

Sterilization of Underwater Bacteria by Ozone Bubble Pulsed Discharge

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Abstract—Electric discharge is going to be applied to bactericidal inactivation in water without chemical dosing. In this article, the sterilization experiments of simulated reused water from an industrial washing machine were conducted by three different treatment methods: 1) air bubble pulsed discharge (ABPD); 2) O₃ alone; and 3) ozone bubble pulsed discharge (OBPD). The results showed that: 1) the highest sterilization effect was obtained by OBPD treatment and 2) since the number of sterilized bacteria by OBPD treatment was larger than the sum of the number of sterilized bacteria by ABPD treatment and that of by O₃ alone treatment, the synergistic effect by OBPD treatment exists. In order to clarify the decisive factor of synergistic effect by OBPD treatment, we measured dissolved O₃ concentration, pH, NO₃⁻ concentration, emission intensities of O radical, and H₂O₂ concentration. As a result, dissolved O₃ concentrations were less than 0.02 mg/L in all conditions, there was no difference in pH from NO₃⁻ between ABPD treatment and OBPD treatment, there was no difference between emission intensities from O radical generated by ABPD treatment and OBPD treatment, the highest H₂O₂ concentration was obtained by OBPD treatment, and the number of sterilized bacteria by H₂O₂ (5.82 mg/L) with O₃ (100 ppm) bubble was larger than the sum of the number of sterilized bacteria by H₂O₂ (5.82 mg/L) with air bubble and O₃ alone treatment. From these results, we conclude that the H₂O₂ concentration increase and the AOP by O₃/H₂O₂ are the decisive factor of the synergistic effect by OBPD treatment.

Index Terms—Dissolved O₃, hydrogen peroxide, O radical, ozone bubble pulsed discharge (OBPD) treatment, sterilization effect, synergistic effect.

I. INTRODUCTION

INDUSTRIAL washing machines are widely used for linen service company to provide clean sheets, uniforms, and so on. In the machine, wash, rinse, and dehydration processes can be carried out with one device. In order to reduce wastewater and water consumption from the industrial washing machine, reused water that is generated after rinse and dehydration

processes is purified and used to wash clothes next time. Here, if reused water is not sufficiently purified, there is a possibility that clothes and inside the industrial washing machine will be contaminated by bacteria and virus. Therefore, the reused water must be properly sterilized by dosing chemicals and/or elevating its temperature.

Recently, electric discharge is going to be applied to bactericidal inactivation in water without chemical dosing. So far, many researchers investigated the sterilization of bacteria in water by discharge inside bubble in water [1], [2], [3], underwater discharge [4], [5], and discharge on water [6]. Tanino *et al.* [1] reported that the cell density of *E. coli* suspension (*Escherichia coli* K-12, concentration: 1×10^7 viable cells/mL, and suspension volume: 2 L) decreased to four orders of magnitude within 120 s of pulsed discharge inside bubble treatment. Since the energy consumption of one-pulsed discharge and pulse repetition frequency was 0.282 J and 333 Hz, the energy efficiency for disinfection was 0.89 CFU/mL/J. Izdebski *et al.* [4] reported that concentrations of underwater microorganisms and bacteria taken from the Strzyza river in the Gdańsk region (concentration: 7.45×10^4 CFU/mL and volume: 400 mL) decreased to three orders of magnitude within 622 s by underwater spark discharge. Since pulse discharge energy and pulse repetition frequency were 0.17 J and 50 Hz, respectively, the energy efficiency was 0.19 CFU/mL/J. Hu *et al.* [6] reported that concentration of *A. baumannii* suspension (initial concentration: 1×10^7 CFU/mL) decreased to four orders of magnitude within 30 min by plasma jet on water treatment. Since plasma power was 3.8 W, the energy efficiency for disinfection was 1.46 CFU/mL/J.

Recently, we developed a continuous water treatment system consisting of an ozone generator, an ejector nozzle, and a pulsed discharge device and clarified the decomposition performance of indigo carmine solution by ozone bubble pulsed discharge (OBPD) treatment [7]. The results that we obtained were given as follows: 1) we confirmed that since the amount of O radicals and OH radicals by OBPD treatment are larger than that of by air bubble pulsed discharge (ABPD) treatment, decomposition rate of indigo carmine by OBPD treatment becomes high and 2) since the decomposition rate of OBPD treatment was higher than the sum of the decomposition rates of ABPD treatment and O₃ alone treatment, the synergistic effect by OBPD treatment exists. However, the sterilization effect by OBPD treatment was not clear.

In this article, we investigated the sterilization effect of simulated reused water from industrial

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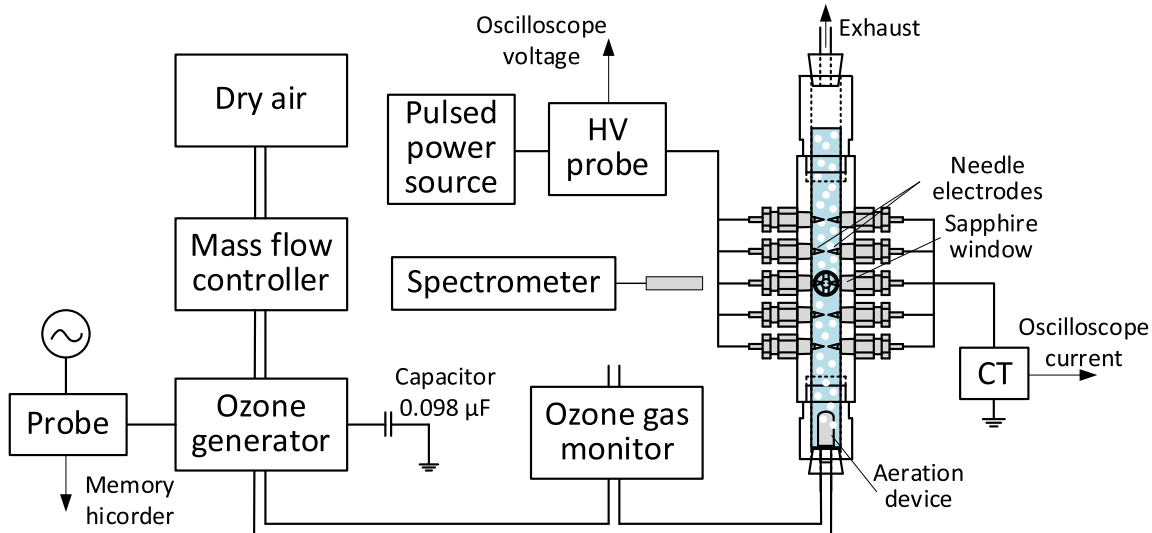


Fig. 1. Experimental setup. The system is composed of a pulse discharge device and an ozone generator.

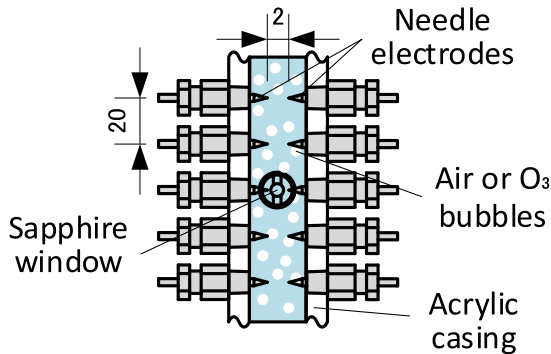


Fig. 2. Electrode system. Gap length was set to 2 mm, and needle electrodes were spaced 20 mm apart. To observe UV from pulsed discharge by the optical emission spectroscopy, the sapphire window was installed on the center part of acrylic casing.

washing machine and sterilization mechanism by OBPD treatment.

II. EXPERIMENTAL SETUP

A. Experimental Setup

Fig. 1 shows an experimental system. The system consists of a pulsed discharge device, a pulsed power supply, a mass flow controller, an ozone generator, and measurement devices.

The pulsed discharge device consists of a cylindrical acrylic vessel, five pairs of needle electrodes (curvature radius: 0.5 mm, tip angle: 15°, and material: SUS440C), an aeration device (diameter: 10 mm, type: #100, and Ibuki airstone), and sapphire window.

Fig. 2 shows the enlarged figure of the electrode system. Electrodes were spaced 20 mm apart. Each of gap lengths between needle electrodes was fixed to 2 mm. In order to observe the optical emission from electric discharges, the sapphire window was installed on the center part of the acrylic casing.

Optical emission from pulsed discharges was observed by a compact multichannel spectrometer (slit width: 200 μm , number of lines: 600 lines/mm, USB4000, and Ocean Optics). In the cases of ABPD treatment and OBPD treatment, a pulsed

TABLE I
EXPERIMENTAL CONDITIONS

Parameter	Value
Volume of simulated reused water	35 mL
Number of electrode pairs	5
Gap length of electrodes	2 mm
Applied voltage	30 kV
Pulse repetition rate	100pps
Gas type	Dry air or ozone
Mass flow rate of gas	0.6 L/min
Ozone concentration	100ppm
Treatment time	2 min and 5 min

voltage was applied to the needle electrodes by a magnetic pulse compression-type pulsed power supply (MPC3010S-50SP, Suematsu Electronics). The applied voltage and pulse repetition rate were fixed to 30 kV and 100 pps, respectively. The applied voltage and current were measured by a high-voltage probe (PHV4002-3-R0, 100 MHz, and PMK) and a high-frequency current transformer (CT-D1.0-BNC, 500 MHz, and Magnelab), respectively. The applied voltage and the current waveform were measured by an oscilloscope (TBS2104, 100 MHz, 1 GS/s, Tektronix).

Dry air (absolute humidity: 119.3 mg/m^3) or ozone gas was injected into simulated reused water in the vessel via the aeration device. Its mass flow rate was fixed to 0.6 L/min by the mass flow controller (SEC400mk3, Horiba STEC). In the cases of OBPD treatment and O_3 alone treatment, 100 ppm of ozone was generated by the dielectric barrier discharge-type ozone generator and injected into simulated reused water in the vessel. Here, ozone gas concentration was measured by an ultraviolet absorption type ozone monitor (EG-3000B/01, Ebara Jitsugyo) and discharge power for generating ozone was set to 8.0 W.

The treatment time was set to 2 and 5 min. The sterilization experiment was carried out three times. Detailed experimental conditions are summarized in Table I.

B. Calculation Method for Discharge Probability, Pulsed Discharge Energy, and Pulsed Discharge Power

In the cases of OBPD treatment and ABPD treatment, electric discharge inside bubbles dose not generated every time. Therefore, discharge probability must be considered to calculate discharge power. In this work, we calculated discharge probability by 300 times pulsed voltage application. The energy for pulsed discharge and the average power for pulsed discharge were calculated by the following equations:

$$W = \int v(t) \cdot i(t) dt \tag{1}$$

$$P = \frac{P_{ave}}{100} \cdot f \cdot W. \tag{2}$$

Here, W is the energy for pulsed discharge [J], $v(t)$ is the instantaneous voltage at time t [V], $i(t)$ is the instantaneous current at time t [A], P is the average power for pulsed discharge [W], P_{ave} is the discharge probability [%], and f is the pulse reception rate [pps].

C. Pulsed Discharge Observation

A pulsed discharge appearance in simulated reused water with bubbles was observed by an ICCD camera (ULTRA-NEO, nac image technology Inc.) equipped with an UV lens (Rayfact UV-105mm F4.5, Nikon). The gate time and frame rate were fixed to 5 ns and 200 000 000 frames/s, respectively.

D. Preparation of Simulated Reused Water and Evaluation Method for Sterilization Effect

To clarify the sterilization effect of reused water by OBPD treatment, a fundamental study on reused water from the washing machine installed in a linen service company was carried out.

First, we measured the viable bacteria in the reused water by colony counting. The reused water was diluted with phosphate-buffered saline by 10–10 000 times. The diluted reused water was inoculated onto agar medium, and it incubated at 35 °C for 48 h. As the result, we found that the number of viable bacteria was 1.5×10^7 CFU/mL. In this research, the initial concentration of bacterial solution was set to 1.5×10^7 count/mL.

Second, in order to decide bacterial species and genus, the reused water was analyzed by amplicon sequencing. The results were summarized in Table II. Although many kinds of bacteria were detected, we selected *Lysinibacillus odyseyi* NBRC 100172, *Aquabacterium olei* NBRC 110486, and *Acinetobacter haemolyticus* NBRC 109758 as target bacteria from the viewpoint of bio safety level 1. Since we assumed that the initial concentrations of *Lysinibacillus odyseyi*, *Aquabacterium olei*, and *Acinetobacter haemolyticus* were the same, each concentration was set to 5.0×10^6 count/mL. The initial concentration of each bacterium was controlled by using sterilized water diluted MHB liquid medium (casamino acid 17.5 mg, meat extract 3.0 mg, soluble starch 1.5 mg, and sterilized water 1000 mL). In this article, we refer to the mixed culture bacteria suspension as the simulated reused water and used it all sterilization experiments. The electrical conductivity

TABLE II
RESULT OF AMPLICON SEQUENCING OF REUSED WATER TAKEN BY REAL INDUSTRIAL WASHING MACHINE

Collection point	Taxon name	counts
A	<i>Truepera radiovictrix</i>	705
	<i>Acinetobacter dispersus</i>	642
	<i>Lysinibacillus odyseyi</i>	591
	<i>Bacillus halosaccharovorans</i>	560
	<i>Corynebacterium afermentans</i>	559
	Others	4,242
	Not determined	7,610
	Rejected hit	1,737
B	<i>Pannonibacter indicus</i>	7,828
	<i>Aquabacterium olei</i>	4,238
	<i>Novosphingobium aromaticivorans</i>	897
	<i>Cloacibacterium normanense</i>	853
	<i>Acinetobacter haemolyticus</i>	348
	Others	1,150
	Not determined	572
	Rejected hit	2,223
C	<i>Flavobacterium aquaticum</i>	8,312
	<i>Acinetobacter haemolyticus</i>	2,761
	<i>Rhizobium aggregatum</i>	1,902
	<i>Acinetobacter dispersus</i>	1,276
	<i>Pannonibacter indicus</i>	1,215
	Others	2,849
	Not determined	5,112
Rejected hit	1,233	

TABLE III
COMPOSITION OF SIMULATED REUSED WATER

Contents and property		Value
MHB liquid medium	Casamino acid (17.5g)	0.35 mL
	Meat extract (3.0 g)	
	Soluble starch (1.5 g)	
	Sterilized water (1000 mL)	
Sterilized water		34.65 mL
<i>Lysinibacillus odyseyi</i>		5.0×10^6 count/mL
<i>Aquabacterium olei</i>		5.0×10^6 count/mL
<i>Acinetobacter haemolyticus</i>		5.0×10^6 count/mL
Electrical conductivity		125 μ S/cm
pH		6.7

and pH of the simulated reused water were measured by a compact conductivity meter (LAQUAtwin EC-33B, HORIBA) and a compact pH meter (LAQUAtwin B-712, HORIBA), respectively. They were 125 μ S/cm and 6.7, respectively. Table III summarizes the composition of the simulated reused water.

The sterilization effect was evaluated by colony counting. The simulated reused water after treatment was diluted with phosphate-buffered saline by 10–10 000 times. The diluted simulated reused water was inoculated onto ager medium and incubated at 30 °C for 48 h.

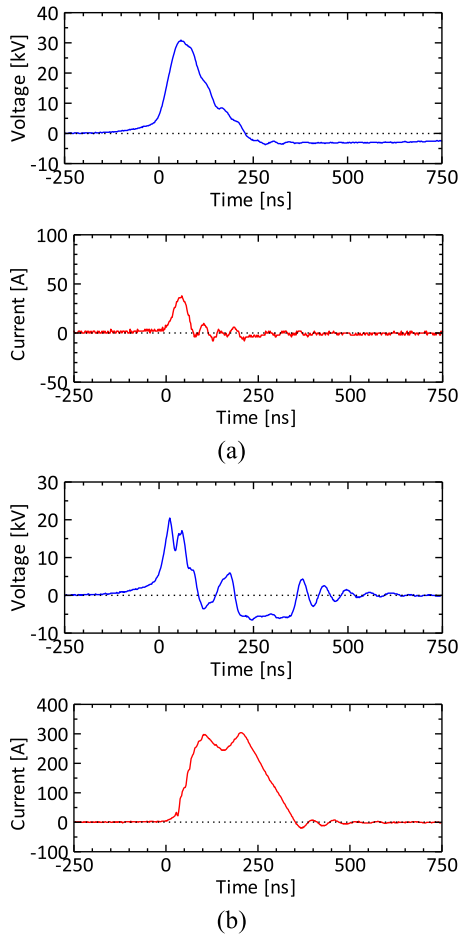


Fig. 3. Voltage and current waveforms. Applied voltage was set to 30 kV. (a) Without pulsed discharge occurrence. (b) With pulsed discharge occurrence.

The survival ratio was evaluated by the following equation:

$$\eta = \frac{N_t}{N_0}. \quad (3)$$

Here, η is the survival ratio [-], N_t is the number of viable bacteria at t minute of treatment time [CFU/mL], and N_0 is the number of the viable bacteria at 0 min of treatment time [CFU/mL].

III. RESULTS

A. Discharge Characteristics and Pulsed Discharge Appearance in the Simulated Reused Water

Fig. 3 shows the examples of voltage and current waveforms in the simulated reused water with air bubbles. From this figure, it is seen that the voltage decrease was observed after 28.4 ns of pulsed voltage application. Then, the current increased to 304 A. This tendency suggested that arc discharge generated between electrodes. Since the temperature of submerged pulsed arc plasma was around 15 000 K [8], ozone molecule in the bubble is considered to decompose by the heat from arc discharge. However, we considered that its effect is small because the discharge volume and duration of arc discharge are small.

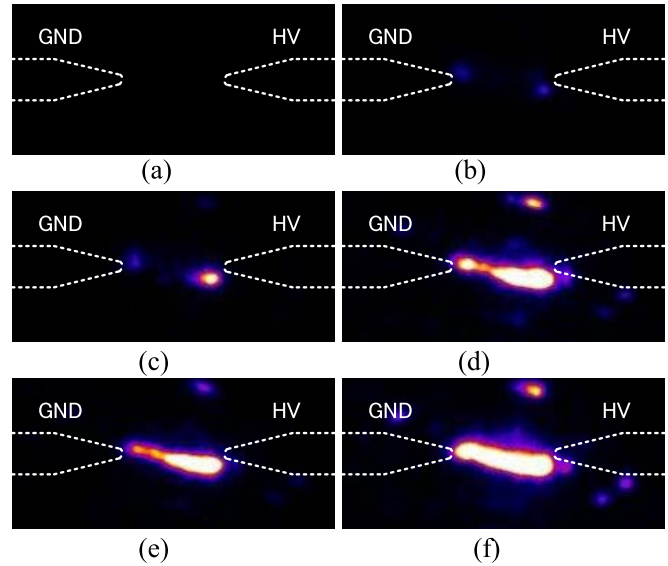


Fig. 4. Pulsed arc discharge photographs taken by the ICCD camera. The gate time and frame rate were set to 5 ns and 200 000 000 frames/s, respectively. The maximum current was 300 A. (a) t ns. (b) $t + 5$ ns. (c) $t + 10$ ns. (d) $t + 15$ ns. (e) $t + 20$ ns. (f) $t + 25$ ns.

TABLE IV
ENERGY EFFICIENCY FOR DISINFECTION

Treatment methods	Energy efficiency at 5 min
ABPD	1.83 CFU/mL/J
O ₃ alone	4.17×10^{-4} CFU/mL/J
OBPD	0.339 CFU/mL/J

The energy of pulsed arc discharge for 1 discharge was 18.2 mJ. Since the discharge probability was 82.4%, the average power of pulsed arc discharge was 1.50 W. These values were the same for ABPD treatment and OBPD treatment.

Fig. 4 shows the examples of pulsed discharge photographs taken by the ICCD camera. At $t + 5$ ns [Fig. 4(b)] and $t + 10$ ns [Fig. 4(c)], partial discharges were observed at the tip of needle electrodes. After $t + 15$ ns [Fig. 4(d)–(f)], strong luminescent was observed between tips of needle electrodes. Here, strong luminescent spots were also observed in the simulated reused water region. This is due to the reflection by air bubbles.

B. Sterilization Effect

Fig. 5 shows the sterilization effect of the simulated reused water by three kinds of treatments. Survival ratio decreased with increasing treatment time in all treatments. In the case of ABPD treatment, the survival ratio decreased by three orders of magnitude at 5 min. In the case of O₃ alone treatment, a survival ratio slightly decreased at 5 min. In the case of OBPD treatment, the survival ratio decreased by three orders of magnitude at 5 min. From these results, we confirmed that the highest sterilization effect was obtained by OBPD treatment.

Table IV shows the energy efficiency for disinfection by three kinds of treatments. We confirmed that the energy efficiency for disinfection by OBPD treatment was close to that reported in other plasma treatments [1], [4], [6].

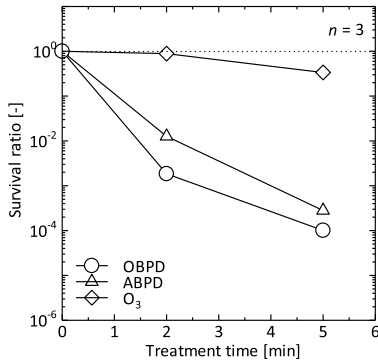


Fig. 5. Relation between survival ratio and treatment time. The discharge energy and average power of pulsed discharge were 18.2 mJ and 1.50 W, respectively. Injected ozone concentration for OBPD treatment and O₃ alone treatment was set to 100 ppm.

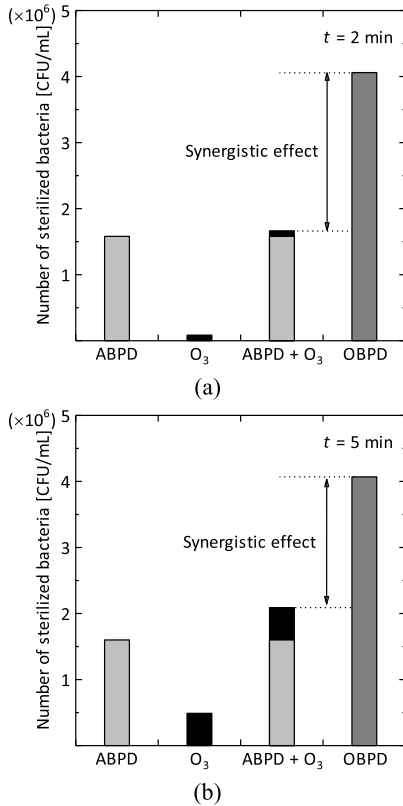


Fig. 6. Analysis of synergistic effect by OBPD treatment. ABPD + O₃ means the sum of the number of sterilized bacteria by ABPD treatment and that of O₃ alone treatment. (a) Treatment time: 2 min. (b) Treatment time: 5 min.

C. Synergistic Effect by OBPD Treatment

In order to confirm the existence of synergistic effect by OBPD treatment, the results of the sterilization effects by three kinds of treatments were analyzed. If the synergistic effect by OBPD treatment exists, sterilized bacteria by OBPD treatment was higher than the sum of sterilized bacteria by ABPD treatment and O₃ alone treatment.

Fig. 6 shows the number of sterilized bacteria by OBPD treatment and the sum of sterilized bacteria by ABPD treatment and O₃ alone treatment. From Fig. 6(a), it is seen that the number of sterilized bacteria by ABPD treatment and O₃ alone treatment was 1.58×10^6 and 8.40×10^4 CFU/mL,

TABLE V
DISSOLVED OZONE CONCENTRATION BY THREE KINDS OF TREATMENTS

Treatment methods	Dissolved O ₃ concentration [mg/L]	
	2 min	5 min
OBPD	less than 0.02	less than 0.02
ABPD	less than 0.02	less than 0.02
O ₃ alone	less than 0.02	less than 0.02

respectively. Therefore, the sum of these treatments was 1.66×10^6 CFU/mL. On the other hand, the number of sterilized bacteria by OBPD treatment was 4.06×10^6 CFU/mL. Since the number of sterilized bacteria by OBPD treatment was larger than the sum of the number of sterilized bacteria by ABPD treatment and that of O₃ alone treatment, we confirmed that the synergistic effect for sterilization by the OBPD treatment exists. This tendency was also obtained by 5-min treatment, as shown in Fig. 6(b).

IV. DISCUSSION

A. Dissolved Ozone Concentration

We confirmed that the sterilization effect of the simulated reused water by O₃ alone treatment exists. It is reported that the shock wave generated by pulsed discharge inside bubbles makes finer bubble size and larger specific area [9]. The large specific area enhances the ozone mass transfer from bubbles to the water [10]. Therefore, if the ozone gas bubble size becomes small by pulsed discharge, dissolved ozone concentration will increase and will enhance the sterilization effect by OBPD treatment. In order to confirm this hypothesis, dissolved O₃ concentration in the simulated reused water without bacteria was measured by a dissolved ozone concentration meter (CX-100II, Ebara Jitsugyo).

Table V shows the results of dissolved O₃ concentration. Although equilibrium dissolved concentration of O₃ was calculated to 0.05 mg/L by Henry's law in the case of O₃ alone treatment, dissolved O₃ concentrations were less than 0.02 mg/L in all conditions. This is because sufficient contact time between O₃ molecule in bubbles and water was not obtained. These results suggested that the dissolved O₃ concentration increased by pulsed discharge is not the decisive factor of the synergistic effect by OBPD treatment.

B. Effect of Nitrogen Oxides

In this work, since we used dry air for generating bubble or ozone, nitrogen oxides were generated inside bubble by these plasma and chemical reactions in gas [11], [12], [13], [14]

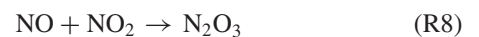
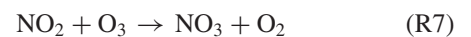
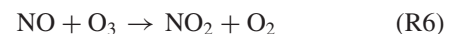
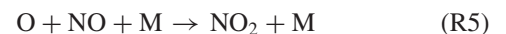
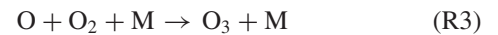
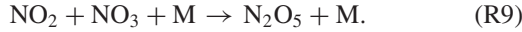


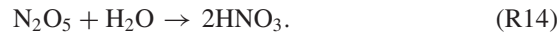
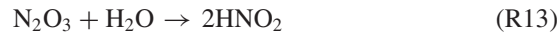
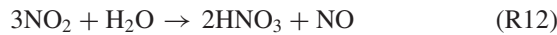
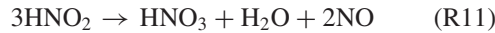
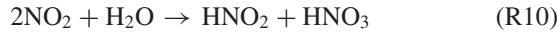
TABLE VI
NO₃⁻ CONCENTRATION BY THREE KINDS OF TREATMENTS

Treatment method	NO ₃ ⁻ concentration [ppm]	
	2 min	5 min
OBPD	less than 62	less than 62
ABPD	less than 62	less than 62
O ₃ alone	less than 62	less than 62

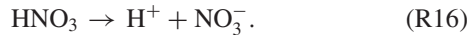
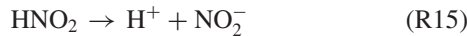


Here, M is the third collision partner.

Since NO₂, N₂O₃, and N₂O₅ exist in bubbles, they transferred to water by dissolution [15], [16], [17], [18]



HNO₂ and HNO₃ are then ionized to NO₂⁻ and NO₃⁻ in the water [19], and they decrease pH of water



Ikawa *et al.* [20] reported that bacteria were sterilized by plasma irradiation under low pH. Therefore, there is a possibility that the synergistic effect by OBPD treatment is due to low pH by nitric acid and nitrous acid. In order to confirm this, NO₃⁻ and pH were measured in the simulated reused water without bacteria. Here, NO₃⁻ concentration was measured by a compact NO₃⁻ meter (measuring range: 62–6200 mg/L, LAQUAtwin B-743, and HORIBA).

Table VI shows the summary of NO₃⁻ concentration measurements by three kinds of treatments. We confirmed that NO₃⁻ concentrations were less than 62 ppm and outside of measuring range in all treatments.

Fig. 7 shows the time change of pH by three kinds of treatments. We confirmed that pH in the water decreased with increasing time in all conditions. Here, in the cases of ABPD and OBPD treatment, there was no difference on pH decrease. Therefore, we concluded that the pH decrease by nitrogen oxide is not the decisive factor of the synergistic effect by OBPD treatment.

C. Optical Emission Spectroscopy

In the literature, emission spectra from discharge inside air bubble in water [2], [21] and underwater discharge [22], [23] were investigated by a spectrometer. They reported that the emission of the hydrogen atomic line (H_α , H_β , and H_γ), the oxygen atomic line (O), and OH radicals was detected. These results suggested that (R1) and (R17) occur. Furthermore, in the case of discharge in O₃ gas and/or in O₃ dissolved water, (R18) and (R19) may also occur [24], [25]

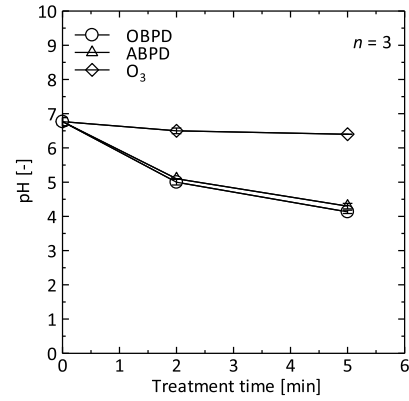
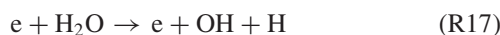


Fig. 7. Relation between pH with treatment time by ABPD treatment, O₃ alone treatment, and OBPD treatment. Error bar shows the standard deviation.

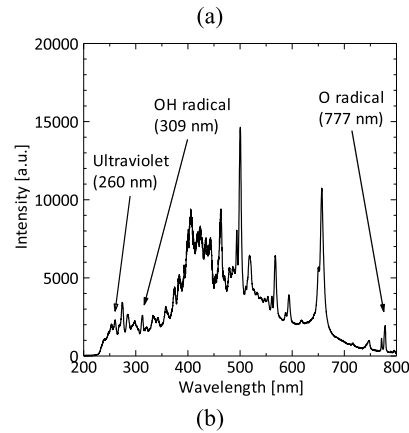
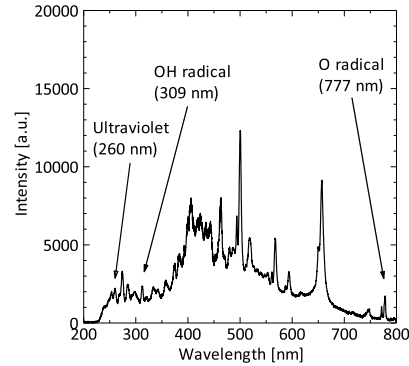


Fig. 8. Comparison of optical emission spectroscopy. The exposure time and the number of averaging were set to 200 ms and 20 times, respectively. (a) ABPD treatment. (b) OBPD treatment.



Therefore, we considered that the amount of O radical generated by OBPD treatment is larger than that of by ABPD treatment. Here, it is well known that oxidation potential of O radicals (2.42 eV) is higher than O₃ (2.07 eV) [26]. In order to confirm this, emission spectra for OBPD treatment and ABPD treatment were observed by the spectrometer using the simulated reused water without bacteria.

Fig. 8 shows the optical emission spectra from OBPD treatment and ABPD treatment. Ultraviolet of DNA absorption wavelength (260 nm) [27], OH radicals (309 nm), and O radicals (777 nm) was detected.

Next, in order to confirm the difference between generated O radicals by OBPD treatment and ABPD treatment, the

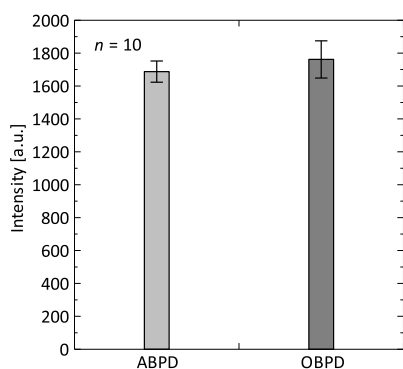


Fig. 9. Comparison of emission intensity for O radical (777 nm) by ABPD treatment and OBPD treatment. Measurement repeated by ten times. Error bar shows the standard deviation.

emission intensity for O radical was compared. Fig. 9 shows emission intensities at 777 nm by OBPD treatment and ABPD treatment. Although O_3 was injected into the simulated reused water, there was no difference between emission intensities of O radicals. This result suggested that O radical increase generated by pulsed discharge with O_3 is not the decisive factor of the synergistic effect by OBPD treatment.

D. Hydrogen Peroxide (H_2O_2) Concentration

UV, O, and OH radicals were detected from the optical emission spectroscopy. Therefore, H_2O_2 is generated by these reactions [18], [28]



Here, H_2O_2 is well known for bactericides [29]. In order to confirm this, H_2O_2 concentration was measured by a pack test by 4-Aminoantipyline visual colorimetric method with enzyme (WAK- H_2O_2 , Kyoritsu Chemical-Check Laboratory) and a visible spectrophotometer (ASV11D, ASONE). In this experiment, we used the simulated reused water without bacteria.

Fig. 10 shows the H_2O_2 concentration by three kinds of treatments. In the case of ABPD treatment, the H_2O_2 concentration increased with increasing treatment time. The maximum H_2O_2 concentration was 5.82 mg/L at 5 min. In the case of O_3 alone treatment, the H_2O_2 concentration slightly increased with increasing treatment time. The maximum H_2O_2 concentration was 0.12 mg/L at 5 min. In the case of OBPD treatment, H_2O_2 concentration increased with increasing treatment time. The maximum H_2O_2 concentration was 6.82 mg/L at 5 min. The highest H_2O_2 concentration was obtained by OBPD treatment at the same treatment time. In the case of ABPD treatment, since OH radicals were mainly generated by (R17) and (R20), H_2O_2 was generated by (R21). On the other hand, in the case of OBPD treatment, since injected O_3 reacts with UV from pulsed discharges (R22), the amount of generated H_2O_2 was increased in comparison with ABPD treatment. Therefore, H_2O_2 concentration by OBPD treatment was higher than that by the ABPD treatment. On the other hand, Ghriss *et al.* [30] reported that the reactions may occur

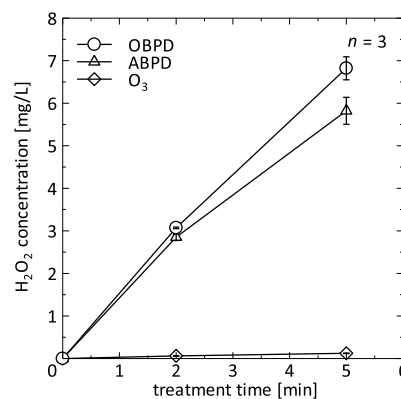


Fig. 10. Relation between H_2O_2 concentration and treatment time. In the cases of O_3 alone treatment and OBPD treatment, 100 ppm of ozone gas was injected into the simulated reused water without bacteria.

by HNO_2 and NO with H_2O_2 . Since these reactions may also occur, there is a possibility that H_2O_2 concentration was low in the ABPD treatment

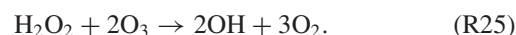


In order to clarify the mechanism of H_2O_2 concentration increase by ABPD treatment and OBPD treatment in detail, further study on the numerical simulation of plasma chemical reactions in water is necessary.

These results suggested that the H_2O_2 concentration increase is the one of the decisive factors of the synergistic effect by the OBPD treatment.

E. Control Experiment by H_2O_2 Addition With and Without O_3

Since pH of the simulated reused water was 6.7, there is a possibility that advanced oxidation process (AOP) by O_3/H_2O_2 (R25) occurred by the OBPD treatment [31]



Here, AOP is known as efficient methods to sterilize bacteria in water [31]. In order to confirm this, control experiments of H_2O_2 with air bubble treatment and H_2O_2 with 100 ppm of O_3 bubble treatment were conducted using the simulated reused water with bacteria. Here, initial H_2O_2 concentration was set to 5.82 mg/L.

Fig. 11 shows the number of sterilized bacteria by H_2O_2 with air bubble treatment, O_3 alone treatment, and H_2O_2 with O_3 bubble treatment. Here, $H_2O_2 + O_3$ means the sum of sterilized bacteria by H_2O_2 with air bubble treatment and O_3 alone treatment. It is seen that the number of sterilized bacteria by H_2O_2 with air bubble treatment and O_3 alone treatment was 1.20×10^5 and 4.89×10^5 CFU/mL, respectively. Therefore, the sum of these treatments was 6.09×10^5 CFU/mL. On the other hand, the number of sterilized bacteria by H_2O_2 with O_3 bubble treatment was 1.02×10^6 CFU/mL. We confirmed that the number of sterilized bacteria by H_2O_2 with O_3 bubble treatment was larger than the sum of the number of sterilized

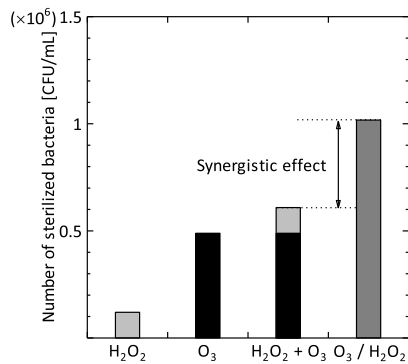


Fig. 11. Number of sterilized bacteria. Initial H₂O₂ and O₃ concentrations were set to 5.82 mg/L and 100 ppm, respectively. The treatment time was set to 5 min. Experiment repeated by three times.

bacteria by H₂O₂ with air bubble treatment and O₃ alone treatment. These results suggested that the AOP is also one of decisive factors of the synergistic effect by the OBPD treatment.

V. CONCLUSION

In this article, we investigated the sterilization effect of the simulated reused water from the industrial washing machine and in order to clarify why the synergistic effect by OBPD treatment exists. The conclusions obtained are given as follows.

- 1) We confirmed that pulsed arc discharges are generated between tips of needle electrodes. The energy and average power for pulsed arc discharge were 18.2 mJ and 1.50 W, respectively.
- 2) The highest sterilization effect was obtained by the OBPD treatment.
- 3) Since the number of sterilized bacteria by OBPD treatment was larger than the sum of the number of sterilized bacteria by ABPD treatment and that of O₃ alone treatment, we confirmed that the synergistic effect by the OBPD treatment exists.
- 4) Dissolved O₃ concentrations were less than 0.02 mg/L in all conditions. Therefore, the dissolved O₃ concentration is not decisive factor of the synergistic effect by OBPD treatment.
- 5) In the cases of OBPD treatment and ABPD treatment, ultraviolet, OH radicals, and O radicals were detected by the optical emission spectroscopy. However, there was no difference on O radical intensity between ABPD treatment and OBPD treatment. Therefore, O radical increase by pulsed discharge with O₃ is not decisive factor of the synergistic effect by the OBPD treatment.
- 6) Since there was no difference in pH from NO₃⁻ between ABPD treatment and OBPD treatment, pH decrease by pulsed discharge with O₃ is not decisive factor of the synergistic effect by the OBPD treatment.
- 7) The highest H₂O₂ concentration was obtained by OBPD treatment at the same treatment time. Therefore, the H₂O₂ concentration increase is the decisive factor of the synergistic effect by the OBPD treatment.
- 8) The number of sterilized bacteria by H₂O₂ with O₃ bubble treatment was larger than the sum of the number of sterilized bacteria by H₂O₂ with air bubble treatment and O₃ alone treatment. This result suggested that the

AOP is also the decisive factor of the synergistic effect by the OBPD treatment.

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