, silicon carbide, solid-state circuit breaker.

## I. INTRODUCTION

DC power distribution systems are an important part of technology related to supporting future power transmission systems. One of the most important issues to be overcome in DC distribution systems is ensuring safety against non-zero crossing

direct currents [1], [2], [3]. Circuit breakers and current limiters are essential for preventing equipment damage from high  $di/dt$  events, such as short circuits and inrush currents in DC power distribution systems. Furthermore, high inrush currents may be introduced into DC applications with high inductive load energy, resulting in failures and safety concerns.

However, mechanical circuit breakers are plagued by potential problems owing to their bulky bodies and their inability to address accidents that exhibit fast transient responses. Moreover, the initial charging circuit used when applying power to the DC coupling capacitor for rectifiers suffers from a bottleneck with the mechanical conductor, although it is not used during the steady-state period [4], [5].

Thus, a protection technology using semiconductor devices is a strong candidate for supporting high safety in DC power distribution systems [6], [7]. Semiconductor-based circuit breakers and current limiters have been offered as system-level solutions that combine intelligent technologies [8], [9], [10], [11], [12], [13], [14], [15]. Silicon carbide (SiC) material provides the power semiconductor devices fully demonstrated compared to existing silicon (Si) power devices [16], [17]. In particular, these characteristics provide excellent performance in circuit breakers and current limiters against fast turn-off speeds, low resistance, and higher operating temperature owing to cutoff and current limiting operations, rendering them suitable for the applications.

A monolithically integrated SiC circuit breaker device has been developed as a promising candidate for fast-response protection against DC system accidents [18], [19], [20], [21], [22]. The solid-state circuit breaker device comprises technologies that function on a self-sensing, self-triggering basis based on “thyristor dual” functionality with a pJFET and nJFET [23], [24], [25]. Sensing components for operating solid-state circuit breakers are plagued by several challenges related to conduction loss and delays owing to auxiliary circuits. Therefore, the removal of the auxiliary circuits is an important technique for reducing the detection time and number of components. Based on these perspectives, the structure can provide even faster interruption speeds than conventional solid-state circuit breakers, thereby contributing to the suppression of accidental currents.

The circuit breaker device has been analyzed using the technology computer-aided design (TCAD) simulations based on the basic design methodology [18] and fabricated [19]. In addition, the fabricated circuit breaker device has been verified to evaluate

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the blocking performances up to 800 VDC [20], [21]. In general, the circuit breaker represents a two-pole device. However, a third pin (source) is provided that accepts an external control signal to extend the current limiting capability [22]. This function is useful as an alternative method for the initial charging circuit to mitigate the inrush current to the DC coupling capacitor for the rectifiers. Moreover, this principle can be applied to drive circuit technology to provide multifunctional solutions.

Recently, several proposals have been developed for current limiting functions of solid-state circuit breakers. For example, circuit breakers [12], [13], [14] consist of a current sensor, a latch circuit for determining the time constant, a gate drive circuit for use in the current limiting function, and a circuit breaker [15] is adapted a microcontroller contributes to short circuit, over current protection, and inrush current suppression with pulse width modulation (PWM). On the other hand, the circuit breaker device with the “thyristor dual” concept provides these functions in a monolithic integration. Therefore, it has the advantage over the current limiting function with the circuit breakers in that the device operates without the need for additional components.

This article proposes a current limiting function that enhances the monolithically integrated SiC circuit breaker device. The function is realized through the modulation of a current bypass through the aforementioned source pin. The function can control the limiting current value using a MOSFET and a gate-drive circuit with adjustable parameters externally connected to the source terminal of the circuit breaker device. Moreover, the proposed function allows for the extension of the current limiting operation, including providing a constant current to the load and preventing the triggering of inrush currents. The experimental results are demonstrated using a 500 VDC distribution system. Moreover, the previous report [22] has never discussed the mechanism of the current limiting function inside the device in detail. The simulation results show that the proposed method [22] contributes to the formation of a current bypass in the circuit breaker device owing to the low resistance of the source side.

## II. PROTECTION FUNCTION OF DIRECT CURRENT APPLICATIONS

Fig. 1 shows the equivalent circuit diagram of the DC power distribution system, and Fig. 2 shows the waveforms of the inrush current in the DC system. In DC systems, a power source is supplied to the loads through a DC bus. Furthermore, a decoupling capacitor  $C_{load}$  is connected in parallel to the load to stabilize the input voltage  $V_{DD}$ . A current limiting resistance and mechanical conductor are incorporated to limit the inrush current for application as the initial charge circuit. The mechanical conductor is connected only for its switching function between current limiting and steady-state operations. However, the mechanical conductor is one of the factors that makes power converters bulky and degrades the contact, even though they are only used for a very short time during initial start-up operations.

Moreover, circuit breakers should serve from accidents. As shown in Fig. 1, the DC power distribution system comprises

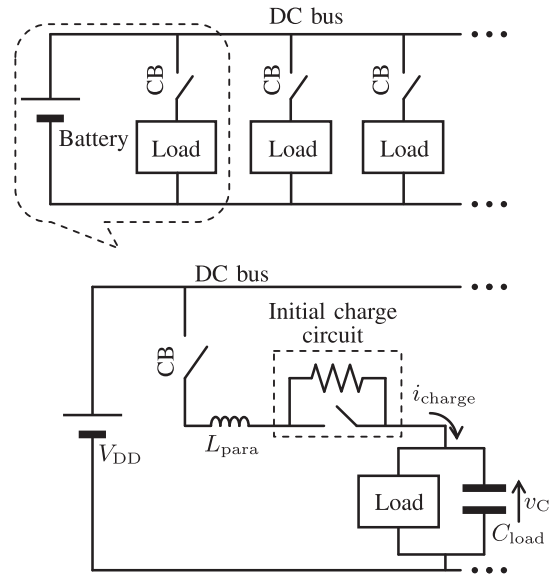


Fig. 1. Circuit configuration of the DC system including parasitic parameters.

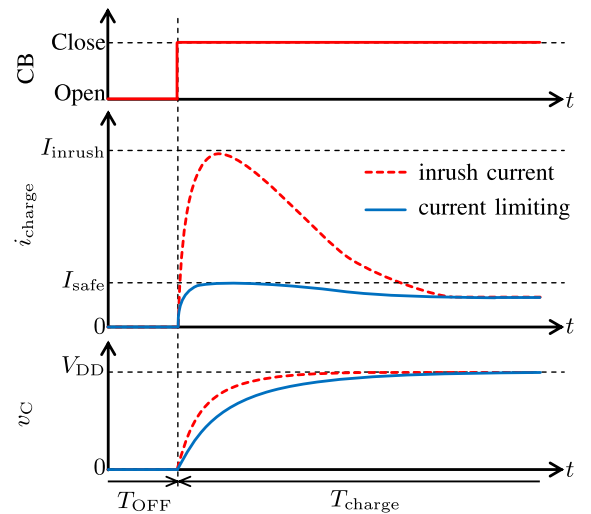


Fig. 2. Waveforms of the inrush current in the DC system.

multiple loads connected to a single bus. However, the configuration is not flexible under fault conditions. To protect other loads from accidents, circuit breakers (CB) are connected separately at the front ends of the loads [1].

During an accident, the energy stored in the wiring inductance  $L_{para}$  generates accident energy  $E_{fault}$ , which is calculated as

$$E_{fault} = \frac{1}{2} L_{para} I_{charge}^2. \quad (1)$$

Therefore, limiting the charging current  $I_{charge}$  and carefully designing the inrush current  $I_{inrush}$  to not exceed the safety level  $I_{safe}$ , even in case of the connection with the DC bus, is desirable. This function facilitates fast interruption in the short circuit events, and reduction of the accident energy  $E_{fault}$ .

Thus, replacing the initial charge circuit and the circuit breakers connected with the DC bus with the multifunctional

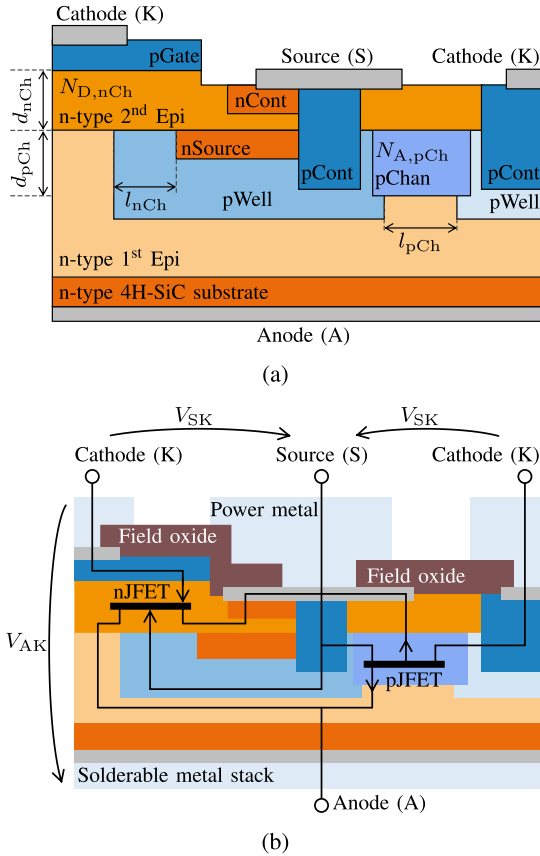


Fig. 3. Schematic cross-section of the circuit breaker topology. (a) Ohmic contact formation and (b) back-end processing.

solid-state circuit breaker can solve the problems encountered by the mechanical conductors.

### III. MONOLITHICALLY INTEGRATED SiC CIRCUIT BREAKER DEVICE

#### A. Structure of the Circuit Breaker Device

Fig. 3 shows the structures of the monolithically integrated SiC circuit breaker device. Fig. 3(a) shows a schematic half-cell cross-section of the circuit breaker device. The circuit breaker device is based on a 4H-SiC technology and adopts a “thyristor dual” structure consisting of an nJFET and a pJFET connected in series [23], [24]. The design methodology for the circuit breaker device parameters is defined by the channel length  $l_{nCh/pCh}$ , channel depth  $d_{nCh/pCh}$ , and channel doping concentration  $N_{D,nCh/A,pCh}$ . Fig. 3(b) shows the back-end processing of the circuit breaker device. A voltage equivalent to the power source should be expected at the gate of JFETs after the circuit breaker enters the blocking state in DC systems. Moreover, the device topology is specifically designed to provide sufficient voltage sustainability for the pJFET gate structure.

Fig. 4 shows a manufactured circuit breaker device board and the equivalent circuit configuration. The manufactured circuit breaker device is mounted on direct bonded copper (DBC)

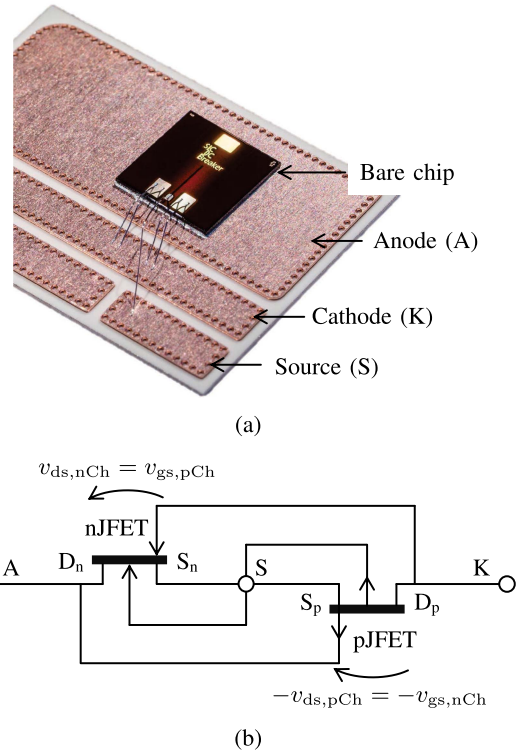


Fig. 4. Monolithically integrated circuit breaker device. (a) Manufactured circuit breaker device board and (b) equivalent circuit configuration of the circuit breaker device.

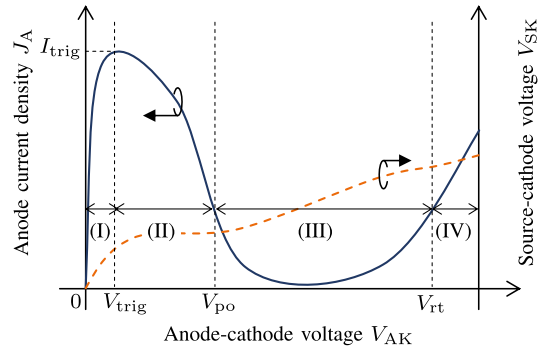


Fig. 5. Concept waveforms of the electrical characteristics of the circuit breaker device.

boards and applied to card edge connectors. The structure interacts with the drain-source and gate-source voltages of the nJFET and pJFET to determine the operation of each JFET. This realizes current sensor-less detection based on the trigger current  $I_{trig}$  designed for the circuit breaker device. In addition, the source pin always floats during the circuit breaker operation.

#### B. Basic Design Concept of the Circuit Breaker Device

Fig. 5 shows concept waveforms of the circuit breaker device characteristics of anode-cathode voltage  $V_{AK}$ , anode current density  $J_A$ , and source-cathode voltage  $V_{SK}$  of the circuit breaker device. The circuit breaker device is classified into four

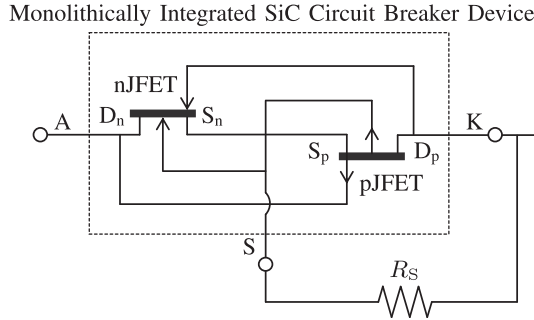


Fig. 6. Circuit configuration of the proposed current limiting function with the circuit breaker device.

periods of electrical characteristics as follows: (I) linear, (II) transit, (III) blocking, and (IV) reach-through. In the conduction state, the anode current  $I_A$  operates in the period (I). A specific on-resistance  $R_{on,sp}$  is defined as  $\Delta V_{AK}/\Delta J_A$  in the period (I). When the anode current  $I_A$  reaches the trigger current  $I_{trig}$ , the transition from the period (I) to (II) and the current interruption by the blocking period (III) function in the range of a pinch-off voltage  $V_{po}$  and a reach-through voltage  $V_{rt}$  to ensure protection during the DC application. Furthermore, the blocking period (III) should correspond to the input voltage of the DC system to ensure a low leakage current and to maintain the blocking voltage.

### C. Current Limiting Function

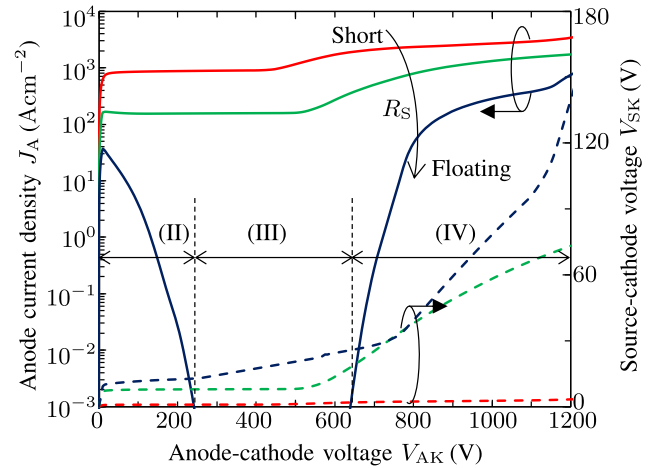
Fig. 6 shows the circuit configuration used for the proposed current limiting function. To realize the current limiting operation, a source resistance  $R_S$  is connected in parallel with the pJFET between the source and cathode terminals of the circuit breaker device. Consequently, the drain-source voltage of the pJFET  $-v_{ds,pch} = -v_{gs,nch}$  is controlled based on the value of the resistance  $R_S$  to ensure its relaxation. Consequently, rather than turning to the blocking state, the circuit breaker limits the anode current  $I_A$  to the saturation current level of the JFET. The extension of the trigger current function should be used to prevent the circuit breaker device from making incorrect overcurrent decisions. Conversely, when short circuit events occur, the circuit breaker device can perform a cutoff operation at a high speed by removing the external trigger.

## IV. TCAD SIMULATION

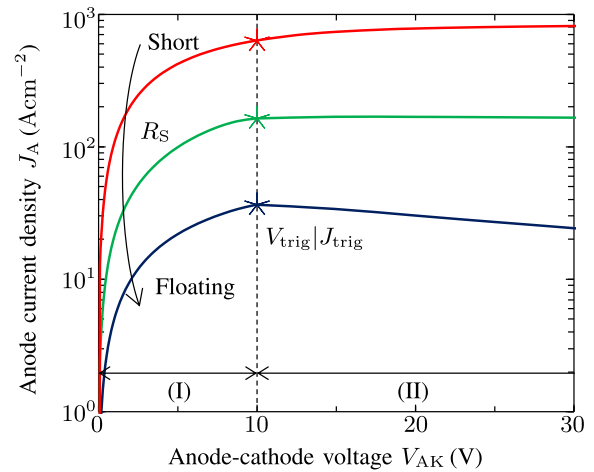
To investigate the influence of source resistance  $R_S$ , simulations were performed using a device model with Sentaurus TCAD. The model design of the circuit breaker device was based on the structure used in [18]. The parameters of the source resistance  $R_S$  were set to 0,  $5 \times 10^{-2}$ , and  $1 \times 10^9 \Omega$  for the short condition, current limiting function, and floating condition, respectively.

### A. Quasi-Static Electrical Characteristic

Fig. 7 shows the simulation results of the electrical characteristics of the circuit breaker device under certain  $R_S$



(a)



(b)

Fig. 7. Simulation results of anode current density  $J_A$  and source-cathode voltage  $V_{SK}$  with certain  $R_S$  conditions, (a) overall output characteristics and (b) reaching the trigger current  $I_{trig}$ .

conditions. Fig. 7(a) shows the overall output characteristics of anode current density  $J_A$  and source-cathode voltage  $V_{SK}$ . The basic concept of the circuit breaker device design is the minimization of the leakage current within the blocking region upon the application of a DC voltage  $V_{DD}$ . However, the leakage current during the blocking period is released by lowering the resistance  $R_S$ . Thus, the leakage current is responsible for generating a constant current as the current limiting function in the case of low  $R_S$ . Essentially, the output characteristics of the nJFET were determined by the  $v_{gs,nch} = v_{ds,pch}$ . Moreover, the addition of  $R_S$  to the pJFET connected in parallel provided the role of bypassing the current to the source side. Thus, the output characteristics of the nJFET can be indirectly modified by the resistance  $R_S$ .

Fig. 7(b) shows the output characteristics of reaching the trigger current  $I_{trig}$ . Adjustments to the resistance  $R_S$  contributed to the extension of the trigger current  $I_{trig}$ . When the resistance  $R_S$  was significantly low, the trigger produces a constant current

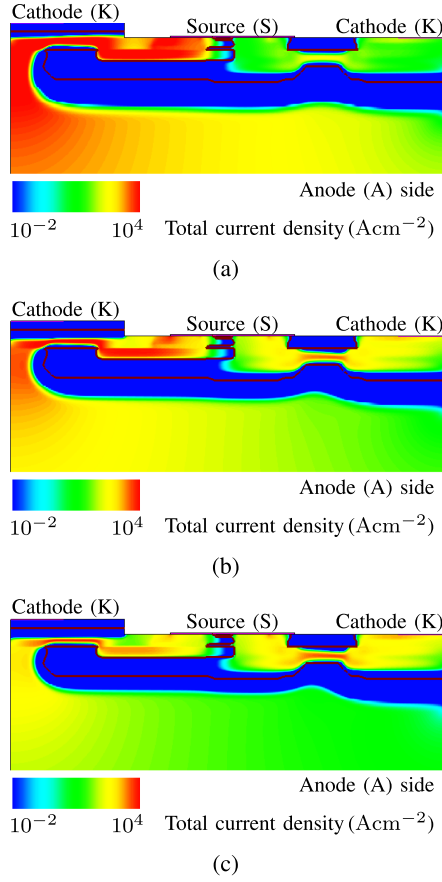


Fig. 8. Simulation results of the total current density with reached trigger current  $I_{\text{trig}}$  at  $V_{\text{AK}} = 10$  V, (a) short condition, (b) current limiting operation, and (c) floating condition.

without a cutoff operation. Thus, the extension of the temporary trigger current avoids false trigger operations.

### B. Current Flow Inside the Circuit Breaker Device

Fig. 8 shows the simulation results of the total current density when the current reached the trigger current  $I_{\text{trig}}$  at  $V_{\text{AK}} = 10$  V. The results indicate that the resistance  $R_S$  affects the anode current  $I_A$  conducted through the nJFET. Typically, the pJFET drain-source interface acts as a conduction path for the anode current (see Fig. 8(c)). However, almost all the current from the anode side flowed to the source side when the resistance  $R_S$  was set to a low value.

Fig. 9 shows the simulation results of the total current density in the blocking voltage region at  $V_{\text{AK}} = 500$  V. When the resistance  $R_S$  was set to a high value, current flowed through the circuit breaker device and was blocked by the circuit breaker operation. However, a lower  $R_S$  provides the current paths created on both the pJFET and nJFET toward the source terminal. Furthermore, the current bypass between the source and cathode via resistance  $R_S$  reduces  $v_{\text{gs,nCh}} = v_{\text{ds,pCh}}$ , and the output characteristics of the nJFET are affected. This phenomenon is supported by the  $V_{\text{AK}}-V_{\text{SK}}$  characteristics shown in Fig. 7(a). In addition, a high current density was observed in the 1st Epi

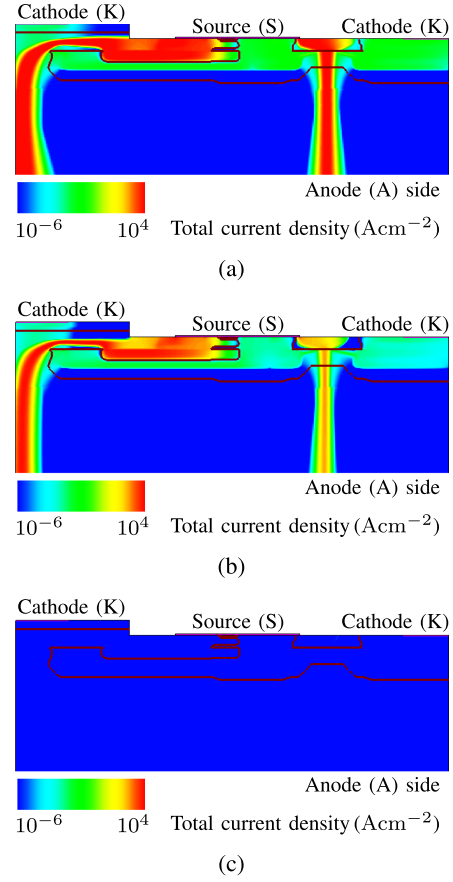


Fig. 9. Simulation results of the total current density with blocking operation region at  $V_{\text{AK}} = 500$  V, (a) short condition, (b) current limiting operation, and (c) floating condition.

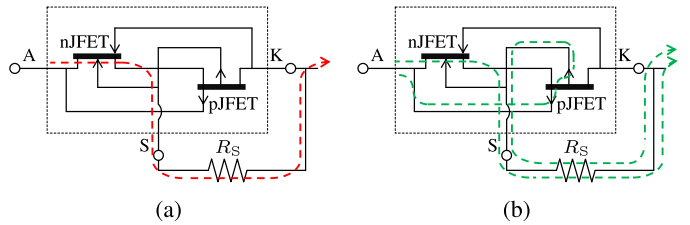


Fig. 10. Current flows within the circuit breaker device, (a) short condition, (b) current limiting operation.

and pJFET channels. This result indicates that the reach-through phenomenon occurs only in the bulk and gate of the pJFET. This phenomenon occurs owing to the blocking operation of the anode-cathode voltage  $v_{\text{AK}}$  because the source terminal is connected to the cathode side.

Fig. 10 shows the current paths within the circuit breaker device with each operation. In the case of a short condition between the source and cathode, the current path leads to the source terminal from the drain-source of the nJFET. However, in the case of the current limiting function, two different current paths are generated through nJFET and pJFET. The results indicate that the current limiting operation creates current bypass routes, resulting in different current paths inside the circuit breaker

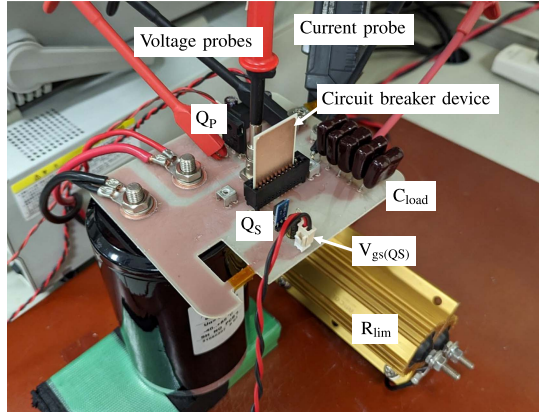
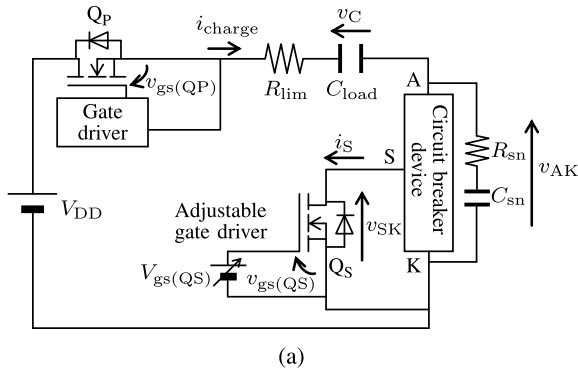


Fig. 11. Experimental setup. (a) Circuit configuration and (b) picture of the circuit board.

TABLE I  
PARAMETERS OF THE EXPERIMENTAL CIRCUIT

Parameter		Value
Input voltage	$V_{DD}$	500 V
Capacitive load	$C_{load}$	50 nF
Limiting resistance	$R_{lim}$	150 $\Omega$
Snubber circuit	$R_{sn}, C_{sn}$	4.7 $\Omega$ , 220 pF
Circuit breaker device	$I_{trig}, V_{po}, V_{rt}$	0.45 A, 145 V, 700 V
MOSFET	$Q_S$	60 V, 7.7 A rated

device compared with the cases of circuit breaker operation and reach-through phenomenon [18], [19], [20].

## V. EXPERIMENTAL RESULTS

To verify that the circuit breaker device functions in the current limiting operations, the proposed method was demonstrated using a DC distribution circuit system with a capacitive load.

Fig. 11 shows the experimental circuit configuration and a picture of the setup. Table I lists the parameters of the experimental circuit. The experimental circuit has the same configuration as the circuit branch connected to a DC bus. A MOSFET  $Q_P$  is connected between a DC voltage  $V_{DD}$  and capacitive load  $C_{load}$ . When the MOSFET  $Q_P$  is turned on, the power supply to the load is activated. The resistance  $R_{lim}$  is added to regulate the current charge relative to the rating of the circuit breaker device used in the experiment. Thus, the current is suppressed to a low value

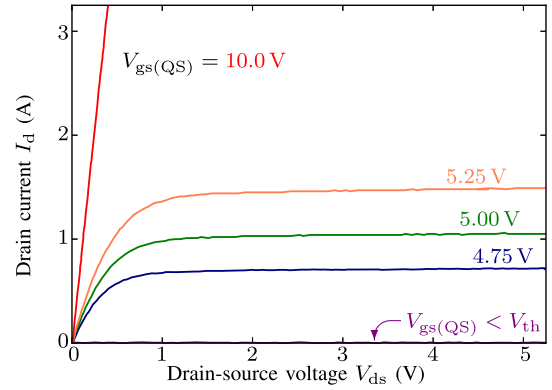


Fig. 12. Measurement result of the  $I_d$ - $V_{ds}$  output characteristics of a MOSFET  $Q_S$ .

relative to the input voltage  $V_{DD}$ . The  $R_{sn}$ - $C_{sn}$  snubber circuit is connected in parallel to the circuit breaker device to suppress malfunctions. The designed parameters of the circuit breaker device are the pinch-off voltage  $V_{po} = 145$  V, reach-through voltage  $V_{rt} = 700$  V, and the trigger current  $I_{trig} = 0.45$  A. These parameters are suitable for the input voltage  $V_{DD} = 500$  V. The specific on-resistance  $R_{on,sp}$  was measured as  $1.56 \Omega \text{cm}^2$ .

Fig. 12 shows the measurement result of the  $I_d$ - $V_{ds}$  output characteristics of a MOSFET  $Q_S$  (Vishay IRFR014, 60 V, 7.7 A, on-resistance  $R_{ds(on)} = 200$  m $\Omega$ ) by a semiconductor curve tracer (Iwatsu CS-3200). The MOSFET  $Q_S$  was connected between the source and cathode pins of the circuit breaker device and acted in the same manner as the variable resistor  $R_S$ . The MOSFET  $Q_S$  functioned according to a voltage power supply (TEXIO PAR36-3A) that supported a variable gate-source voltage  $V_{gs(QS)}$  as an adjustable gate driver. The MOSFET  $Q_S$  acts as a resistor instead of the resistance  $R_S$  by changing the gate voltage  $V_{gs(QS)}$ . This function is useful for adaptation to various applications because the MOSFET  $Q_S$  allows for more flexible control of the circuit breaker device operation in response to the circuit conditions. In addition, the gate voltage level can be used as a multifunction controller, that combines the ability to adjust the current limiting and reset functions after being triggered by an external control signal [21]. The demonstration provides the on-resistance  $R_{ds(on)}$  of the MOSFET  $Q_S$  down to 200 m $\Omega$  by changing the gate-source voltage  $V_{gs(QS)}$  to 0 V, 4.75 V, 5.00 V, 5.25 V, and 10 V.

Fig. 13 shows the schematic waveforms of the current limiting operation. The resistance on the source side is determined by the gate voltage  $V_{gs(QS)}$  and the circuit breaker device acts as a current limiting operation. As long as the anode-cathode voltage  $v_{AK}$  converges to zero, the circuit breaker continues to supply a constant current to the capacitance load  $C_{load}$ .

Figs. 14 and 15 show the experimental results of the current limiting function with the circuit breaker device. Fig. 14 shows the observed waveforms of the extension of the trigger current  $I_{trig}$  with the current limiting function. When the MOSFET  $Q_P$  turned on, the current  $i_{charge}$  began to flow in the load  $C_{load}$ . When the bypass current path of the source-cathode is set to narrow down,  $V_{gs(QS)}$  must be set to 0 V. Thus, the

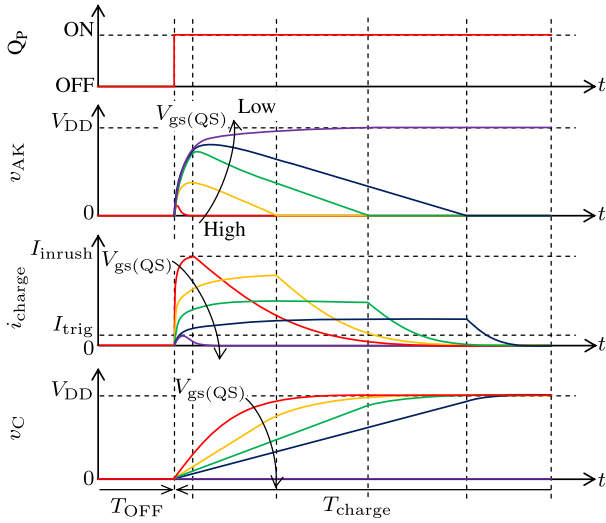
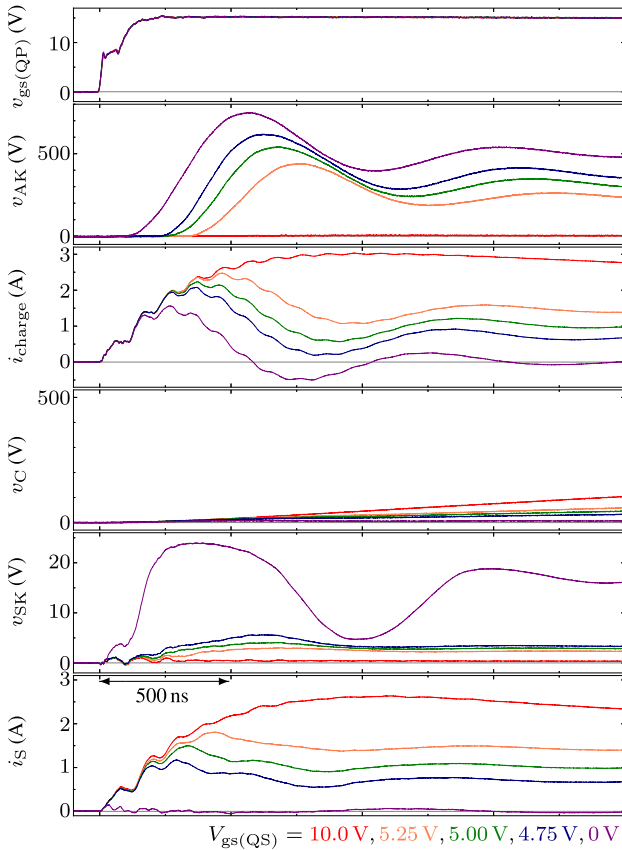


Fig. 13. Waveforms of the current limiting operation.


 Fig. 14. Experimental results of the current limiting function during the extension of the trigger current  $I_{trig}$ .

circuit breaker started the self-triggering operation at the trigger current  $I_{trig}$ . In case of  $V_{gs(QS)} = 0$  V, the circuit breaker device performed the interrupting operation to suppress up to the inrush current  $i_{charge}$  value of 1.56 A. The source-cathode voltage  $V_{SK}$  was used to determine the output characteristics of the nJFET. Therefore, the gate-source voltage was transferred to the nJFET for shutdown operation immediately after the self-triggering

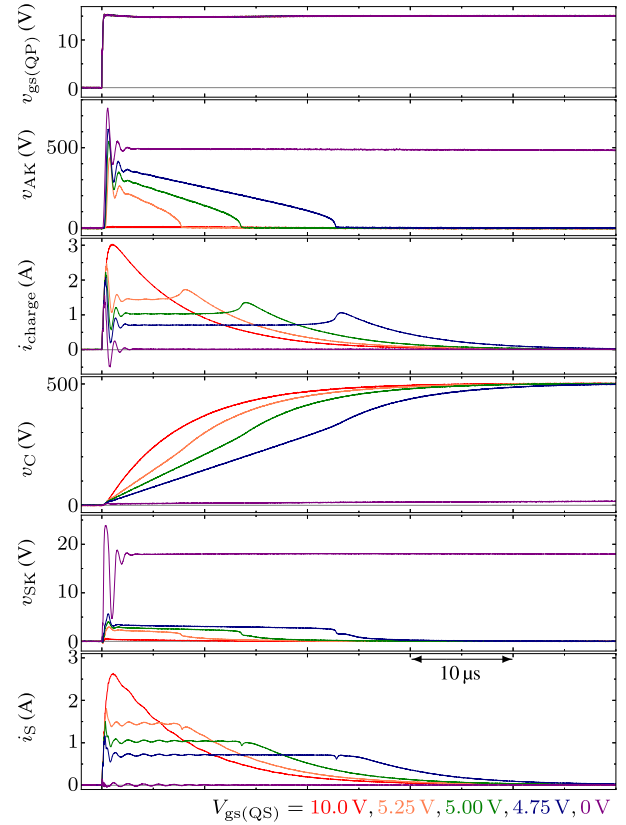


Fig. 15. Experimental results of the current limiting function during the supply of constant current.

operation begins. As the source side maintains a high resistance state, the source current  $i_S$  remained zero.

In contrast, for the bypass current path of the source-cathode,  $V_{gs(QS)}$  should be adjusted to 10 V. Thus, the circuit breaker does not work under current limiting operations. The source-cathode voltage  $V_{SK}$  was limited to a small voltage drop because a current path bypassing the pJFET was formed between the source and cathode terminals. Consequently, the nJFET does not perform self-triggering operations. In addition, the source current  $i_S$  is responsible for most of the anode current  $i_{charge}$ . The peak value of  $i_{charge}$  was observed to be 3.03 A. Thus, the circuit breaker device prevented false current detection by expanding the trigger current. As supported by the simulation results, the connection of  $R_S$  facilitates the current flow into the bypass route to the source terminal. The source-cathode voltage  $v_{SK}$  remains lower than that required for circuit breaker operation, which results in the trigger current  $I_{trig}$  being extended.

Fig. 15 shows the observed waveforms of the supply of constant current with the current limiting function. By adjusting to the gate-source voltage  $V_{gs(QS)}$  in the range of 4.75 V to 5.25 V,  $Q_S$  maintained an arbitrary on-resistance and the circuit breaker worked under the current limiting operation. In this operation, the current limiting function controls the current supplied to the load to a constant value of up to 1.43 A at  $V_{gs(QS)} = 5.25$  V and at least 0.70 A at  $V_{gs(QS)} = 4.75$  V, which is up to 76.9% lower than that when working in the conduction state. In addition, it

generated the constant current corresponding to the gate-source voltage  $V_{gs(QS)}$  and controlled the supply current for the capacitive load  $C_{load}$ . While current limiting is in progress, the nJFET operates with part of the input voltage  $V_{DD}$  clamped by the drain-source voltage of the nJFET  $v_{ds,nch} (= v_{AK} - v_{SK})$ . Therefore, the current limiting function is performed, while most of the energy dissipation is received by the nJFET. In contrast, the voltage drop in MOSFET  $Q_S$  occurs because of the source current  $i_S$ . After the transient state, it converges to zero and  $v_{AK}$  begins the blocking operation at a voltage equal to  $V_{DD}$ .

## VI. CONCLUSION

This article proposed a current limiting function for a monolithically integrated SiC circuit breaker device. The proposed function performs the circuit breaker as a current limiting operation, maintaining a constant current supplied to the load. In addition, this function effectively prevents inrush currents from being executed as a breaking operation. The simulation results indicate that the resistance connected to the source side affects the current bypass paths on the circuit breaker device. The method adjusts the source-cathode voltage of the circuit breaker device using the MOSFET as a variable resistor to regulate the current limiting value. Furthermore, the experimental results indicated that the inrush current was reduced to up to 76.9% based on the 500VDC circuit system. The current limiting function is a useful operation to prevent false detection of the self-triggering circuit breaker device and is a good candidate as an alternative component to the mechanical conductor in the initial charge circuits.

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